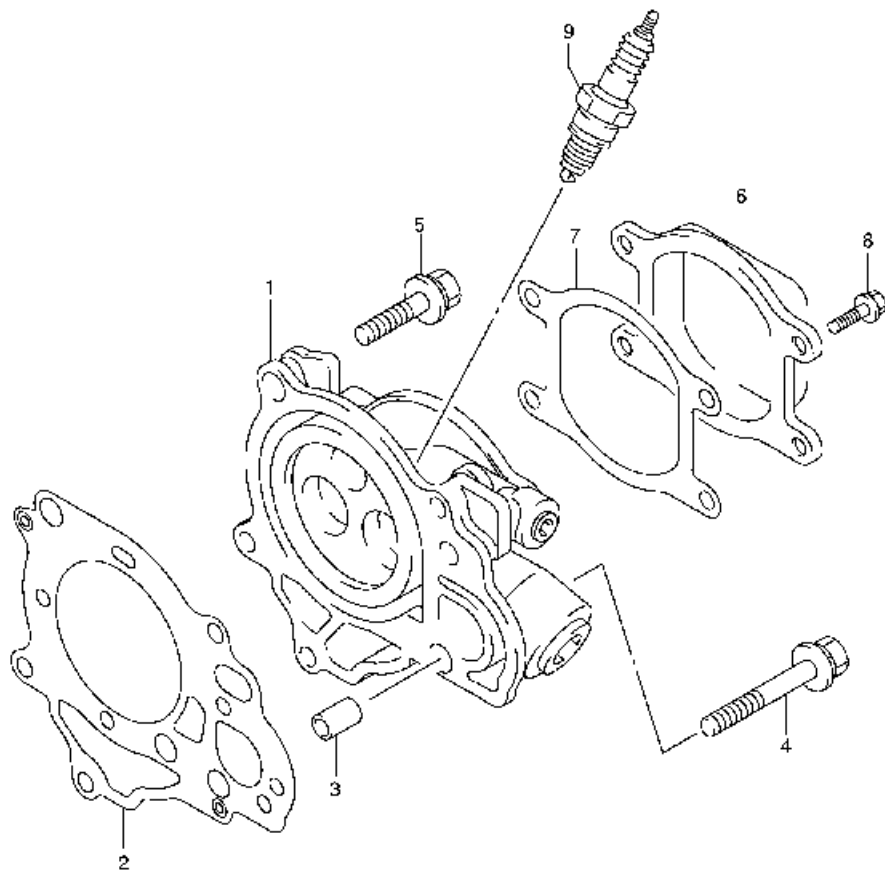


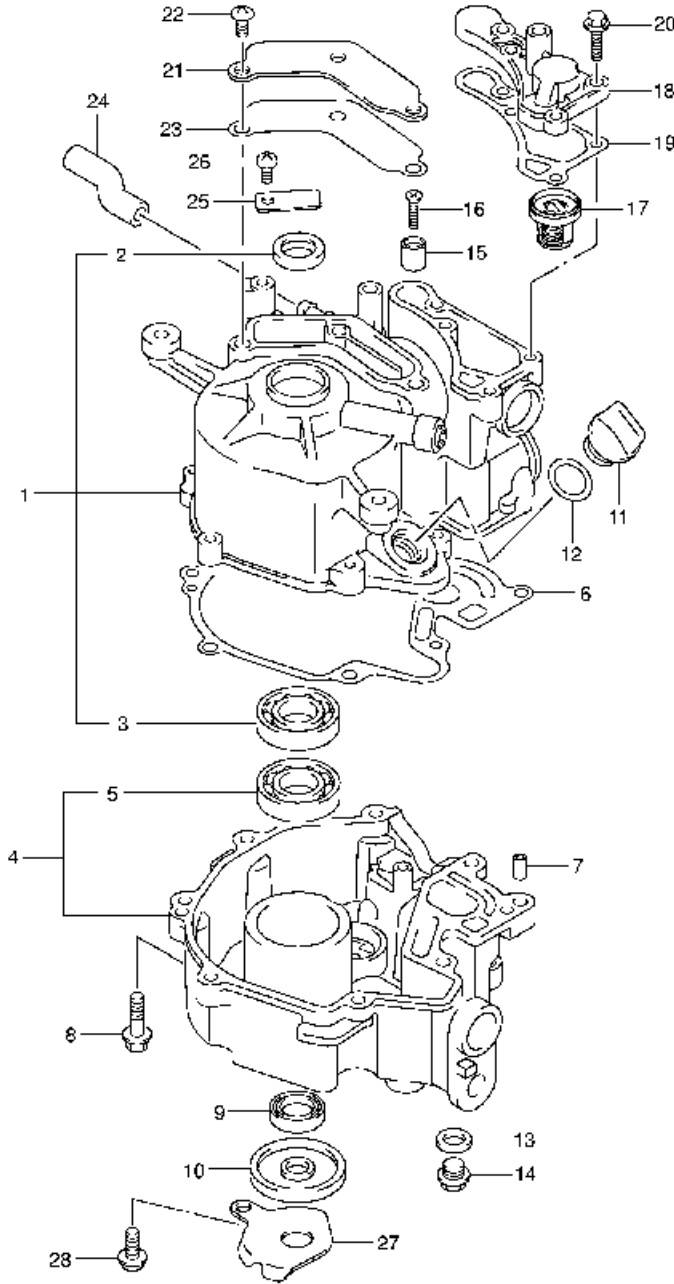
FIG.1

CYLINDER HEAD		
N° Réf.	N° Pièce	Désignation
1	11110-97J00	Head, Cylinder
1	11110-97J10	Head, Cylinder
2	11141-97J02	Gasket, Cylinder Head
3	09206-08008	Pin, Dowel
4	11118-97J00	Bolt, Cylinder Head
5	11119-97J00	Bolt, Cylinder Head
6	11171-97J00	Cover, Cylinder Head
7	11189-97J00	Gasket, Cylinder Head Cover
8	01547-05107	Bolt
9	09482-00406	Plug, Spark (cr6hsa)



DF2.5 P01 001
CYLINDER HEAD

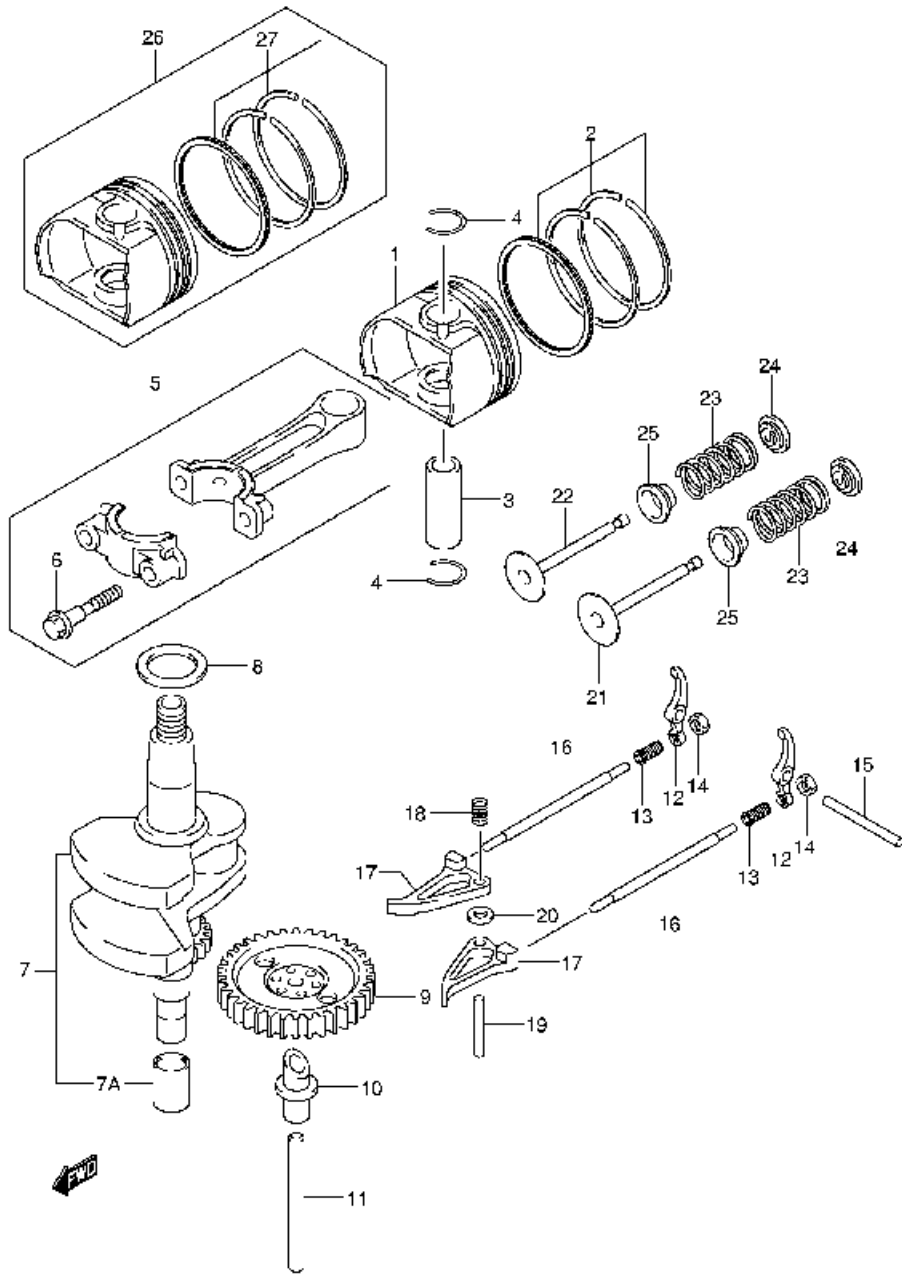
FIG.2



N° Réf.	N° Pièce	Désignation
1	11200-97J00	Block Assy, Cylinder
2	59295-97J00	• Seal, Crankshaft Oil
3	09262-17023	• Bearing, Crankshaft Upper
4	11300-97J00	Case Assy, Crankshaft
5	09262-17023	• Bearing, Crankshaft Lower
6	11351-97J01	Gasket, Crankcase
7	04221-05109	Pin, Dowel
8	01550-06257	Bolt, Crankcase
9	59295-97J10	Seal, Drive Shaft Oil
10	59295-97J20	Seal, Crankshaft Oil Lower
11	11382-97J00	Cap, Oil Filler
12	09280-15007	O Ring, Cap (d:2.4 Id:15.8)
13	09168-10022	Gasket, Drain Plug
14	09248-10008	Plug, Drain (10x7.5)
15	55321-95J00	Anode, Protection
16	09126-05011	Screw, Protection Anode
17	17670-91J00	Thermostat
18	17681-97J00	Cover, Thermostat
19	17685-97J00	Gasket, Thermostat Cover
20	01550-06207	Bolt, Thermostat Cover
21	11173-97J00	Plate, Breather
22	02142-06127	Bolt, Breather Plate
23	11179-97J00	Gasket, Breather Plate
24	11174-97J00	Hose, Breather
25	11452-91J00	Valve, Reed
26	02112-0612A	Screw, Reed Valve
27	11431-97J00	Plate, Under Oil Seal
28	01547-06127	Bolt, Under Oil Seal Plate

DF2.5 P01 002
CYLINDER BLOCK

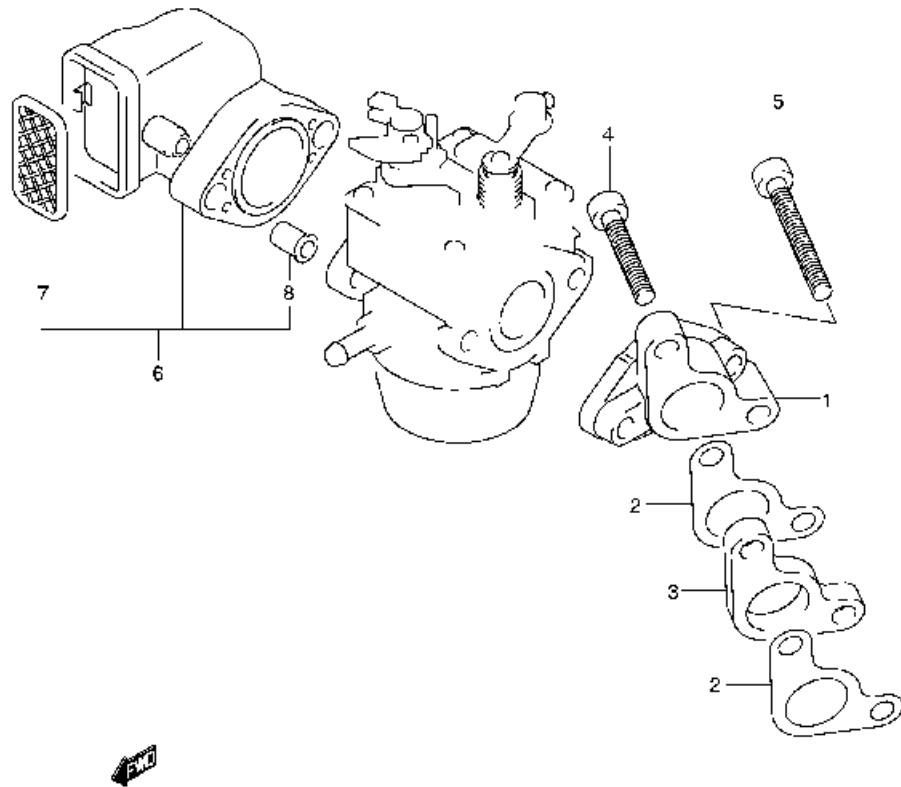
FIG.3



N° Réf.	N° Pièce	Désignation
1	12111-97J00-0B0	Piston
1	12111-97J10-0B0	Piston
2	12140-97J00	Ring Set, Piston
3	12151-97J00	Pin, Piston
4	59392-97J00	Circlip
5	12160-97J00-0A0	Connrod Assy
6	12163-92F00	• Bolt Connrod
7	12220-97J01-0B0	Crankshaft
7a	12242-97J00	• Spline
8	08211-17241	Washer, Crankshaft Thrust
9	12710-97J00	Camshaft
10	12742-97J00	Shaft, Oil Pump
11	12743-97J00	Shaft
12	12840-97J00	Arm Assy, Valve Rocker
13	12842-22G10	• Screw, Tappet Adjusting
14	12843-27A00	• Nut, Tappet Adjusting
15	09261-04017	Shaft, Valve Rocker Arm
16	12894-97J00	Rod, Push
17	12845-97J00	Arm, Cam Rocker
18	12847-22G00	Spring, Cam Rocker Arm
19	09261-04005	Shaft, Cam Rocker Arm
20	08322-0104A	Washer, Cam Rocker Arm
21	12911-97J00	Valve, Intake
22	12915-97J00	Valve, Exhaust
23	12921-97J00	Spring, Valve
24	12931-22G00	Retainer, Valve Spring
25	09289-04006	Seal, Valve Stem Oil
26	12100-97J00-050	Piston Set (os:0.50)
27	12140-97J00-050	• Ring Set, Piston (os:0.50)

DF2.5 P01 003
CRANKSHAFT-C

FIG.4



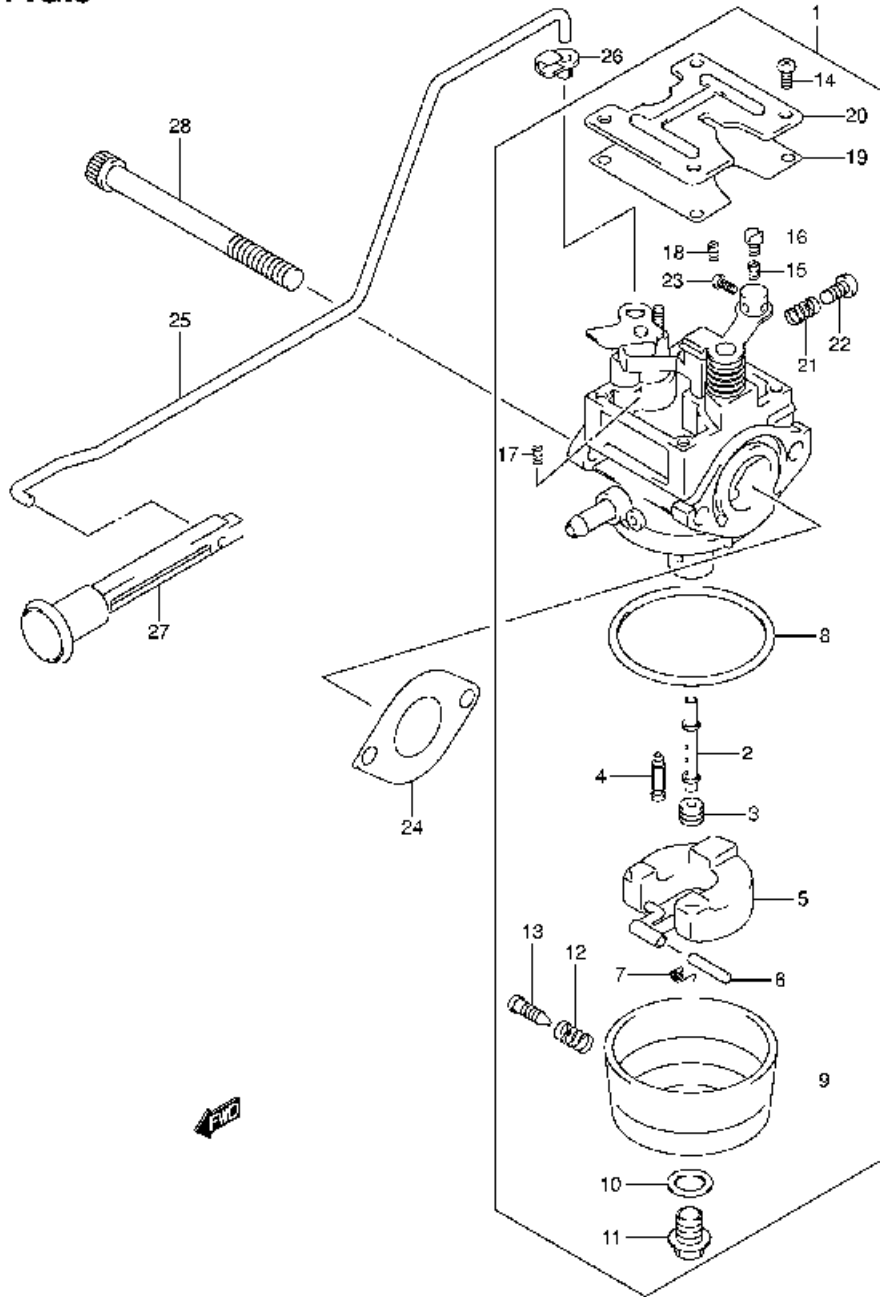
N° Réf.	N° Pièce	Désignation
1	13111-97J00	Pipe, Intake
2	13119-97J00	Gasket, Intake Pipe
3	13124-97J00	Insulator, Carburetor
4	07120-06257	Bolt, Intake Pipe
5	07120-06357	Bolt, Intake Pipe
6	13810-97J00	Silencer
7	13710-97J00	* - Arrester, Flame
8	09180-06348	* . Spacer

FIG5

CARBURETOR

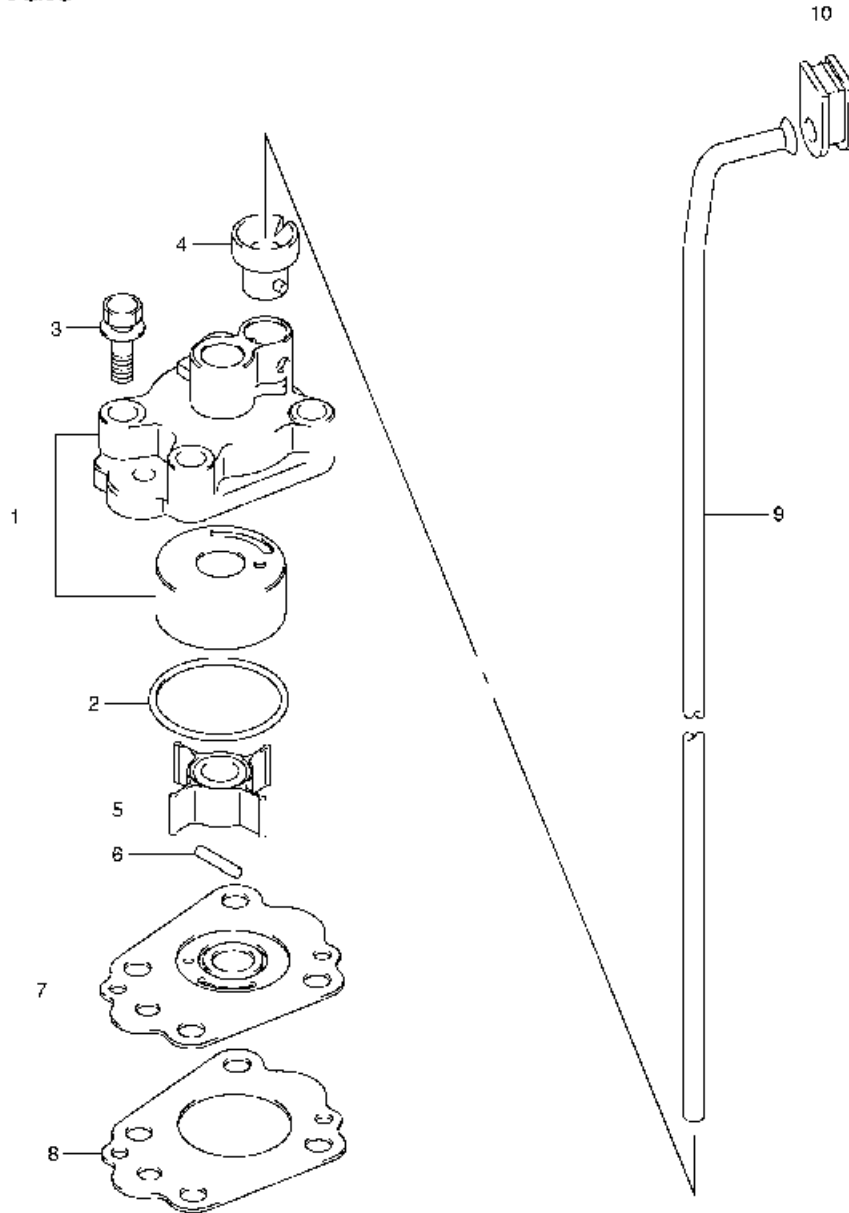
N° Réf.	N° Pièce	Désignation
1	13200-97J10	Carburetor
1	13200-97J20	Carburetor
2	13236-97J10	• Nozzle, Main
2	13236-97J20	• • Jet, Main (68)
3	09491-68006	• • Jet, Main (68)
3	09491-70018	• • Jet, Main (70)
3	09491-72015	• • Jet, Main (72)
3	09491-62009	• • Jet, Main (62)
3	09491-64003	• • Jet, Main (64)
3	09491-66005	• • Jet, Main (66)
4	13371-97J00	• Valve, Needle
5	13250-97J00	• Float
6	13254-97J00	• Pin, Float
7	13268-97J30	• Spring
8	13251-97J00	• Gasket
9	13245-97J00	• Chamber, Float
10	13249-97J00	• Gasket
11	13247-97J00	• Screw
12	13268-97J10	• Spring
13	13616-97J00	• Screw
14	13267-97J00	• Screw
15	09492-30018	• Jet, Pilot (30)
15	09492-32011	• Jet, Pilot (32)
15	09492-34004	• Jet, Pilot (34)
16	13267-97J10	• Screw
17	09493-34005	• Jet, Air (170)
18	09493-29004	• Jet, Pilot Air (145)
19	13249-97J10	• Gasket
20	13248-97J00	• Plate
21	13268-97J20	• Spring
22	13534-97J00	• Screw
23	13267-97J20	• Screw
24	13125-97J00	Gasket, Carburetor
25	13413-97J00	Rod, Choke
26	13436-91J00	Connector, Choke Rod
27	13631-91J00	Knob, Choke
28	01547-06757	Bolt

FIG.5



DF2.5 P01 005
CARBURETOR

FIG.6

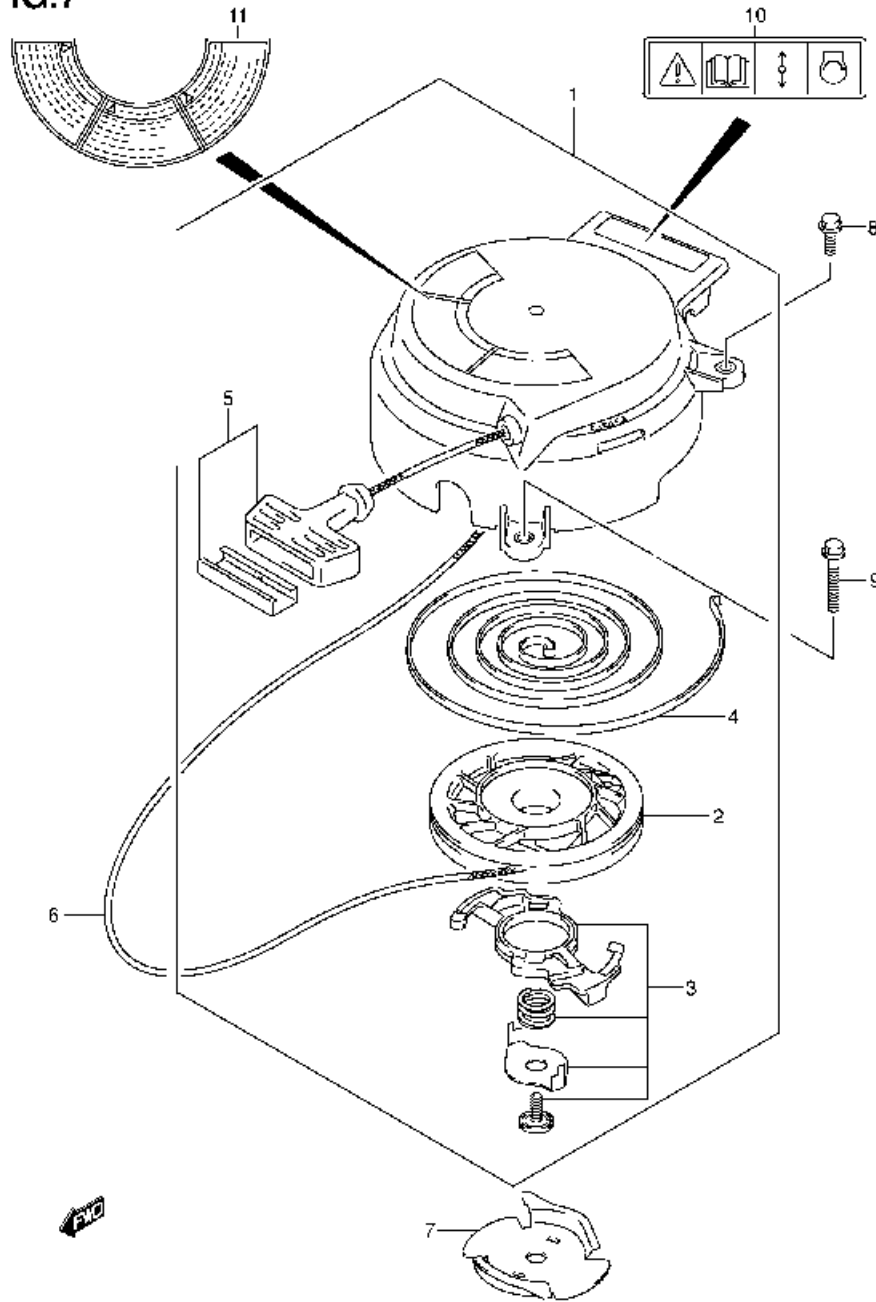


N° Réf.	N° Pièce	Désignation
1	17410-97J00	Case, Water Pump
2	09280-33005	Seal, Water Pump Case
3	09116-06207	Bolt (6x30)
4	17415-97J00	Grommet, Water Pump Case
5	17461-97J00	Impeller, Water Pump
6	09202-02006	Pin, Pump Case Impeller
7	17471-97J00	Panel, Pump Case Under
8	17472-97J00	Gasket, Pump Case Panel
9	17561-97J00	Tube, Water (s)
10	17563-97J00	Grommet, Water Tube Upper



DF2.5 P01 006
WATER PUMP-C

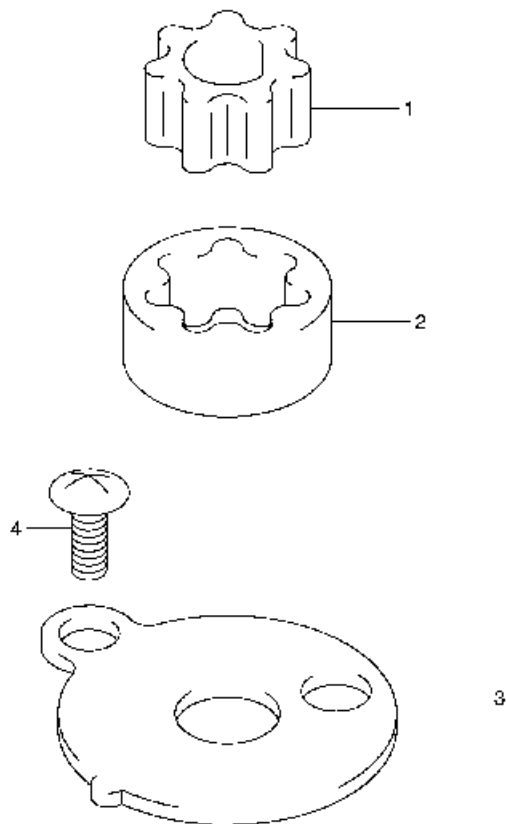
FIG.7



N° Réf.	N° Pièce	Désignation
1	18100-97J00	Starter Assy, Recoil
2	18120-97J00	• Reel
3	18130-97J00	• Ratchet Set
4	18142-04410	• Spring, Spiral
5	18210-97J00	• Grip Set
6	99000-81157-50M	Rope
7	18211-97J00	Pulley, Starter
8	01550-06207	Bolt
9	01550-06357	Bolt
10	69711-93E10	Label, S.i.g.p
11	61472-93E00	Label, Recoil Starter

DF2.5 P01 007
RECOIL STARTER

FIG.8



N° cliché
FIG8

FIG8

Titre du cliché.
OIL PUMP

OIL PUMP

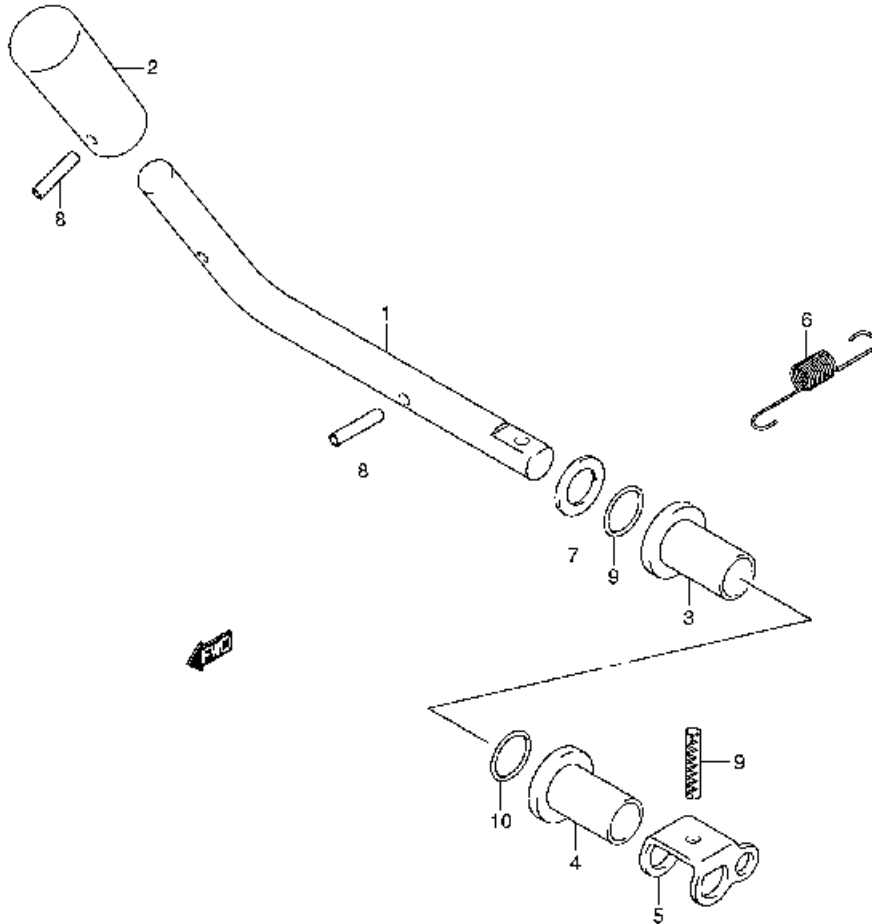
N° Réf.	N° Pièce	Désignation
1	16131-91J00	Rotor, Oil Pump Inner
2	16132-91J00	Rotor, Oil Pump Outer
3	16161-97J00	Plate, Oil Pump Rotor
4	02142-0510A	Bolt, Oil Pump Rotor Plate

DF2.5 P01 006
OIL PUMP

FIG.9

CLUTCH LEVER

N° Réf.	N° Pièce	Désignation
1	21111-97J01	Lever, Clutch
2	21112-97J00	Knob, Clutch Lever
3	21221-97J00	Bush, Clutch Shaft
4	21222-97J00	Bush, Clutch Shaft No.2
5	23211-97J01	Arm, Clutch Rod
6	23213-97J00	Spring, Clutch Notch
7	09160-08145	Washer (8x14x1.5)
8	09205-03012	Pin, Clutch Lever
9	09205-04002	Pin, Clutch Lever
10	09280-08005	O Ring (d:1.7 Id:7.7)

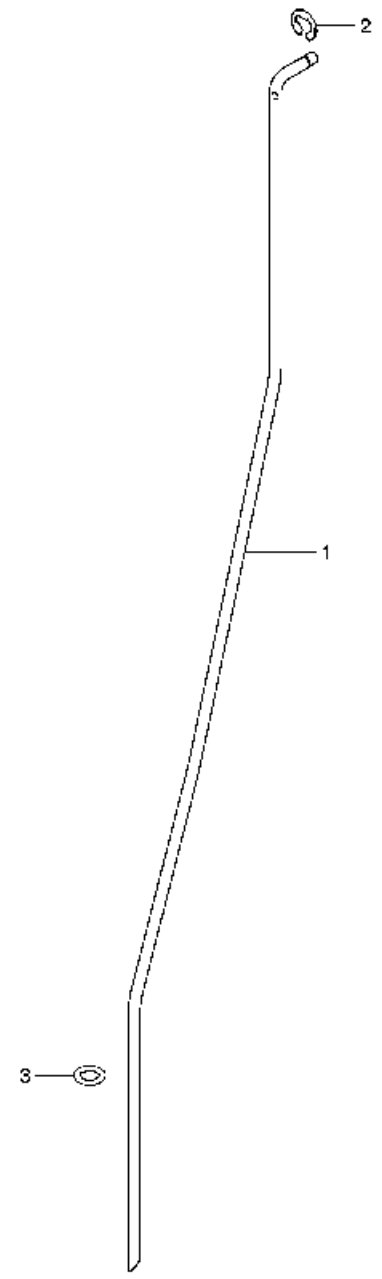


DF2.5 P01 009
CLUTCH LEVER

Titre du cliché:
SHIFT ROD

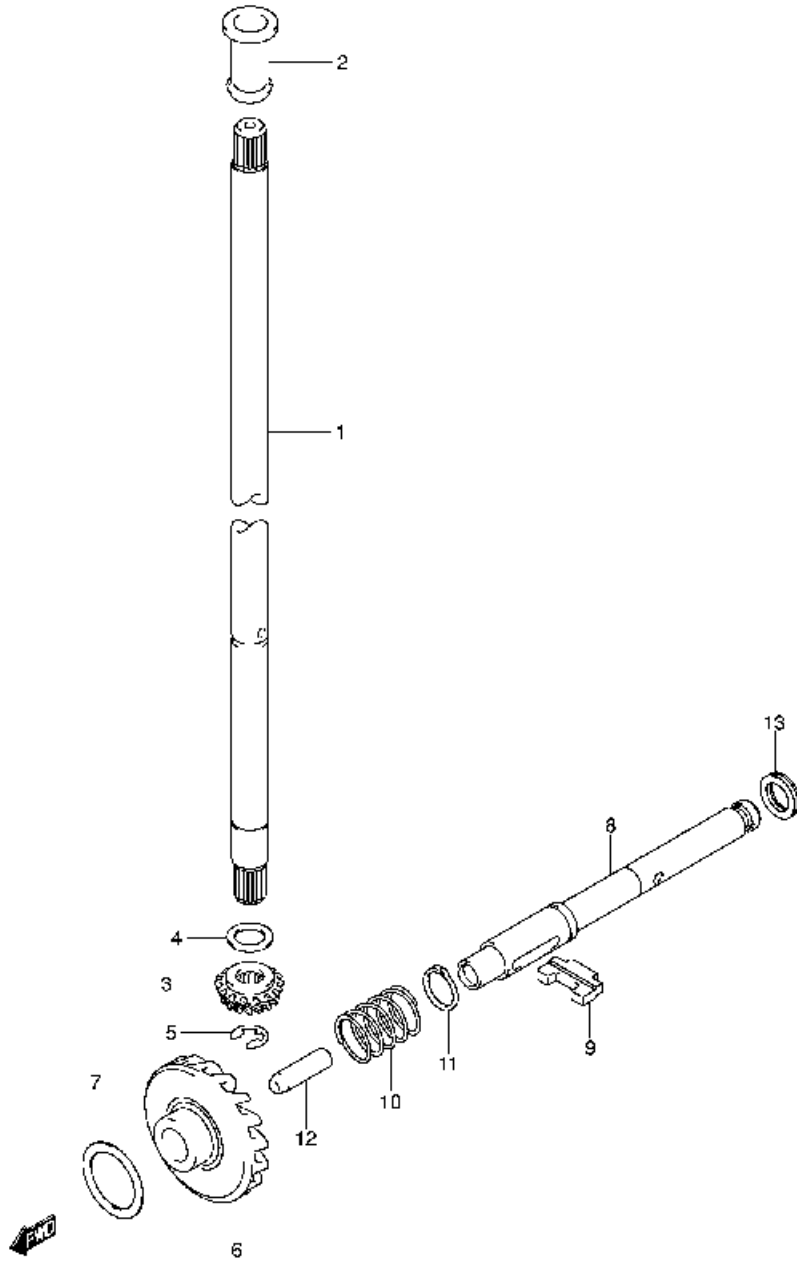
N° Réf.	N° Pièce	Désignation
1	25111-97J00	Rod, Shift (s)
2	09383-04002	E Ring
3	09280-05008	O Ring (d:2.9 ld:4.8)

FIG.10



DF2.5 P01 010
SHIFT ROD

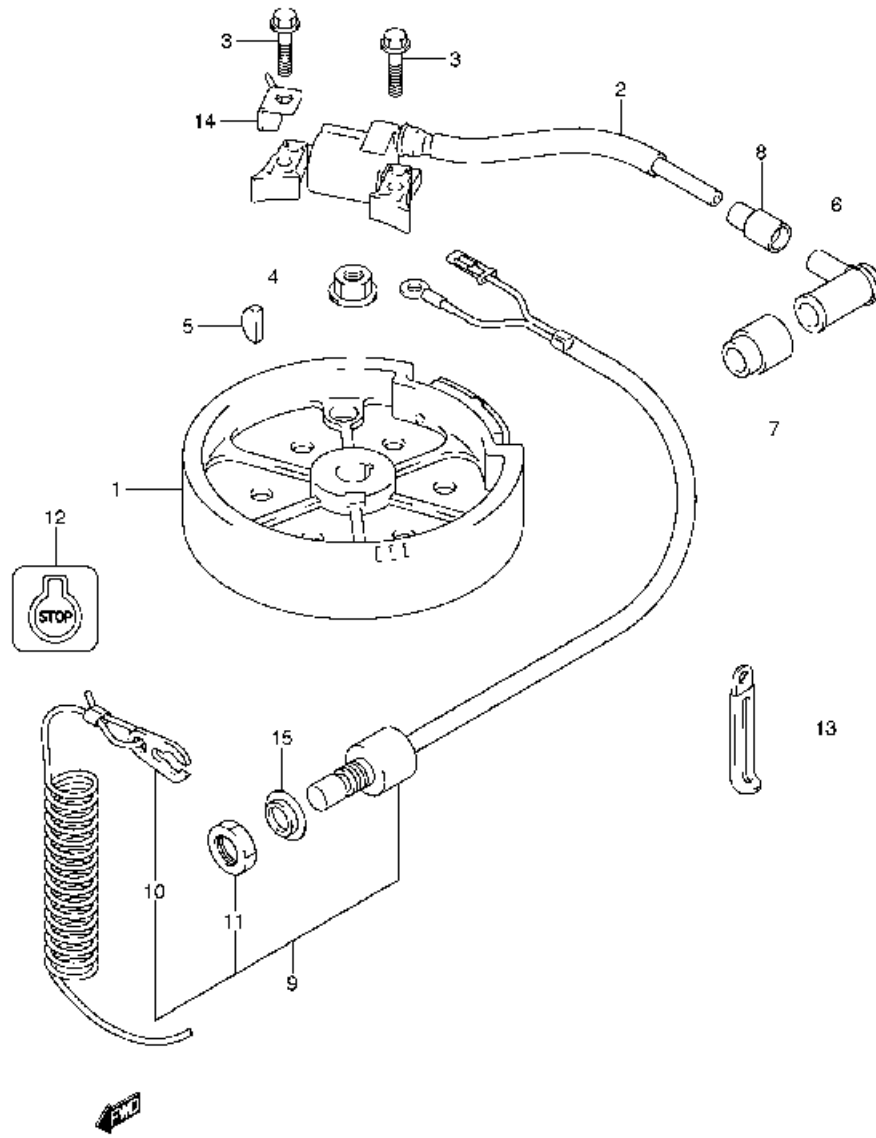
FIG.11



N° Réf.	N° Pièce	Désignation
1	57111-97J00	Shaft, Drive (s)
2	57130-91J00	Bush, Drive Shaft
3	57311-97J00	Pinion
4	09181-10015	Shim (10x16x1.8)
4	09181-10016	Shim (10x16x1.9)
4	09181-10017	Shim (10x16x2.0)
4	09181-10018	Shim (10x16x2.1)
4	09181-10019	Shim (10x16x2.2)
5	08332-1106A	E Ring, Pinion
6	57511-97J00	Gear, Forward
7	09181-17022	Shim (17x23x0.3)
7	09181-17023	Shim (17x23x0.4)
7	09181-17024	Shim (17x23x0.5)
7	09181-17025	Shim (17x23x0.6)
8	57611-97J00	Shaft, Propeller
9	57621-97J00	Shifter, Clutch Dog
10	59441-97J00	Spring, Return
11	08331-3112A	Circlip, Prop Shaft
12	57631-97J00	Rod, Push
13	09160-10106	Washer (10x14x1.6)
13	09160-10107	Washer (10x14x1.7)
13	09181-10015	Washer (10x16x1.8)
13	09181-10016	Washer (10x16x1.9)
13	09181-10017	Washer (10x16x2.0)

DF2.5 P01 011
DRIVE SHAFT

FIG.12



MAGNETO

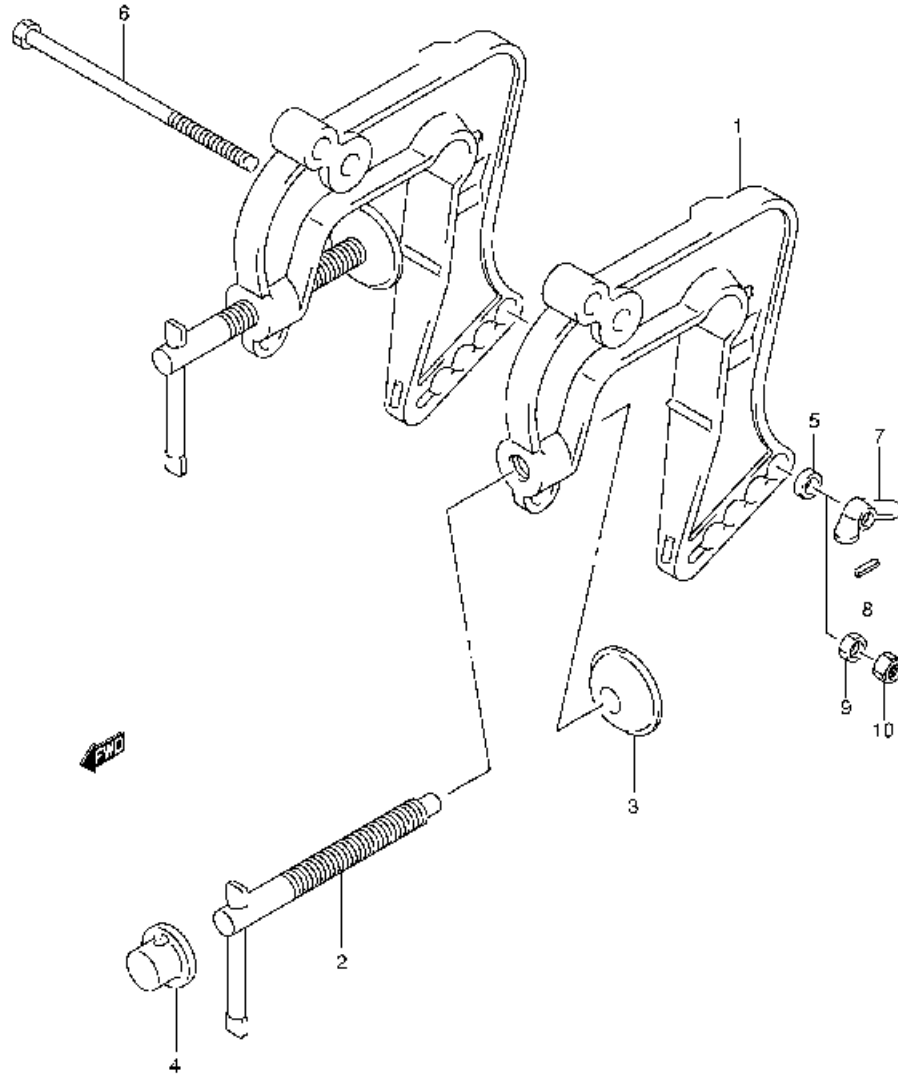
N° Réf.	N° Pièce	Désignation
1	32102-97J00	Flywheel
2	33410-97J01	Unit, Igniter
3	01550-06307	Bolt
4	08316-10107	Nut
5	08341-31039	Key, Woodruff
6	33510-20G00	Cap, Spark Plug
7	33541-97J00	Seal, Spark Plug
8	33542-97J00	Seal, High Tension Cord
9	37830-97J10	Switch Assy, Emergency
10	37823-92E01	Plate, Lock
11	37826-92E00	Nut
12	37835-95D00	Label, Stop
13	29404-93J10	Clamp (L65)
14	19183-97J00	Holder, Throttle Cable
15	09306-13006	Bush, Emergency & Stop Sw

DF2.5 P01 012
MAGNETO-C

CLAMP BRACKET

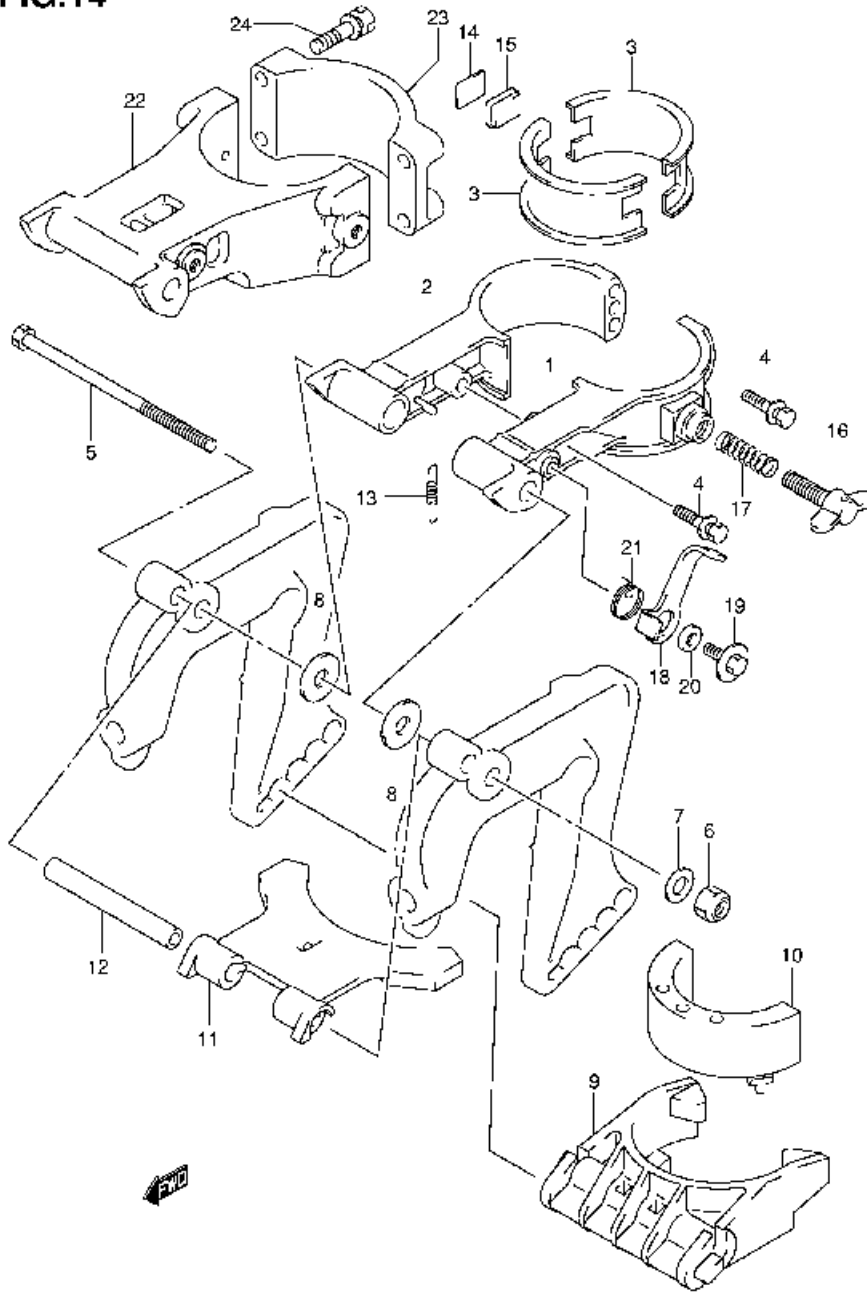
N° Réf.	N° Pièce	Désignation
1	41111-97J00-0EP	Bracket, Clamp (black)
1	41111-97J10-0EP	Bracket, Clamp (black)
2	41210-97J00	Handle, Clamp
3	41213-98100	Plate, Clamp
4	41214-97J00	Cap, Clamp Screw
5	59181-97J10	Spacer, Tilt Lock
6	09101-06009	Bolt, Tilt Lock Wing
7	09144-06004	Nut, Tilt Lock Wing
8	09205-03019	Pin, Tilt Lock
9	23118-94J00	Nut, Tilt Lock No.1
10	09159-06079	Nut, Tilt Lock No.2

FIG.13



DF2.5 P01 013
CLAMP BRACKET-C

FIG.14

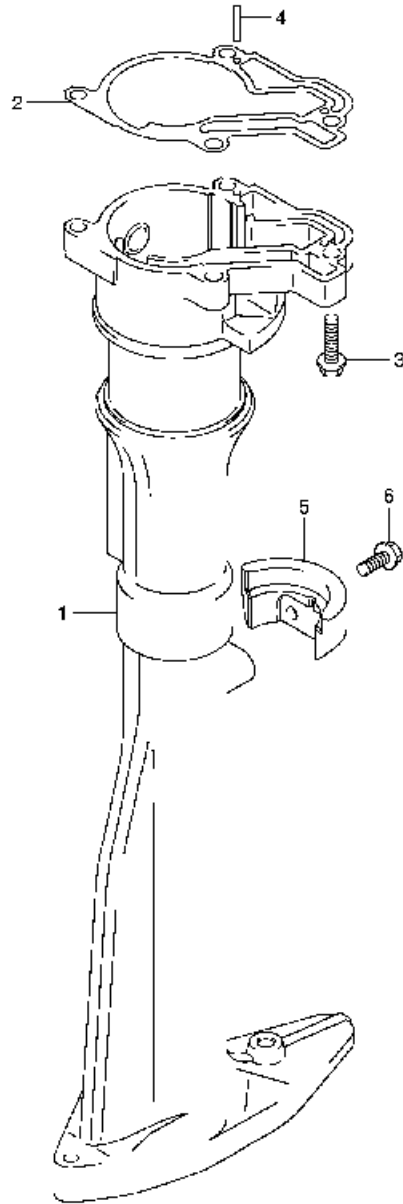


Titre du cliché.
SWIVEL BRACKET

N° Réf.	N° Pièce	Désignation
1	43111-97J00-OEP	Bracket, Swivel Port (black)
2	43121-97J00-OEP	Bracket, Swivel Stbd (black)
3	43711-97J00	Bush, Steering Upper
4	09116-06121	Bolt, Swivel Bracket
5	59111-97J00	Bolt, Swivel Shaft
6	09159-08018	Nut, Swivel Shaft
7	09160-08082	Washer, Swivel Shaft (8.5x16x1.2)
8	09160-08081	Washer, Tilt Friction (8.5x23x1.5)
9	45411-97J00	Block, Thrust
10	54151-97J00	Mount, Lower Thrust
11	43751-97J01	Bracket, Stopper
12	43752-97J00	Shaft, Stopper
13	59443-97J00	Spring, Stopper
14	43415-97J00	Plate, Steering Adjuster
14	43415-97J10	Plate, Steering Adjuster
15	43416-97J00	Rubber, Steering Adjuster
15	43416-97J10	Rubber, Steering Adjuster
16	09119-06110	Bolt, Steering Adjuster
17	09440-09042	Spring, Steering Adjuster
18	41221-97J10	Lever, Tilt Lock
19	09116-06127	Bolt, Tilt Lock Lever
20	59181-97J10	Spacer, Tilt Lock Lever
21	59444-97J00	Spring, Tilt Lock
21	59444-97J10	Spring, Tilt Lock
22	43111-97J10-OEP	Bracket, Swivel
23	43121-97J10-OEP	Cover, Swivel Bracket
24	09116-06207	Bolt, Swivel Bracket
25	43110-97J10-OEP	Bracket Assy, Swivel

DF2.5 P01 014
SWIVEL BRACKET-C

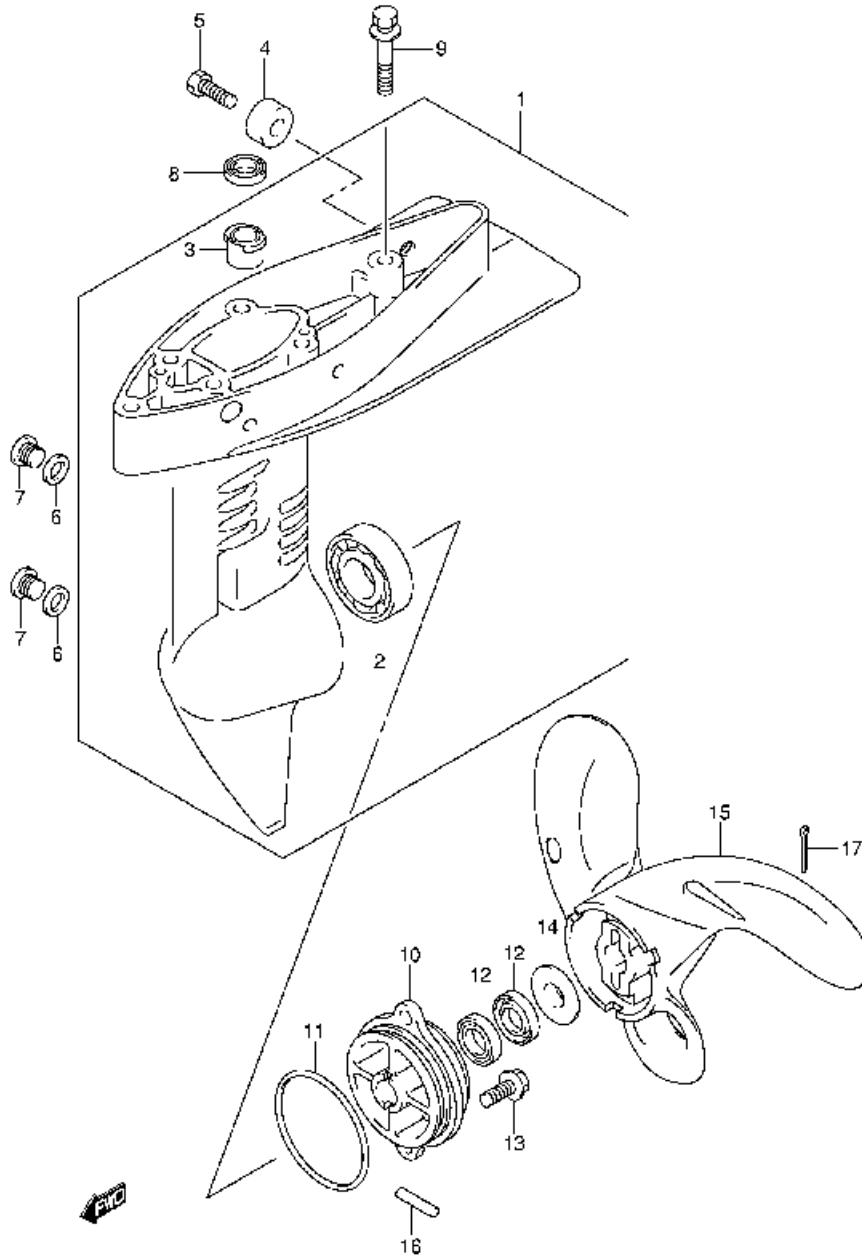
FIG.15



N° Réf.	N° Pièce	Désignation
1	52111-97J00-0EP	Housing, Drive Shaft (black)
2	52113-97J00	Gasket, Drive Shaft Hsg
3	29116-93J00	Bolt, Drive Shaft Hsg
4	09205-03019	Pin, Drive Shaft Hsg Knock
5	52112-97J10-0EP	Stopper, Rev Thrust (black)
6	29116-93J00	Bolt, Stopper Rev Thrust

DF2.5 P01 015
DRIVE SHAFT HOUSING-C

FIG.16

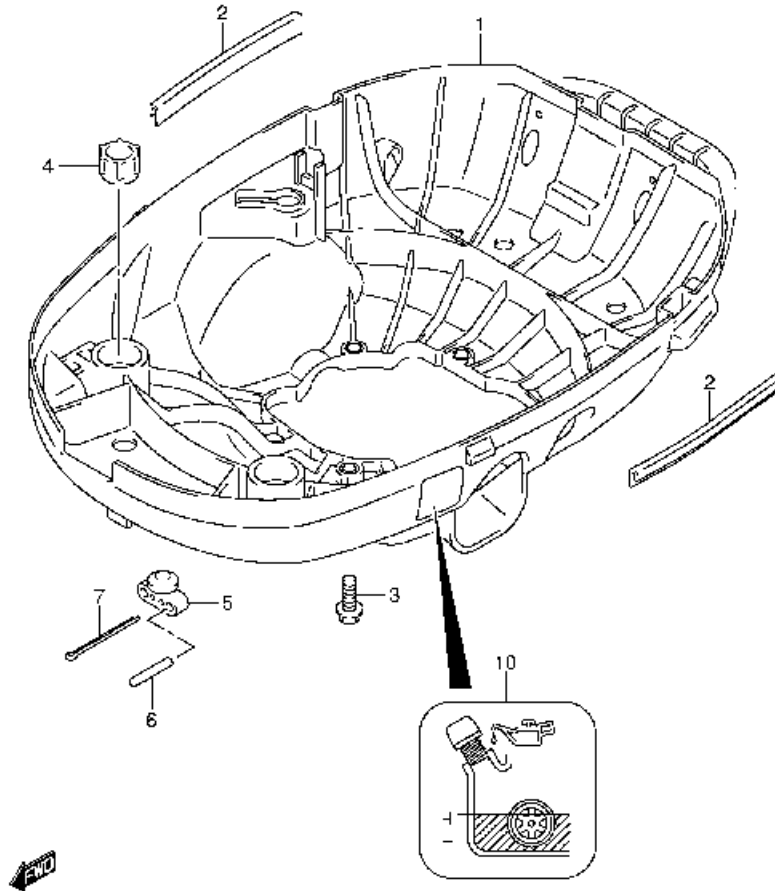
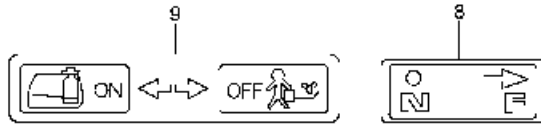


N° Réf.	N° Pièce	Désignation
1	55110-97J00-0EP	Case, Gear (black)
1	55110-97J01-0EP	Case, Gear (black)
2	09262-17019	• , Bearing, Forward Gear
3	59311-97J00	• , Bush, Pinion
4	55321-87J00	Anode, Protection
5	09103-06281	Bolt, Anode Protection
6	59178-97J00	Gasket, Drain Plug
7	09248-08001	Plug, Drain
8	59299-97J00	Seal, Drive Shaft Oil
9	09116-06099	Bolt (6x35)
10	56120-97J00-0EP	Housing, Prop Sft Brg (black)
11	58291-97J00	O Ring, Prop Sft Brg Housing
12	09262-10008	Seal, Prop Sft Oil
13	09116-06094	Bolt, Prop Sft Brg Hsg (6x15)
14	56123-97J00	Protector, Prop Sft Oil Seal
15	58111-97J00-019	Propeller (3x188x135)
15	58111-98465-019	Propeller (3x188x115)
16	09202-04002	Pin, Shear
17	09204-02001	Pin, Cotter

DF2.5 P01 016
GEAR CASE-C

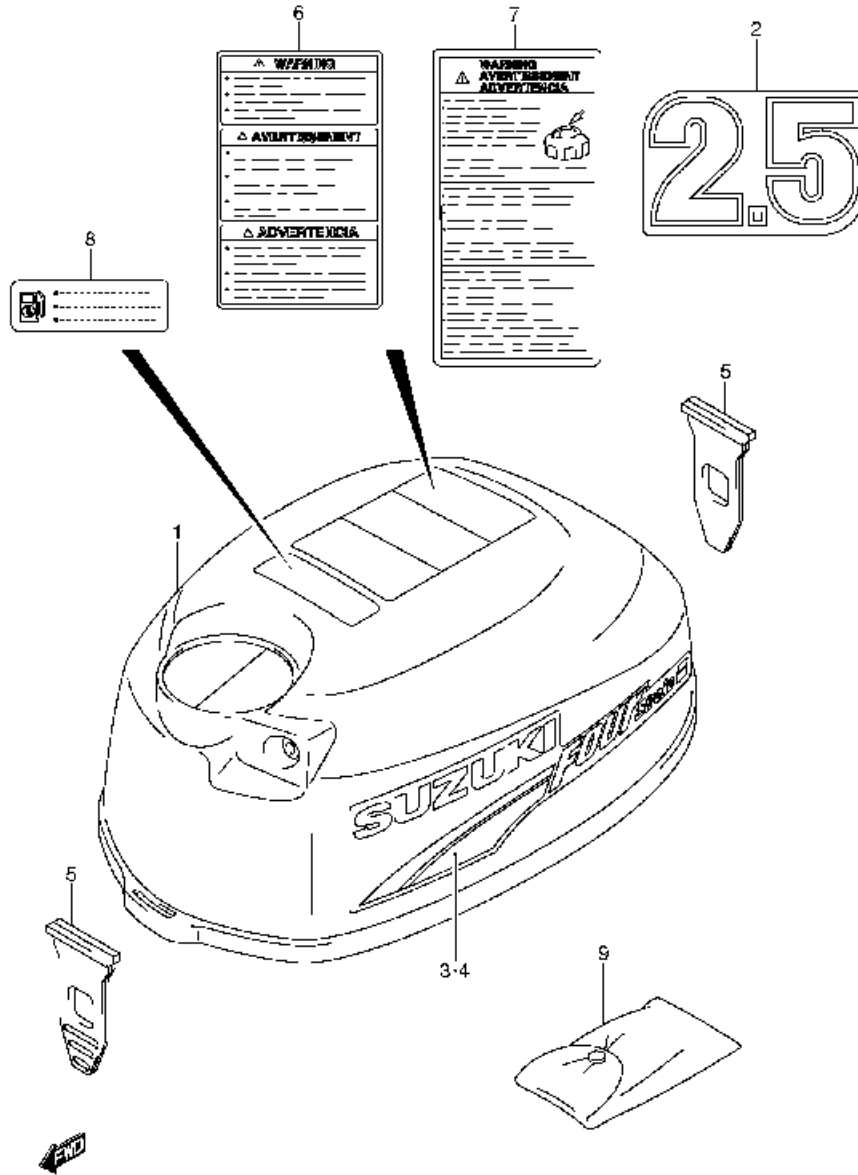
FIG.17

N° Réf.	N° Pièce	Désignation
1	61110-97J00-YR9	Cover, Lower (gray)
2	61135-97J00	Cushion, Lower Cover
3	29116-93J00	Bolt (6x20)
4	61151-91J01	Cushion, Fuel Tank Holder
5	61521-81J00	Holder, Shear Pin
6	09202-04002	Pin, Shear
7	09204-02001	Pin, Prop Nut Cotter
8	21131-97J20	Mark, Clutch Shift
9	61211-97J00	Mark, Fuel Cock
10	61212-97J00	Mark, Oil Level



DF2.5 P01 017
LOWER COVER

FIG.18

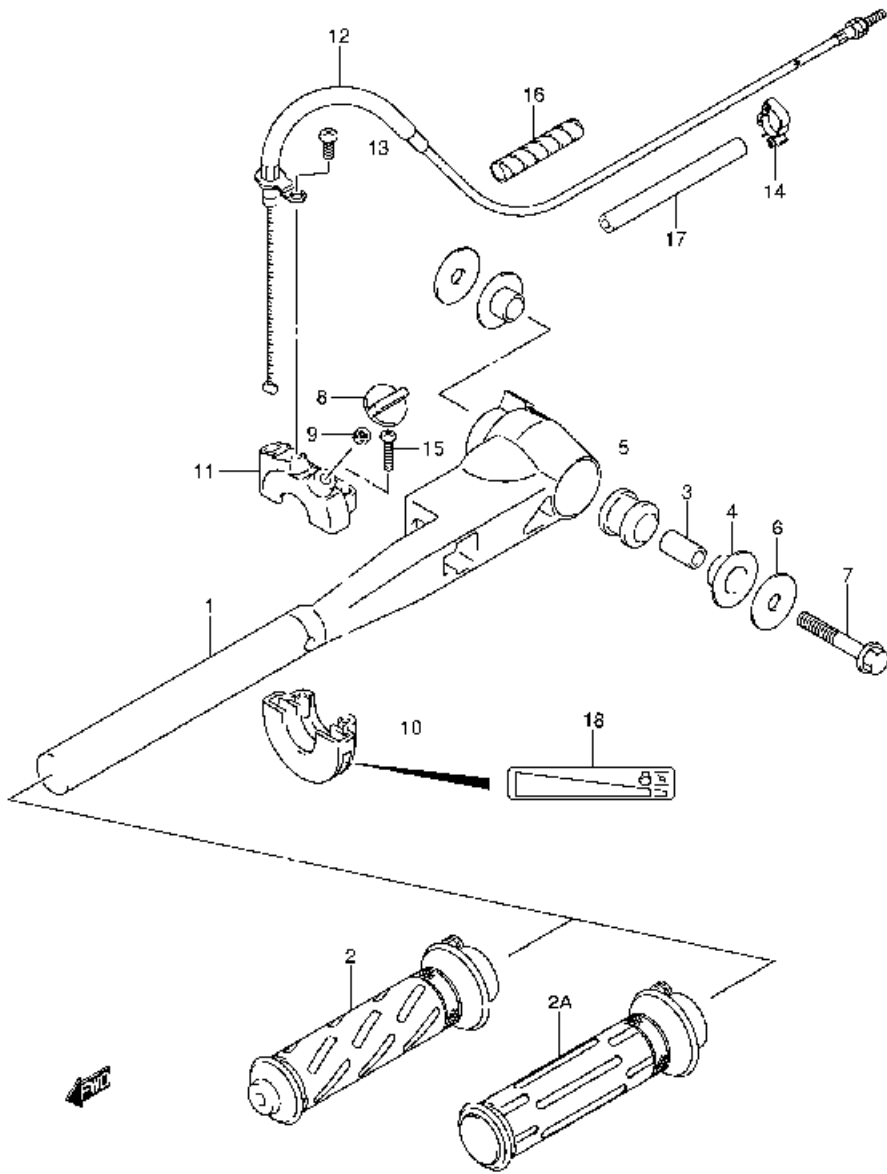


Titre du cliché.
ENGINE COVER

N° Réf.	N° Pièce	Désignation
1	61411-97J00-YR9	Cover, Engine Upper
2	61435-97J10	Mark, Emblem Rear (df2.5)
3	61443-97J00	Stripe, Engine Cover Stbd
4	61453-97J00	Stripe, Engine Cover Port
5	61611-97J00	Fastener, Engine Cover
6	61458-97J00	Label, Engine Cover
7	61458-97J10	Label, Engine Cover
8	69716-99E13	Label, Fuel Limitation
9	09800-01007	Tool Assy

DF2.5 P01 018
ENGINE COVER-C

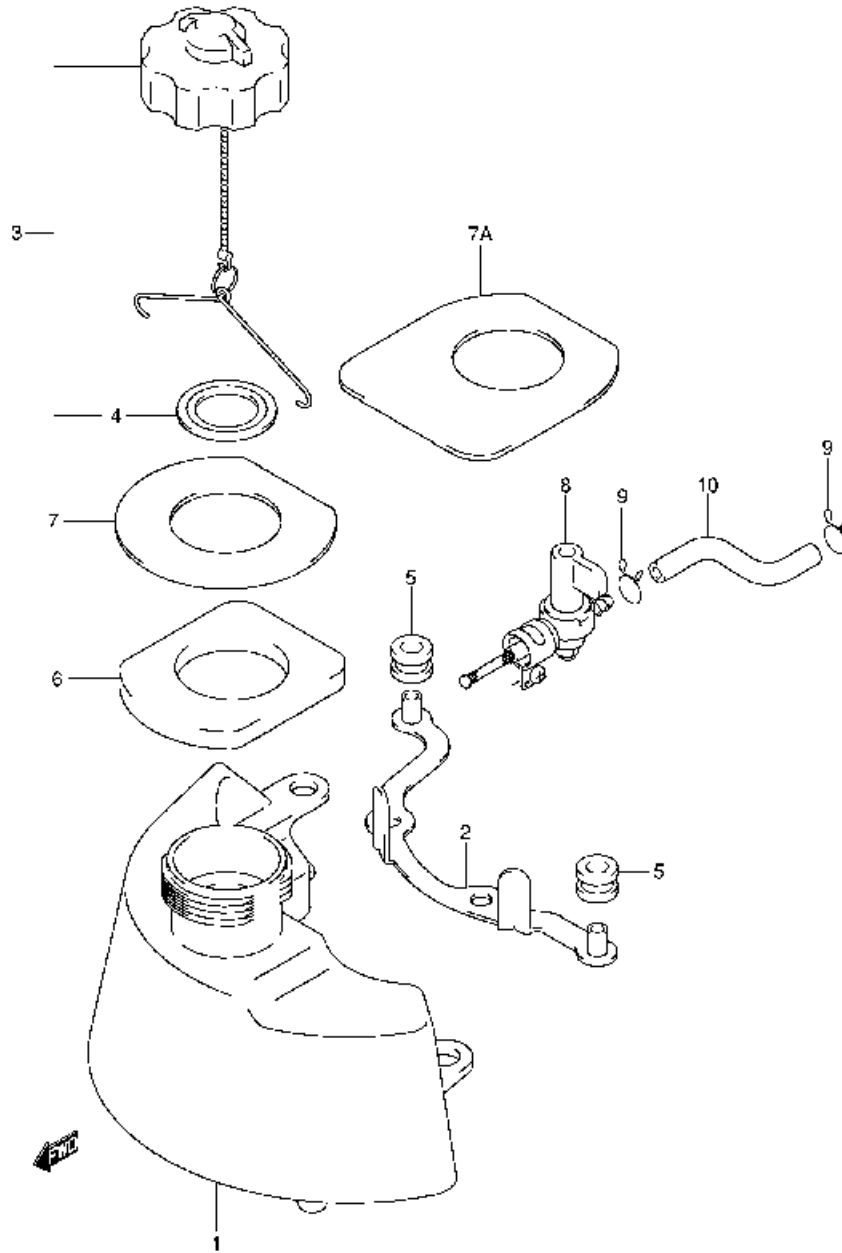
FIG.19



N° Réf.	N° Pièce	Désignation
1	63111-97J00-0EP	Handle, Tiller (black)
2	57110-09G10	Grip, Throttle
2a	63210-97J00	Grip, Throttle
3	59181-97J00	Spacer, Tiller Handle
4	59315-97J00	Bush, Tiller Handle
5	63116-97J00	Mount, Tiller Handle
6	09160-08152	Washer, Tiller Handle (8.5x33x1.5)
7	09116-08128	Bolt, Handle Pivot (8x40)
8	63244-97J00	Knob, Throttle Adjust
9	09140-05005	Nut, Throttle Adjust Knob (m5)
10	57121-09G00	Case, Throttle Upper
11	67821-97J00	Case, Throttle Lower
12	63610-97J00	Cable Assy, Throttle
13	02112-05127	Screw, Throttle Cable
14	23915-78A20	Clamp, Throttle Cable
15	59125-97J00	Screw, Throttle Cable
16	33833-91J00	Tube, Throttle Cable (6x8x250)
17	09352-90133-600	Protector, Throttle Cable (9x13x600)
18	69714-97J01	Mark, Handle Grip

DF2.5 P01 019
TILLER HANDLE-C

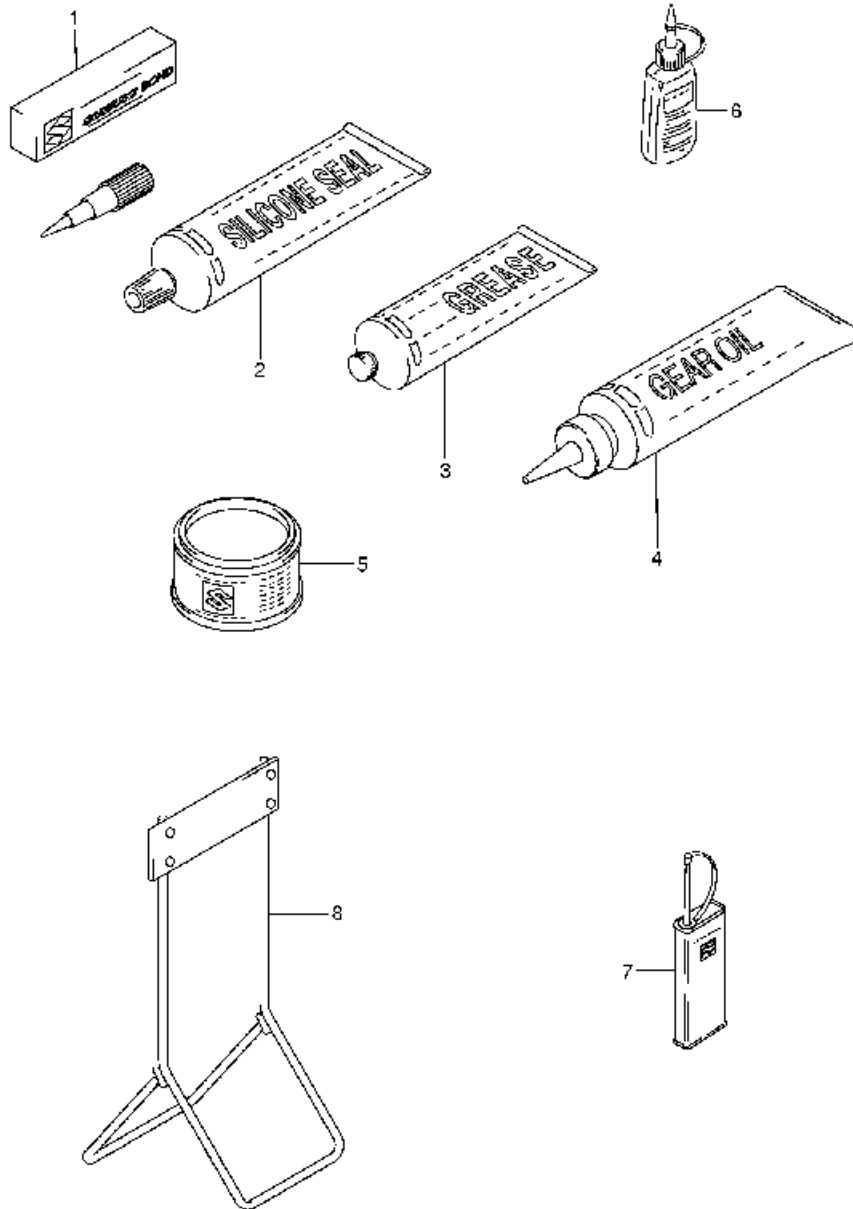
FIG.20



N° Réf.	N° Pièce	Désignation
1	65110-97J00	Tank, Fuel
2	65260-97J00	Bracket, Fuel Tank
3	65510-91J01	Cap Assy, Fuel Tank
4	09166-32001	Gasket, Tank Cap
5	09320-09039	Cushion
6	65281-97J00	Grommet, Fuel Tank
7	65284-97J00	Rubber, Fuel Tank Grommet
7a	65284-97J11	Rubber, Fuel Tank Grommet
8	66100-97J00	Cock Assy, Fuel
9	15191-97J00	Hose, Fuel (cock To Carb)
10	59412-91J00	Clip, Fuel Hose

DF2.5 P01 020
FUEL TANK-C

FIG.21



OPTIONAL

N° Réf.	N° Pièce	Désignation
1	99000-31110	Liquid Gasket No.1104 Gray
1	99000-31010	Liquid Gasket Black
2	99000-31120	Liquid Gasket No.1212c Silicon
3	99000-25161	Grease, Water Resistant
4	99000-22540	Gear Oil, Outboard Motor
5	99000-25011	Super Grease (a)no.3
6	99000-32050	Thread Lock No.1342
6	99000-32020	Thread Lock No.1333b
7	99000-32040	Thread Lock No.1401
8	09914-39911	Hanger, Engine
9	99011-97J00-053	Manual, Owner's (06)
9	99011-97J01-053	Manual, Owner's (07)
9	99011-97J02-055	Manual, Owner's (08)

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