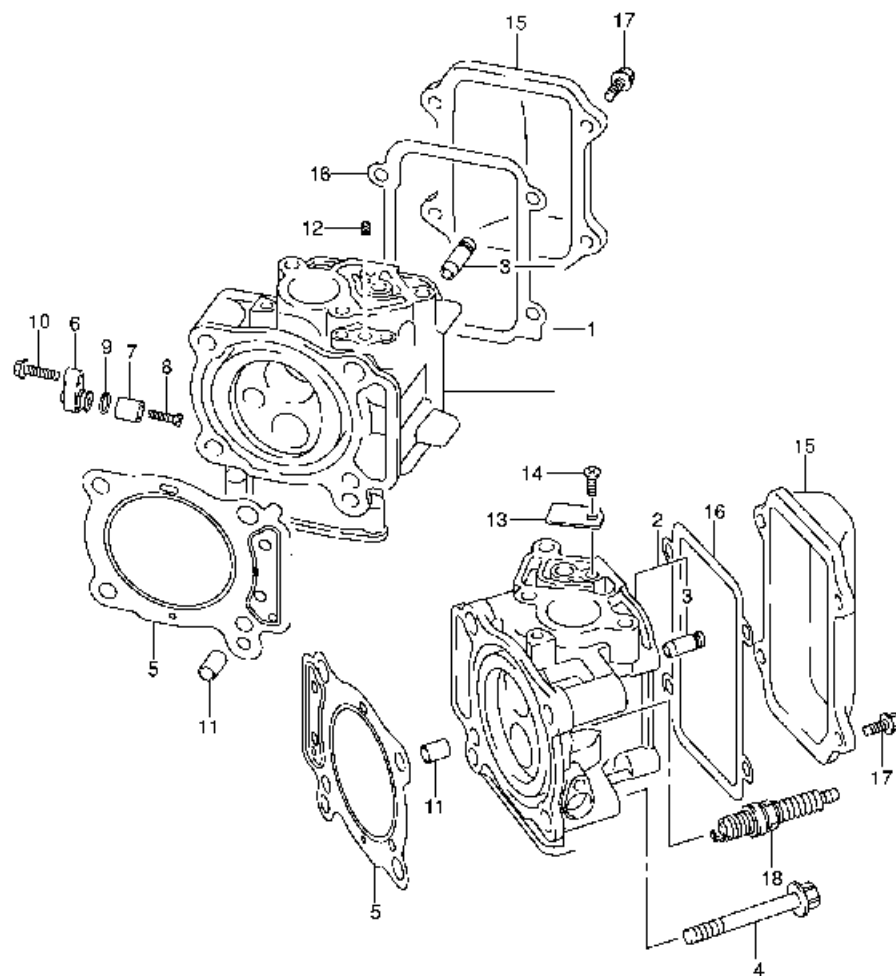


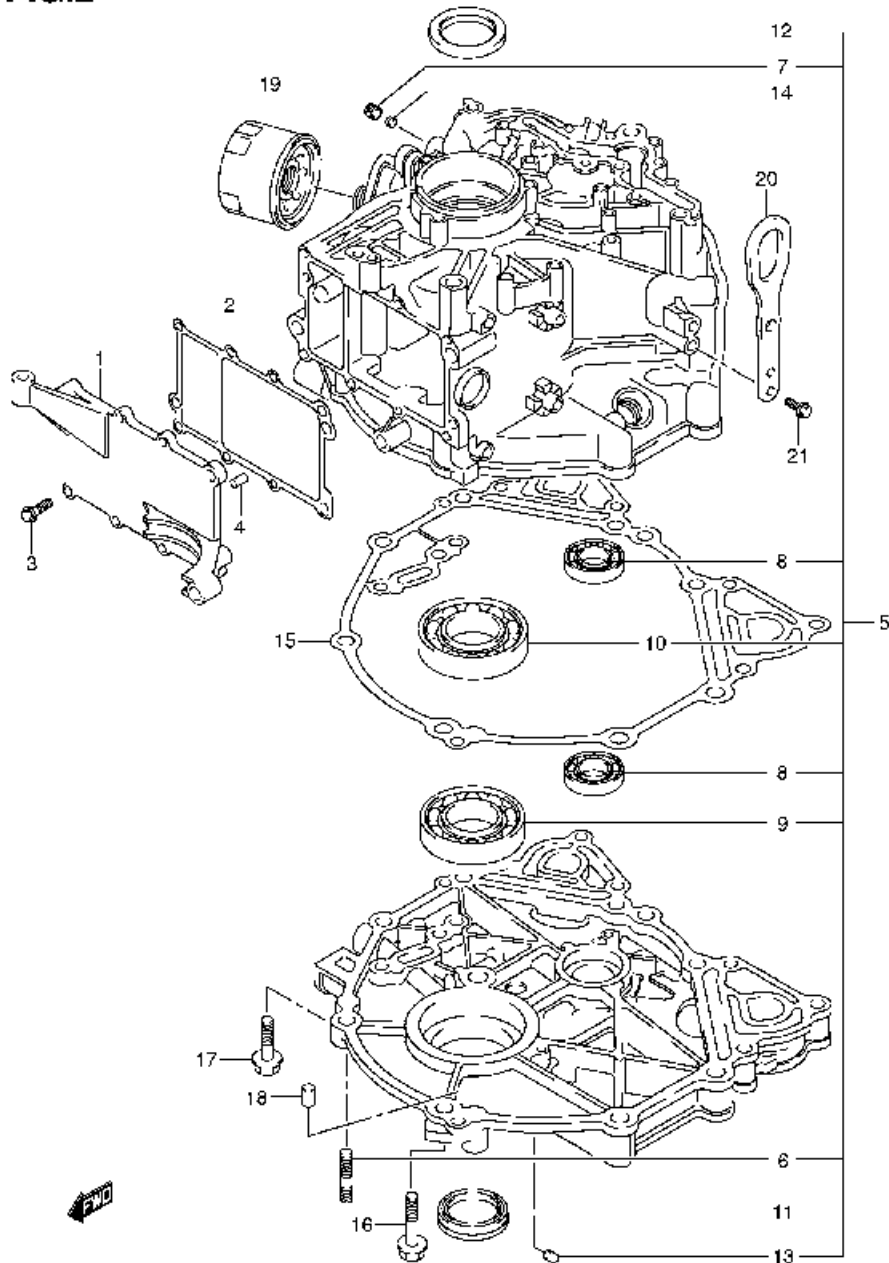
FIG.1



N° Réf.	N° Pièce	Désignation
1	11110-95J00	Head, Cylinder Stbd
2	11120-95J00	Head, Cylinder Port
3	11115-93J00-001	- Guide, Valve
4	11119-95J00	Bolt
5	11141-95J00	Gasket, Cyl Head
6	11261-99E00	Cover, Protection Anode
7	55321-95J00	Anode, Protection
8	09126-05011	Screw, Protection Anode (5x20)
9	09280-10013	O Ring (id:9.6,dd:2.4)
10	01550-06207	Bolt, Protection Cover
11	04211-13189	Pin
12	09493-20012	Jet, Oil
13	11452-95J00	Valve, Reed
14	02112-0612A	Screw
15	11171-95J00	Cover, Cyl Head
16	11189-95J00	Gasket, Cyl Head Cover
17	01550-06127	Bolt, Cyl Head Cover
18	09482-00427	Spark Plug (bkr6e)

DF25 E01 001
CYLINDER HEAD

FIG.2



N° Réf.	N° Pièce	Désignation
1	11218-95J00	Cover, Cyl Block
2	11219-95J01	Gasket, Cyl Block Cover
3	01547-06207	Bolt, Cyl Block Cover
4	04221-06129	Pin
5	11300-95850	Block Set, Cylinder
6	09108-08276	• Bolt, Stud
7	11118-96J00	• Plug, Oil Gallery
8	09262-25145	• Bearing, Camshaft (25x42x9)
9	09262-35067	• Bearing, Crankshaft Lower (35x72x17)
10	08110-62080	• Bearing, Crankshaft Upper
11	09283-34014	• Seal, Crankshaft Oil Lower
12	09283-38025	• Seal, Crankshaft Oil Upper (38x56x7)
13	11112-53A00	• Plug, Oil Venturi
14	09493-20012	• Plug, Oil Venturi
15	11351-95J01	Gasket, Crankcase
16	09116-10143	Bolt, Crankcase (10x40)
17	09116-08128	Bolt, Crankcase No.2
18	04221-08149	Pin
19	16510-87J00	Filter Assy, Oil
20	11291-95J00	Hook, Engine
21	01550-06167	Bolt, Engine Hook

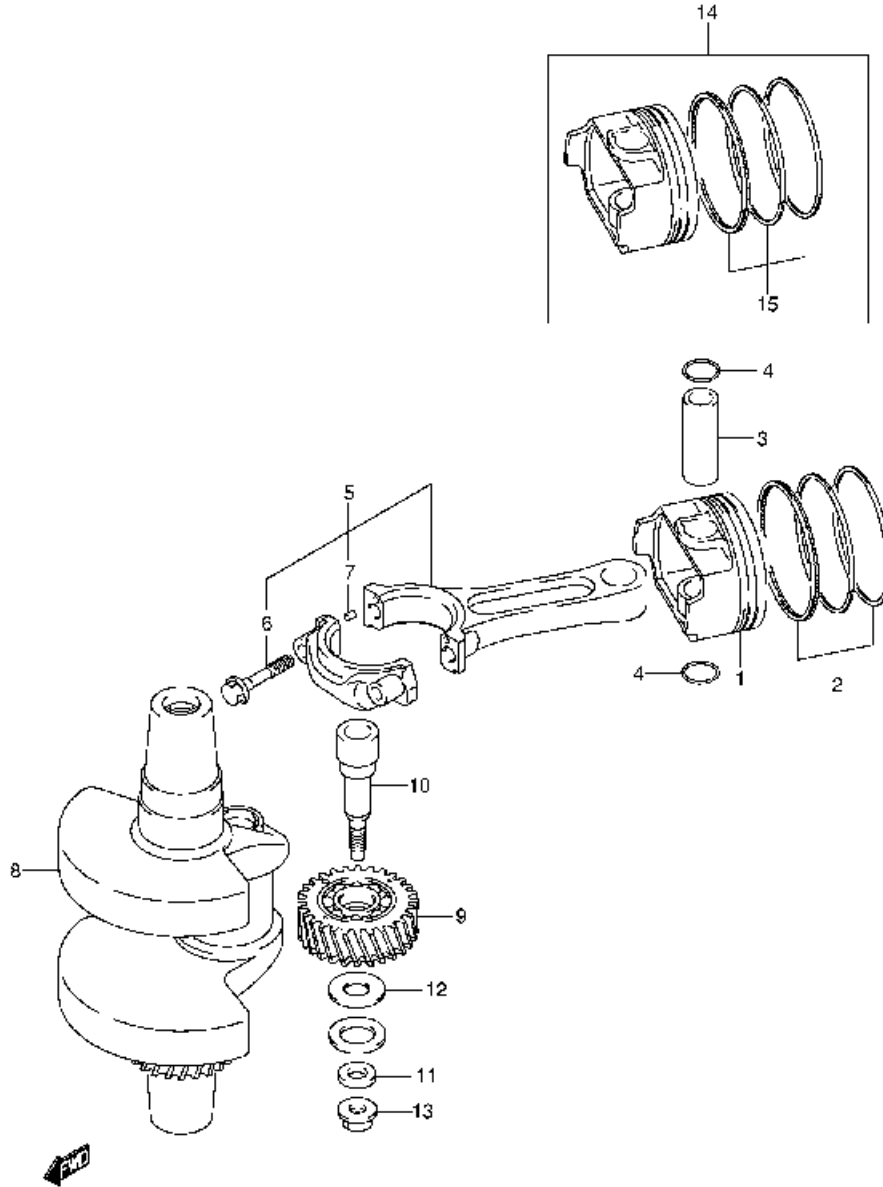
DF25 E01 002
CYLINDER BLOCK

FIG.3

CRANKSHAFT

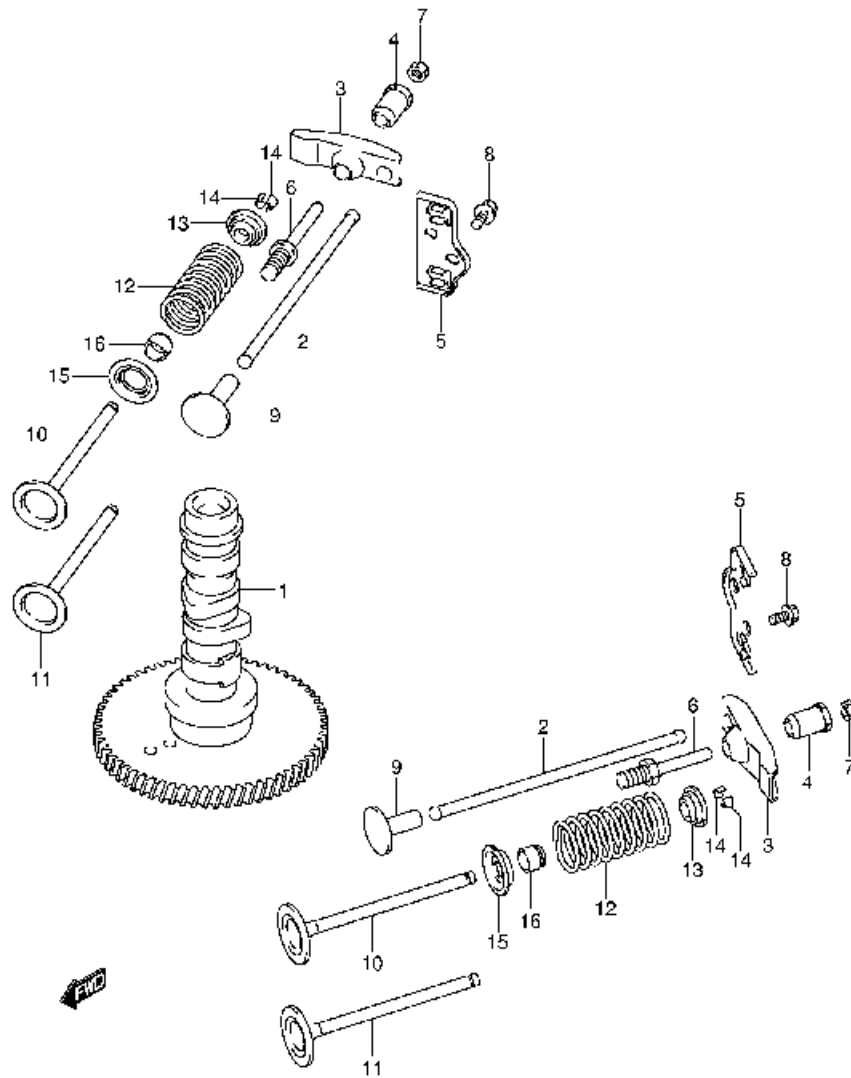
N° Réf.	N° Pièce	Désignation
1	12111-95J00-0B0	Piston
2	12140-75F30	Ring Set, Piston
3	12151-54A50	Pin, Piston
4	09381-17005	Circlip
5	12160-95J00-0A0	Connrod Assy
5	12160-95J00-0B0	Connrod Assy
6	12163-32C00	• , Bolt, Connrod
7	04221-03059	• , Pin, Connrod Knock
8	12220-95J00-0B0	Crankshaft
9	12730-95J10	Gear Assy, Idle
10	12735-95J10	Shaft, Idle Gear
11	09160-08122	Washer, Idle Gear Shaft No.2 (8.5x18x3.2)
12	09160-12067	Washer, Idle Gear Shaft No.1 (12.5x23x1)
13	08316-1008A	Nut, Idle Gear Shaft
14	12100-95J00-050	Piston Set (os:0.50)
15	12140-75F30-050	• , Ring Set, Piston (os:0.50)

FIG.3



DF25 E01 003
CRANKSHAFT

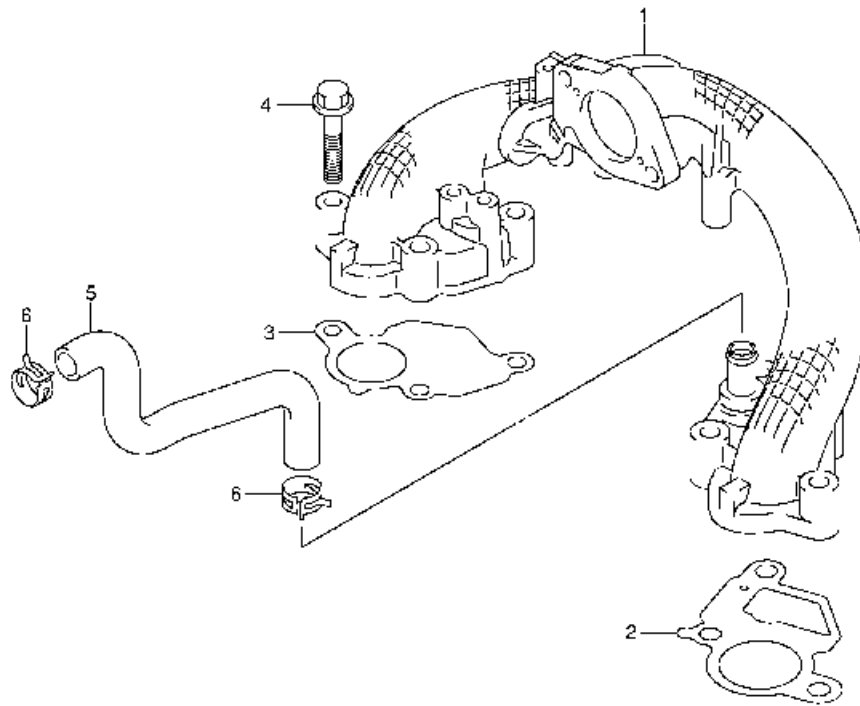
FIG.4



N° Réf.	N° Pièce	Désignation
1	12710-95J00	Camshaft
1	12710-95J10	Camshaft
2	12894-95J00	Rod, Push
3	12961-95J00	Arm, Rocker
4	12962-88C00	Pivot
5	12966-95J00	Guide, Push Rod
6	09108-06125	Bolt, Pivot Stud
7	09140-06021	Nut, Pivot Lock (m6)
8	01547-0612A	Bolt, Push Rod Guide
9	12891-95J00	Tappet
10	12911-95J00	Valve, Intake
11	12915-95J00	Valve, Exhaust
12	12921-95J00	Spring, Valve
13	12931-78G00	Retainer, Valve Spring
14	12932-24400	Cotter, Valve
15	12933-51E00	Seat, Valve Spring
16	09289-05012	Seal, Valve Stem

DF25 E01 004
CAMSHAFT

FIG.5

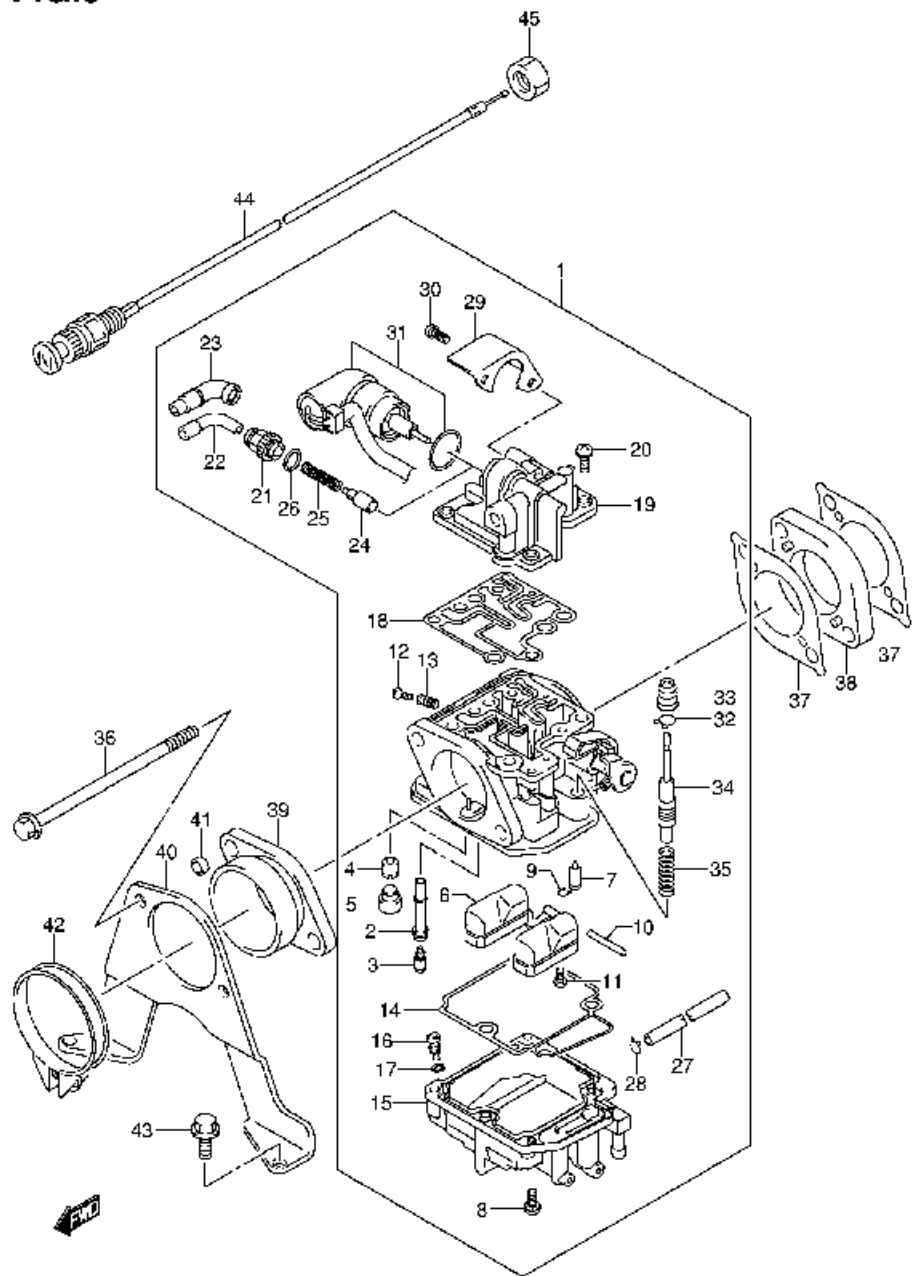


N° Réf.	N° Pièce	Désignation
1	13110-95J01	Manifold, Intake
2	13119-95J00	Gasket, Intake Manifold Port
3	13122-95J00	Gasket, Intake Manifold Stbd
4	01550-08407	Bolt
5	11184-95J00	Hose, Breather
6	17838-90J00	Clip



DF25 E01 005
INTAKE MANIFOLD

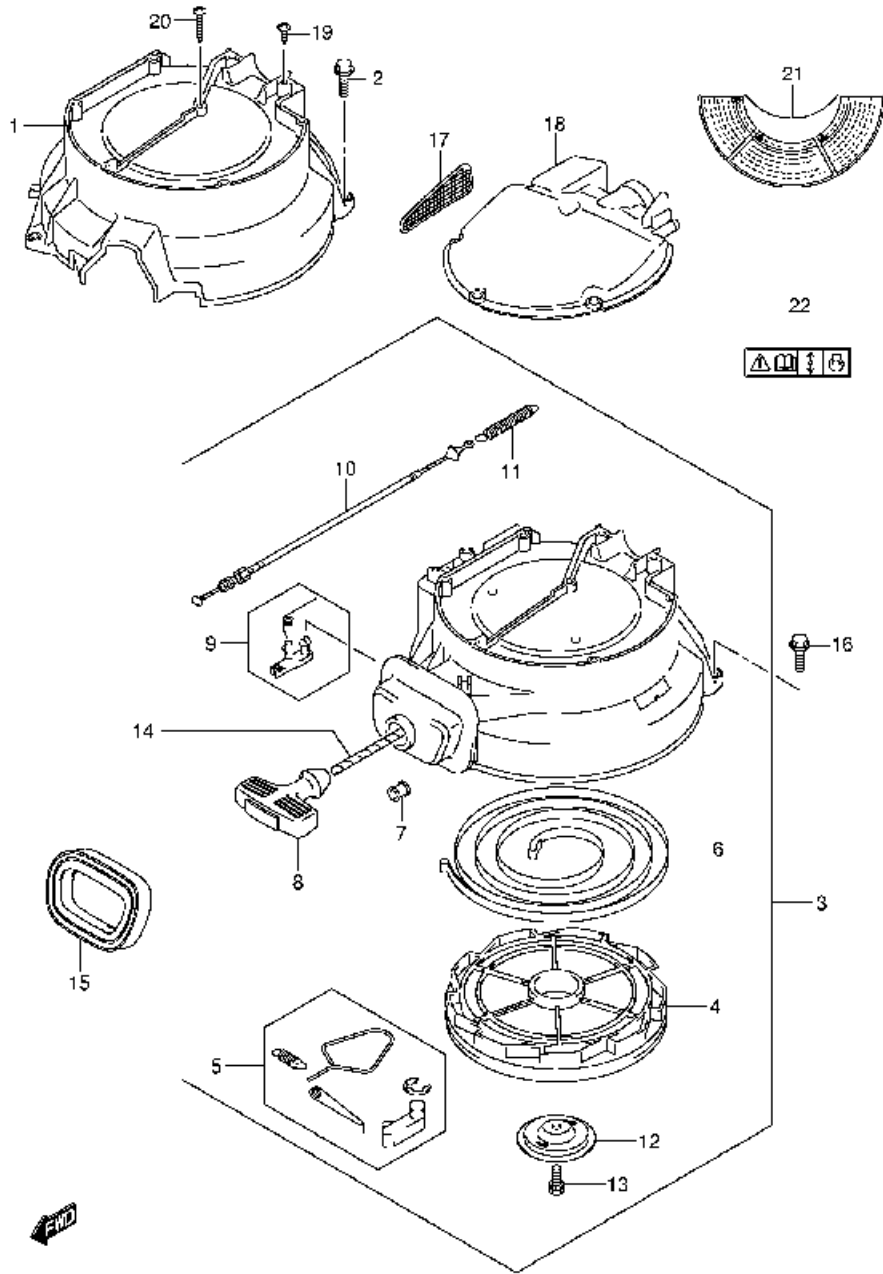
FIG.6



N° Réf.	N° Pièce	Désignation
1	13200-95J20	Carburetor Assy
1	13200-95J30	Carburetor Assy
1	13200-95J40	Carburetor Assy
2	13236-95J00	• Nozzle, Main
3	09491-26020	• Jet, Main (132)
3	09491-26021	• Jet, Main (130)
4	09492-48016	• Jet, Pilot (48)
5	13239-94J00	• Cap, Rubber
6	13250-94J00	• Float
7	13370-94J00	• Valve, Float
8	13247-94J00	• Screw
9	13375-26E00	• Clip
10	13254-94J00	• Pin, Arm
11	13802-94J00	• Screw
12	13534-94J00	• Screw, Stop
13	13268-94J00	• Spring
14	13251-94J00	• Gasket, Float Chamber
15	13245-95J00	• Chamber, Float
15	13245-95J10	• Chamber, Float
16	13279-94J00	• Screw, Drain
17	13523-94J00	• O Ring
18	13345-94J00	• U Ring
19	13346-95J00	• Cover
19	13346-95J10	• Cover
20	13247-94J00	• Screw
21	13361-94J00	• Holder, Cable
22	13362-94J00	• Guide, Cable
23	13363-94J00	• Cap, Cable Sealing
24	13364-94J00	• Valve, Starter
25	13365-94J00	• Spring
26	13366-94J00	• O Ring
27	13684-94J00	• Pipe
28	09401-05402	• Clip
29	13428-95J00	• Guard, Heater
30	13367-94J00	• Screw
31	13368-95J00	• Starter Assy
32	13494-94J00	• Clip
33	13495-94J00	• Cap, Rubber
34	13493-95J00	• Plunger
35	13441-94J00	• Spring
36	09103-06228	Bolt, Carburetor (6x105)
37	13125-95J00	Gasket, Carburetor
38	13124-95J00	Insulator
39	13890-95J00	Tube, Outlet
40	13882-95J00	Plate, Outlet Tube
41	09180-06353	Spacer, Outlet Tube (6.5x10x5)
42	17895-95J00	Clamp, Outlet Tube
43	01550-06167	Bolt, Outlet Tube Plate
44	13640-95J00	Knob Assy, Starter
45	09159-14014	Nut, Starter Knob (m14)

DF25 E01 006
CARBURETOR

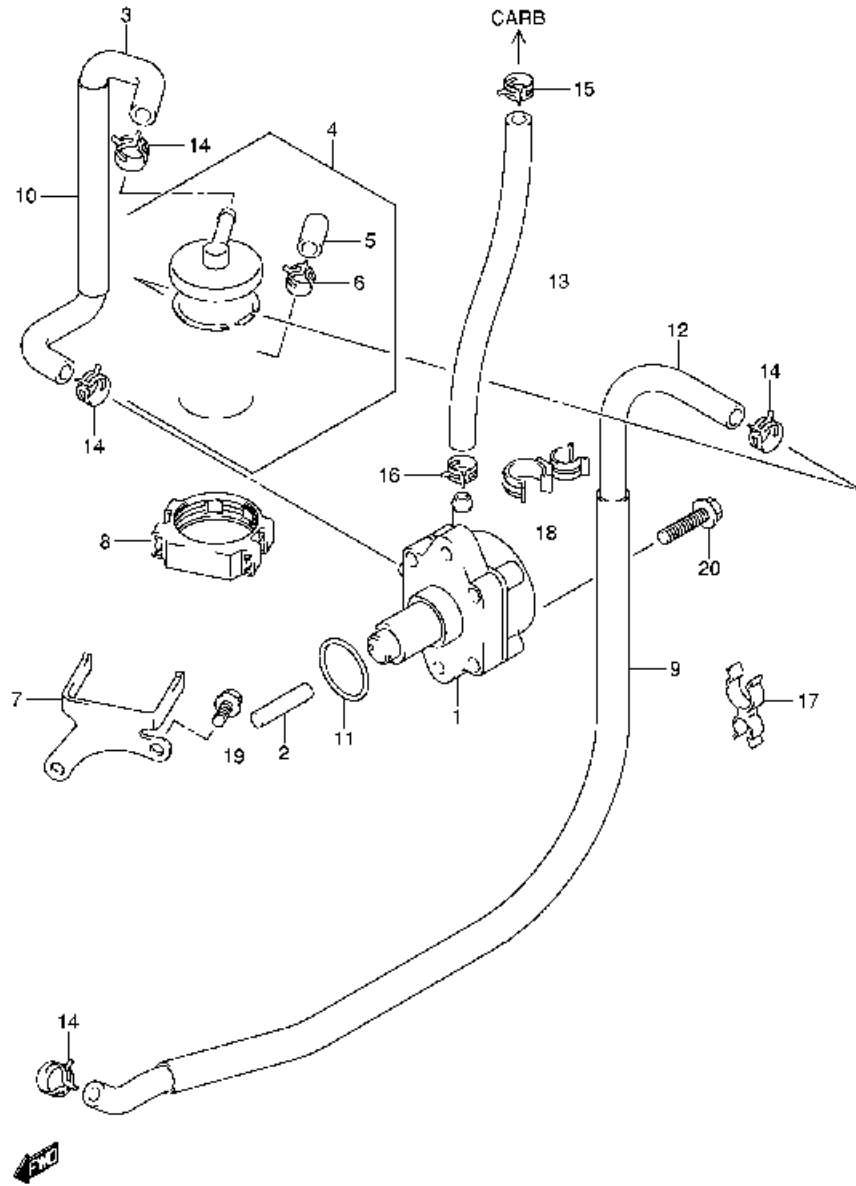
FIG.7



N° Réf.	N° Pièce	Désignation
1	11511-95J00	Cover, Magneto
1	11511-95J01	Cover, Magneto
2	01550-08257	Bolt
3	18100-95J00	Starter Assy, Recoil
4	18120-96320	• Reel
5	18130-89J00	• Ratchet Set
6	18142-89J00	• Spring, Spiral
7	18191-95J00	• Guide, Rope
8	18210-93002	• Grip Assy
9	18280-95J00	• Nsi Set
10	18290-95J00	• Wire
11	18293-89J00	• Spring
12	18151-96310	• Plate, Friction
13	01570-06167	• Bolt
14	99000-81159-50M	Rope
15	18193-95J00	Seal, Recoil Starter
16	01550-08257	Bolt, Recoil Starter
17	13710-95J00	Arrester, Flame
18	13811-95J00	Silencer, Upper Cover
19	03542-05169	Screw, No.1
20	03542-05359	Screw, No.2
21	61472-93E32	Label, Recoil Starter
22	69711-93E10	Label (s.i.g.p.)

DF25 E01 007
MAGNETO COV/RECOIL/SILENCER

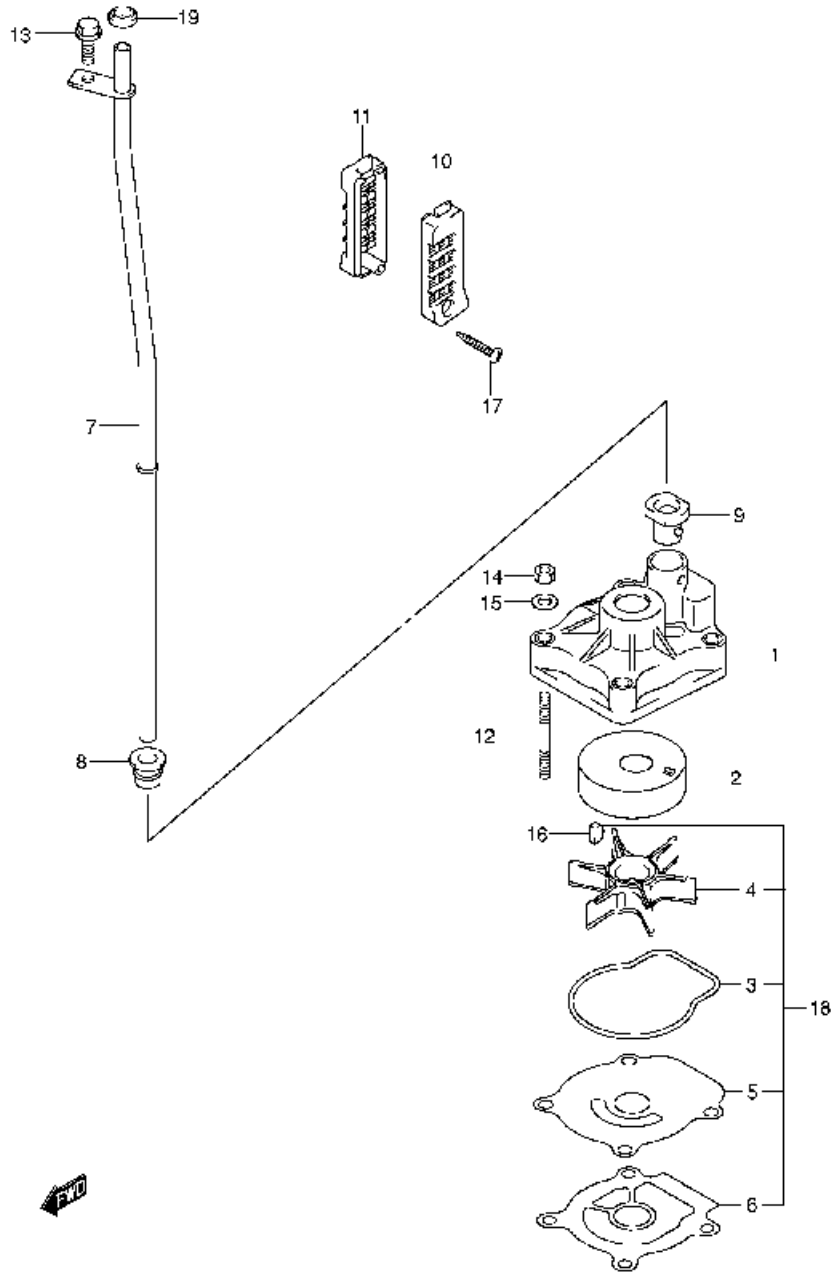
FIG.8



N° Réf.	N° Pièce	Désignation
1	15100-95J0V	Pump Assy, Fuel
2	15131-99E00	Rod, Fuel Pump
3	15192-95J00	Hose, Fuel (filter To Pump)
4	15410-87J30	Filter, Fuel
5	15419-87J00	• - Cap, Fuel Filter
6	17818-90J00	• - Clip
7	15421-95J00	Bracket, Fuel Filter
8	15422-96J00	Bracket, Fuel Filter
9	18498-99E10	Protector, Fuel Hose (I:560)
10	18498-95J20	Protector, Fuel Hose (I:110)
11	09280-26005	O Ring, Fuel Pump (id:26.2,dd:2.4)
12	09355-70125-00B	Hose, Fuel (conn To Filter) (7x12x2000)
13	09359-54112-760	Hose, Fuel (pump To Carb) (5.4x11.4x760)
14	17818-90J00	Clip
15	17816-90J00	Clip
16	17824-90J00	Clip
17	09408-00069	Clamp (id:16.5,id:8)
18	09408-00105	Clamp (id:17.5,id:11.5)
19	01550-06127	Bolt, Fuel Filter Bracket
20	01550-06257	Bolt, Fuel Pump

DF25 E01 006
FUEL PUMP

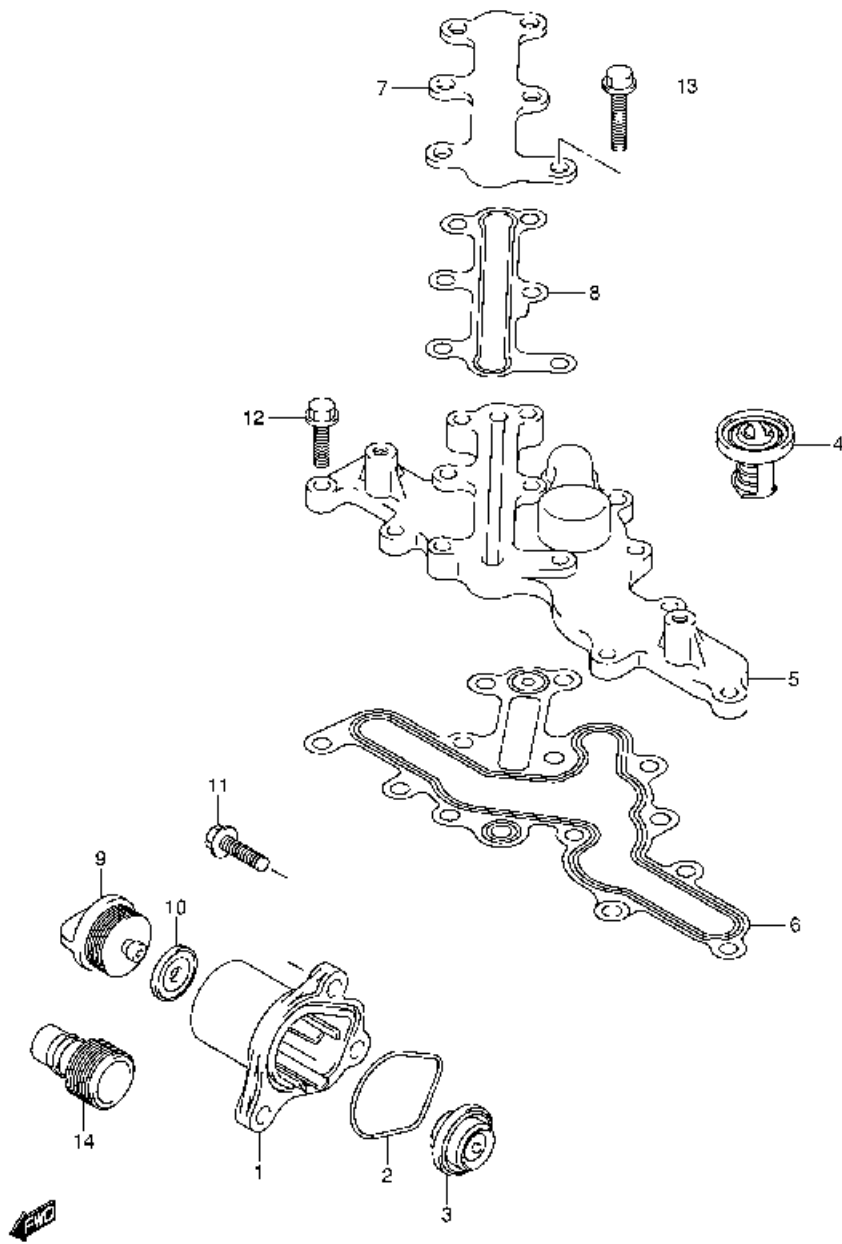
FIG.9



N° Réf.	N° Pièce	Désignation
1	17410-95J00	Case, Water Pump
2	17413-95J00	Sleeve, Case
3	17416-95J00	Sealing, Case
4	17461-96312	Impeller, Water Pump
5	17471-95J00	Panel, Pump Case Under
6	17472-96302	Gasket, Pump Case Panel
7	17560-95J00	Tube, Water (s)
7	17560-95J10	Tube, Water (l)
8	17565-96300	Grommet, Water Tube
9	17566-96302	Grommet, Water Tube Lower
10	17631-95J00	Filter, Water Port Side
11	17632-95J00	Filter, Water Stbd Side
12	09108-06105	Bolt, Case Stud
13	09116-06094	Bolt, Water Tube (6x15)
14	28141-93J00	Nut, Pump Case (m6)
15	09160-06082	Washer, Pump Case Lock (6.5x13x1)
16	09420-04006	Key, Impeller
17	03142-04253	Screw, Filter Tapping
18	17400-95J00	Water Pump Repair Kit
19	09320-08062	Cushion, Water Tube Upper

DF25 E01 009
WATER PUMP

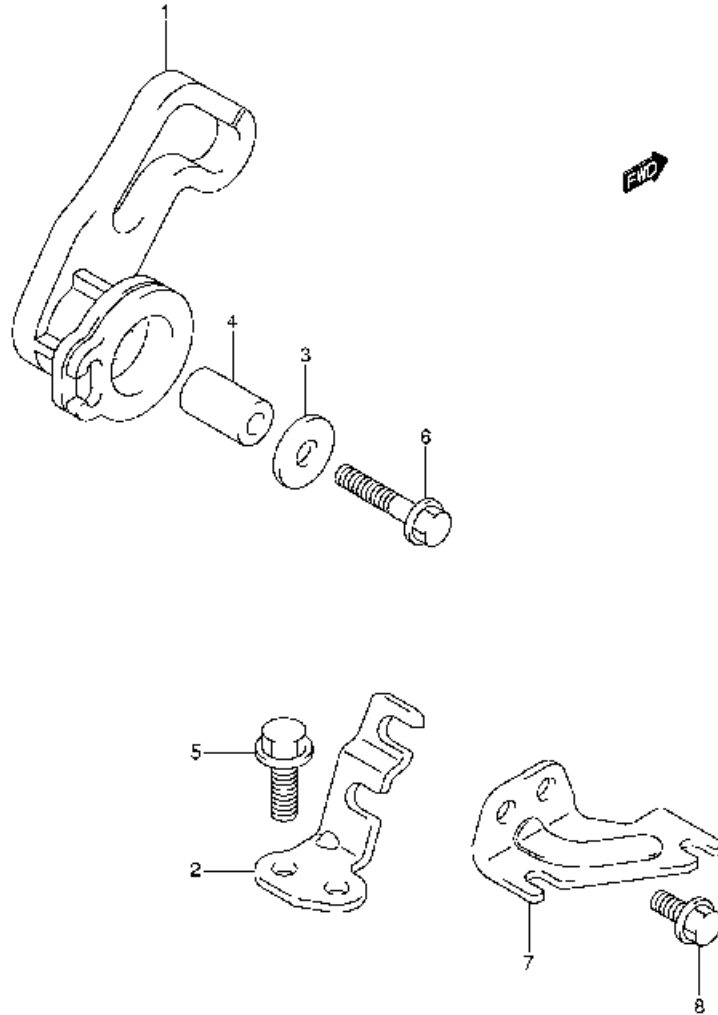
FIG.10



N° Réf.	N° Pièce	Désignation
1	17610-95J00-0EP	Cover, Water Press Valve
2	17616-95J00	O Ring, Press Valve Cover
3	17660-99E01	Valve, Water Pressure
4	17670-94J00	Thermostat (602c)
5	17681-95J00	Cover, Thermostat
6	17685-95J11	Gasket, Thermostat Cover
7	17689-95J00	Plate, Oil Gallery
8	17693-95J00	Gasket, Oil Gallery
9	17913-93J00	Plug, Water Flush
10	17914-93J00	Gasket, Flush Plug
11	29103-93J10	Bolt, Pressure Valve Cover (6x20)
12	01550-06207	Bolt, Thermostat Cover No.1
13	01550-06257	Bolt, Thermostat Cover No.2
14	17917-99E00	Connector, Flush Water

DF25 E01 010
THERMOSTAT

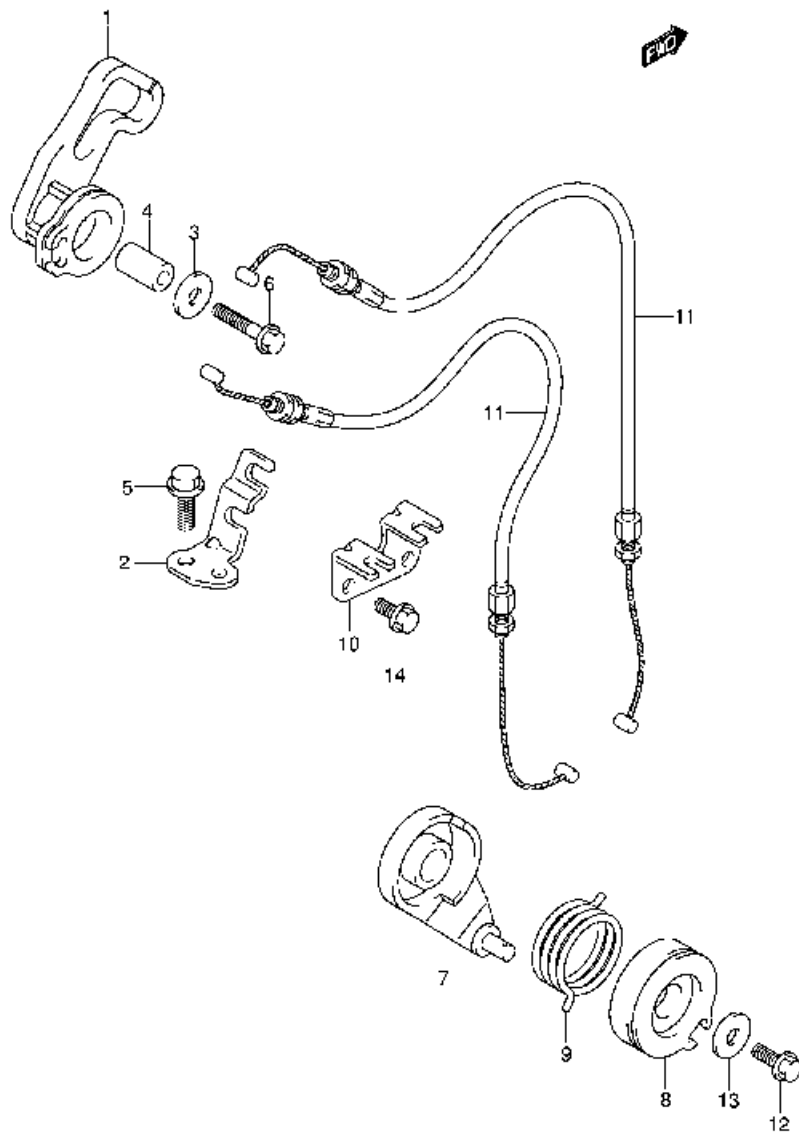
FIG.11



N° Réf.	N° Pièce	Désignation
1	19141-95J00	Cam, Throttle
2	19184-95J00	Bracket, Throttle Cable
3	09160-06047	Washer, Throttle Drum (6.2x20x2)
4	09180-06186	Spacer, Throttle Drum (6.2x12.6x21)
5	01550-06167	Bolt, Throttle Cable Bracket
6	01550-06357	Bolt, Throttle Drum
7	18642-95J00	Bracket, Nsi Cable
8	01550-06167	Bolt, Nsi Cable Bracket

DF25 E01 011
THROTTLE CONTROL

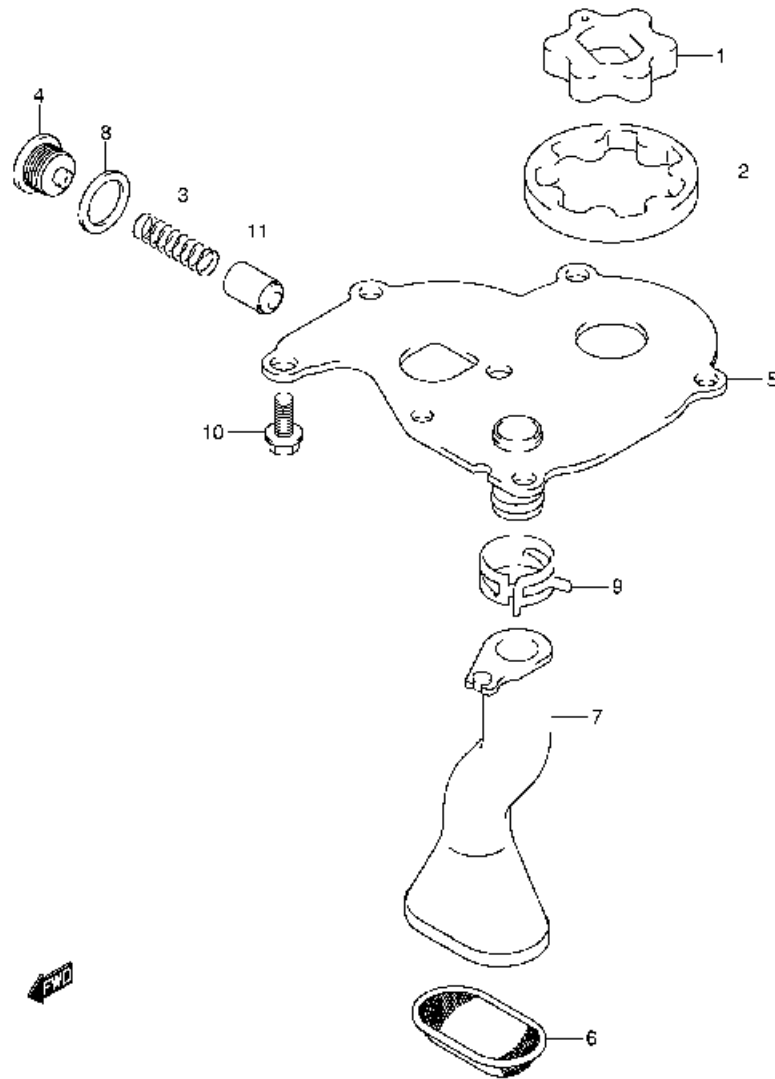
FIG.12



N° Réf.	N° Pièce	Désignation
1	19141-95J00	Cam, Throttle
2	19184-95J00	Bracket, Throttle Cable
3	09160-06047	Washer, Throttle Drum (6.2x20x2)
4	09180-06186	Spacer, Throttle Drum (6.2x12.6x21)
5	01550-06167	Bolt, Throttle Cable Bracket
6	01550-06357	Bolt, Throttle Drum
7	19120-95J00	Lever, Throttle Control
8	19122-95J00	Lever, Interlink Throttle
9	19185-95J00	Spring, Throttle Lever
10	19761-95J00	Stay, Throttle Cable
11	63610-95J10	Cable Assy, Throttle
12	01550-06127	Bolt, Throttle Lever
13	09160-06047	Washer, Throttle Lever (6.2x20x2)
14	01550-06167	Bolt, Throttle Cable Stay

DF25 E01 012
THROTTLE CONTROL (TYPE:R)

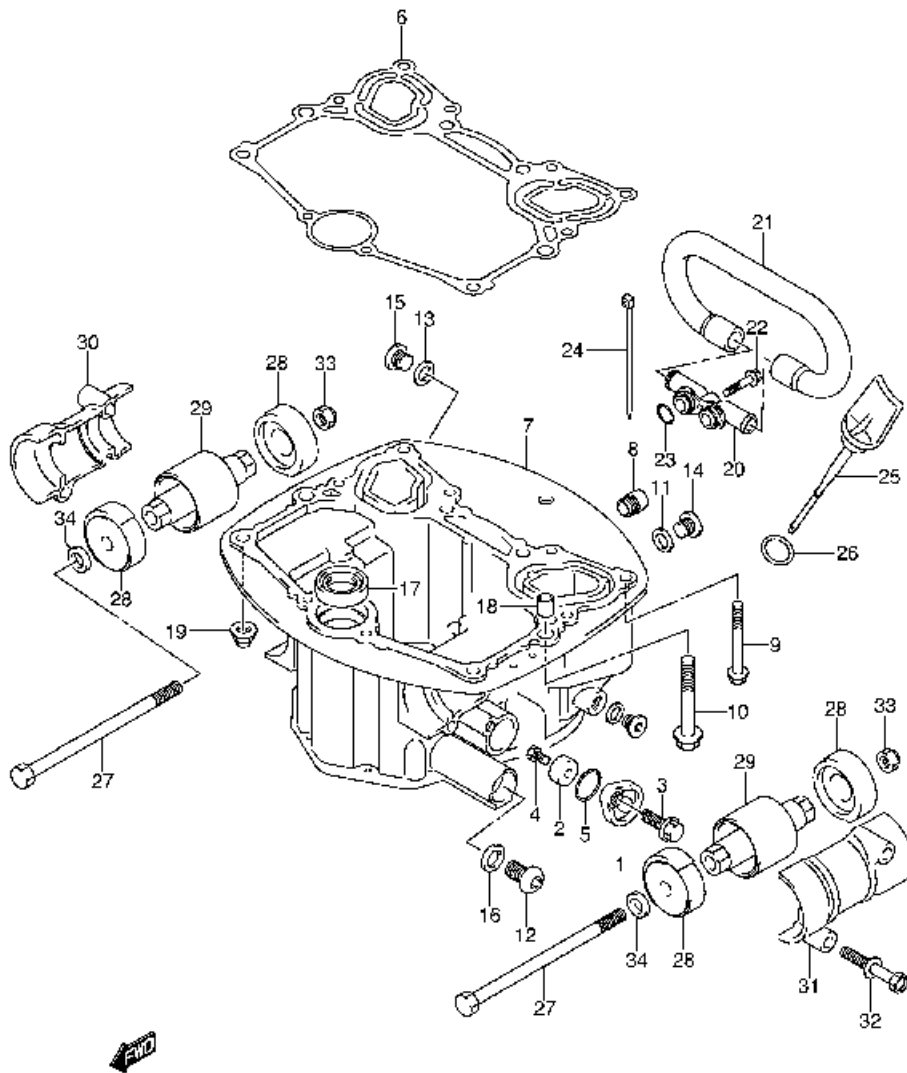
FIG.13



N° Réf.	N° Pièce	Désignation
1	16131-95J00	Rotor, Oil Pump Inner
2	16132-95J00	Rotor, Oil Pump Outer
3	16152-95J00	Spring, Oil Relief
4	16153-95J00	Retainer, Relief Valve Spring
5	16161-95J00	Plate, Oil Pump
6	16520-95J00	Strainer, Oil
7	16522-95J01	Pipe, Oil Strainer
8	09168-16002	Gasket, Oil Relief Valve
9	17837-90J00	Clip, Oil Strainer Pipe
10	01550-0616A	Bolt, Oil Pump Plate
11	16151-95J00	Valve, Oil Pump Relief

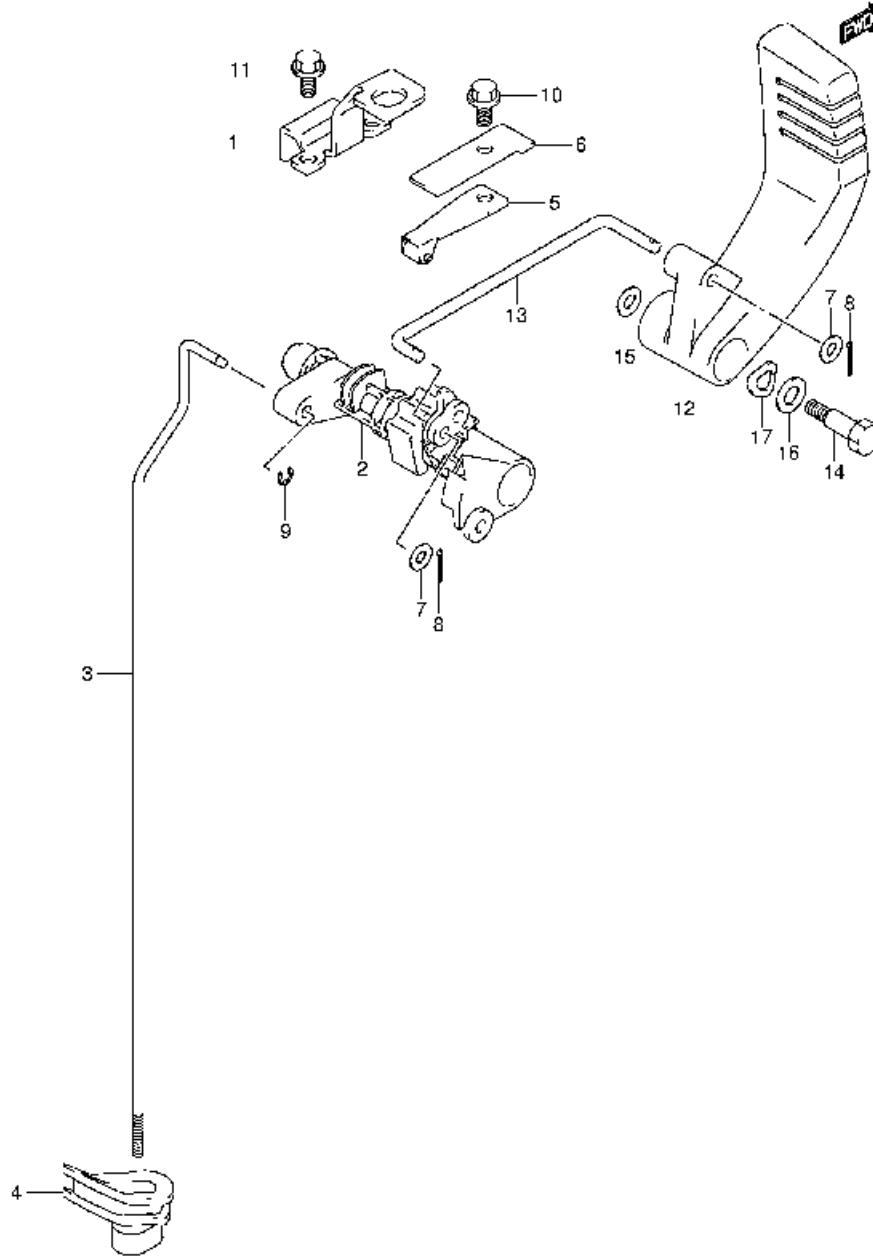
DF25 E01 013
OIL PUMP

FIG.14



N° Réf.	N° Pièce	Désignation
1	11261-93J00	Cover, Protection Anode
2	55321-87J00	Anode, Protection
2	55321-87J10	Anode (magnesium)
3	29103-93J30	Bolt, Anode Cover (8x25)
4	09103-06281	Bolt, Anode (6x14)
5	09280-22019	O Ring, Anode Cover (id:21.8,dd:1.9)
6	11489-95J01	Gasket, Oil Pan
7	11501-95J01-OEP	Pan, Oil
7	11501-95J02-OEP	Pan, Oil
8	43112-99E00	Pipe, Exhaust
9	09116-08126	Bolt, Cylinder Head Set (8x65)
10	09116-10137	Bolt, Oil Pan (10x70)
11	09168-12011	Gasket, Water Plug (12x19x1.5)
12	09168-12012	Gasket, Oil Drain Plug (12x20x2.5)
13	09168-12017	Gasket, Exhaust Plug (12x17x1)
14	29248-93J00	Plug, Water (12x9)
15	29248-93J00	Plug, Exhaust (12x9)
16	09248-12009	Plug, Oil Drain (12x18.7)
17	09282-15008	Seal, Drive Shaft Upper Oil (14.7x25x6.5)
18	04211-13149	Pin, Oil Pan
19	08313-20087	Nut, Crankcase Stud Bolt
20	11540-95J00	Pipe, Exhaust
21	11543-95J00	Hose, Exhaust
22	09103-06196	Bolt (6x30)
23	09280-15003	O Ring (id:14.8,dd:2.4)
24	09407-14407	Clamp
25	11381-95J00	Gauge, Oil Level
26	09280-16013	O Ring, Oil Level Gauge
27	54112-95J00	Bolt, Upper Mount
27	54112-95J01	Bolt, Upper Mount
28	54120-95J00	Mount, Upper Thrust
29	54130-95J00	Mount, Upper
30	54148-95J00-OEP	Cover, Upper Mt Stbd (black)
31	54149-95J00-OEP	Cover, Upper Mt Port (black)
32	09116-08131	Bolt, Upper Mount Cover (8x45)
33	09159-10050	Nut, Upper Mount Bolt (m10)
34	09160-10140	Washer, Upper Mount Bolt (10.5x18x3)

FIG.15

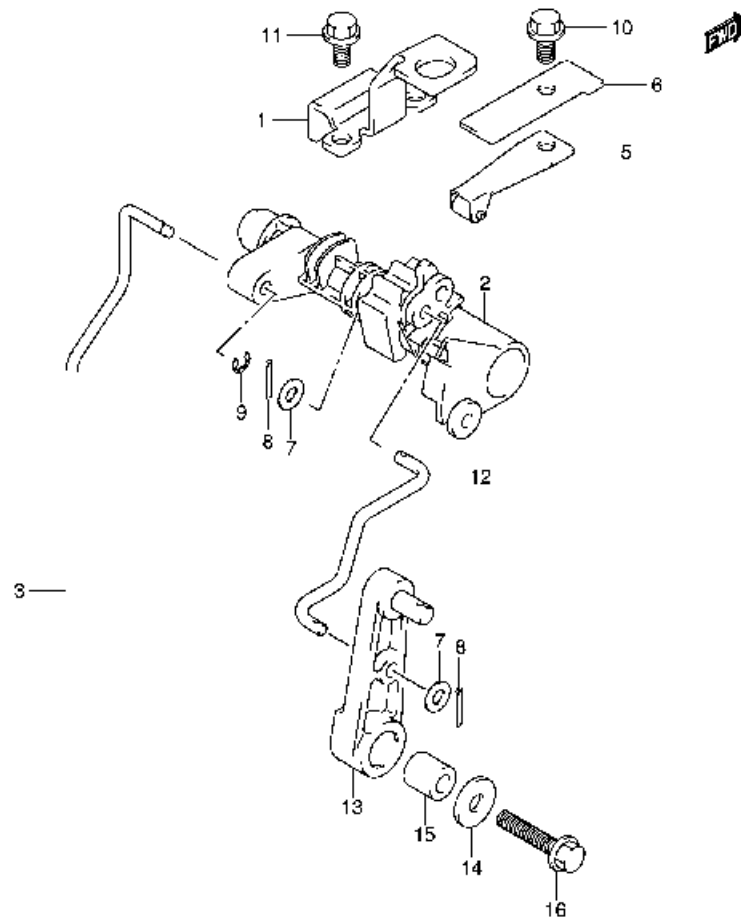


Titre du cliché.
CLUTCH SHAFT

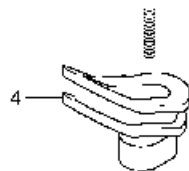
N° Réf.	N° Pièce	Désignation
1	21126-95J00	Holder, Clutch Shaft
2	21211-95J00	Shaft, Clutch
3	23111-95J00	Rod, Clutch (s)
3	23111-95J10	Rod, Clutch (l)
4	23131-95J00	Boot, Clutch Rod
5	23213-89J00	Spring, Notch Plate No.1
6	23214-89J10	Spring, Notch Plate No.2
7	09160-05029	Washer, Clutch Lever Link (5.5x12x0.8)
8	09204-01002	Pin, Clutch Lever Link
9	09383-04002	E Ring, Clutch Rod
10	01550-06127	Bolt, Notch Plate Spring
11	01550-06127	Bolt, Clutch Shaft Holder
12	21111-95J00	Lever, Front Shift
13	23115-95J00	Link, Shift Lever
14	09111-06069	Bolt, Shift Lever
15	09160-06082	Washer, Shift Lever (6.5x13x1)
16	09160-08082	Washer, Shift Lever (8.5x16x1.2)
17	09164-08017	Washer, Shift Lever Wave

DF25 E01 015
CLUTCH SHAFT

FIG.16

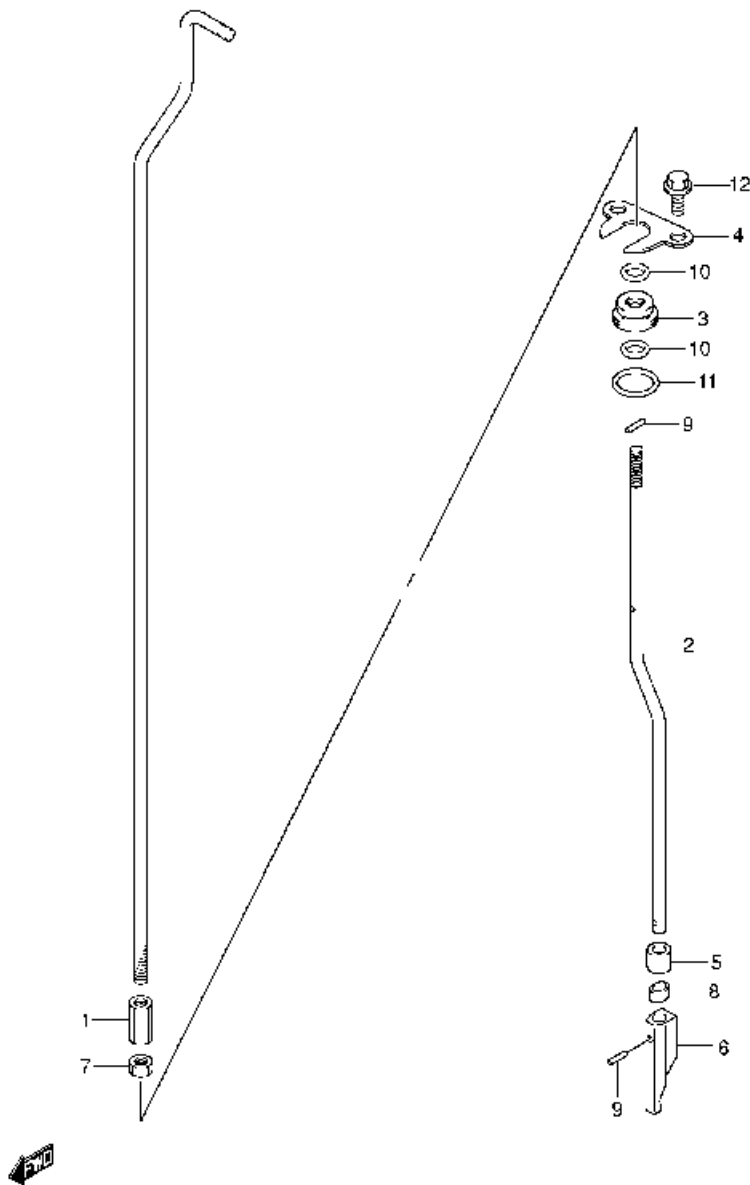


N° Réf.	N° Pièce	Désignation
1	21126-95J00	Holder, Clutch Shaft
2	21211-95J00	Shaft, Clutch
3	23111-95J00	Rod, Clutch (s)
3	23111-95J10	Rod, Clutch (l)
4	23131-95J00	Boot, Clutch Rod
5	23213-89J00	Spring, Notch Plate No.1
6	23214-89J10	Spring, Notch Plate No.2
7	09160-05029	Washer, Clutch Lever Link (5.5x12x0.8)
8	09204-01002	Pin, Clutch Lever Link
9	09383-04002	E Ring, Clutch Rod
10	01550-06127	Bolt, Notch Plate Spring
11	01550-06127	Bolt, Clutch Shaft Holder
12	21241-95J00	Link, Clutch Lever
13	23210-95J00	Lever, Clutch Control
14	09160-06084	Washer, Clutch Lever (6.5x18x1.6)
15	09180-06230	Spacer, Clutch Lever
16	01550-06257	Bolt, Clutch Lever



DF25 E01 016
CLUTCH SHAFT (TYPE:R)

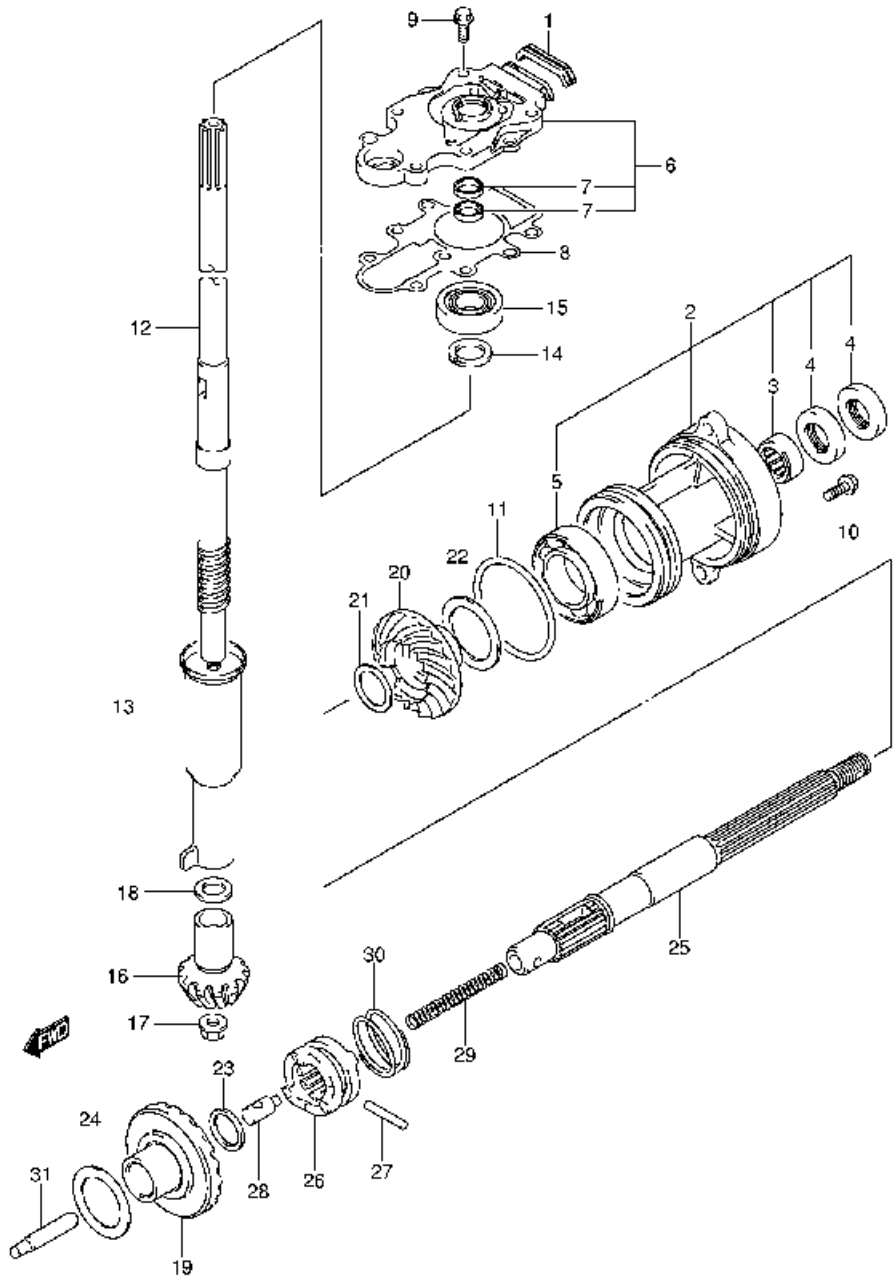
FIG.17



N° Réf.	N° Pièce	Désignation
1	23311-95J00	Connector, Clutch Rod
2	25111-95J20	Rod, Shift
3	25211-95J10	Guide, Shift Rod
4	25215-95J01	Stopper, Shift Rod Guide
5	25232-96302	Magnet, Gear Case
6	25311-95J00	Cam, Shift
7	29141-93J00	Nut, Clutch Rod
8	25231-96301	Spacer, Magnet
9	09205-02004	Pin, Shift Rod Stopper
10	09280-08005	O Ring, Shift Rod Guide (id:7.7,dd:1.7)
11	09280-15007	O Ring, Shift Rod Guide (id:15.8,dd:2.4)
12	29116-93J00	Bolt, Shift Rod Guide

DF25 E01 017
CLUTCH ROD

FIG.18



DRIVE SHAFT

N° Réf.	N° Pièce	Désignation
1	55332-95J00	Rubber, Exhaust Seal
2	56120-96332-0EP	Housing, Prop Sft Brg (black)
3	09263-20047	. . Bearing
4	09289-20009	. . Oil Seal
5	08113-60060	. . Bearing, Rev Gear
6	56130-95J00-0EP	Housing, Drive Shaft Oil Seal
7	09282-17006	. . Oil Seal
8	56132-95J00	Gasket, Oil Seal Hsg
9	09116-06094	Bolt, Oil Seal Hsg
10	09116-06121	Bolt, Prop Shaft Brg Hsg
11	09280-75002	O Ring, Prop Shaft Brg Hsg
12	57110-85J00	Shaft, Drive (s)
13	57110-85J10	Shaft, Drive (l)
14	57133-95J00	Collar, Drive Shaft
15	09166-17005	Washer, Thrust
16	09265-17002	Bearing, Drive Shaft
17	57311-96320	Pinion
18	09159-08046	Nut, Pinion
18	09160-15030	. . Washer (15x20x1.7)
18	09160-15031	. . Washer (15x20x1.8)
18	09160-15032	. . Washer (15x20x1.9)
18	08211-15203	. . Washer (15x20x2.0)
18	09160-15033	. . Washer (15x20x2.1)
18	08211-15204	. . Washer (15x20x2.2)
19	57510-89J00	Gear, Forward
20	57521-89J00	Gear, Reverse
21	09160-20068	. . Washer (20x25.6x1.6)
21	09160-20069	. . Washer (20x25.6x1.8)
21	09160-20070	. . Washer (20x25.6x2.0)
21	09160-20071	. . Washer (20x25.6x2.2)
21	09160-20072	. . Washer (20x25.6x2.4)
21	09160-20073	. . Washer (20x25.6x2.6)
22	08221-30404	Shim (30x40x0.2)
22	09181-30158	Shim (30x40x0.5)
22	09181-30162	Shim (30x40x0.8)
22	09181-30167	Shim (30x40x1.0)
23	09181-16008	Washer (16x24x1.5)
24	09181-25190	Shim (25x36x0.8)
24	09181-25248	Shim (25x36x0.9)
24	09181-25251	Shim (25x36x1.0)
24	09160-25032	Shim (25x36x1.1)
24	09160-25033	Shim (25x36x1.2)
24	09160-25034	Shim (25x36x1.3)
24	09160-25035	Shim (25x36x1.4)
24	09181-25268	Shim (25x36x1.5)
25	57610-96311	Shaft, Propeller
26	57621-89J01	Shifter, Clutch Dog
26	57621-89J02	Shifter, Clutch Dog
27	09202-05021	Pin, Clutch Dog Shifter
28	09209-08016	Pin, Push
29	09440-07074	Spring, Return
30	09440-35004	Spring, Dog
31	57631-95J00	Rod, Push

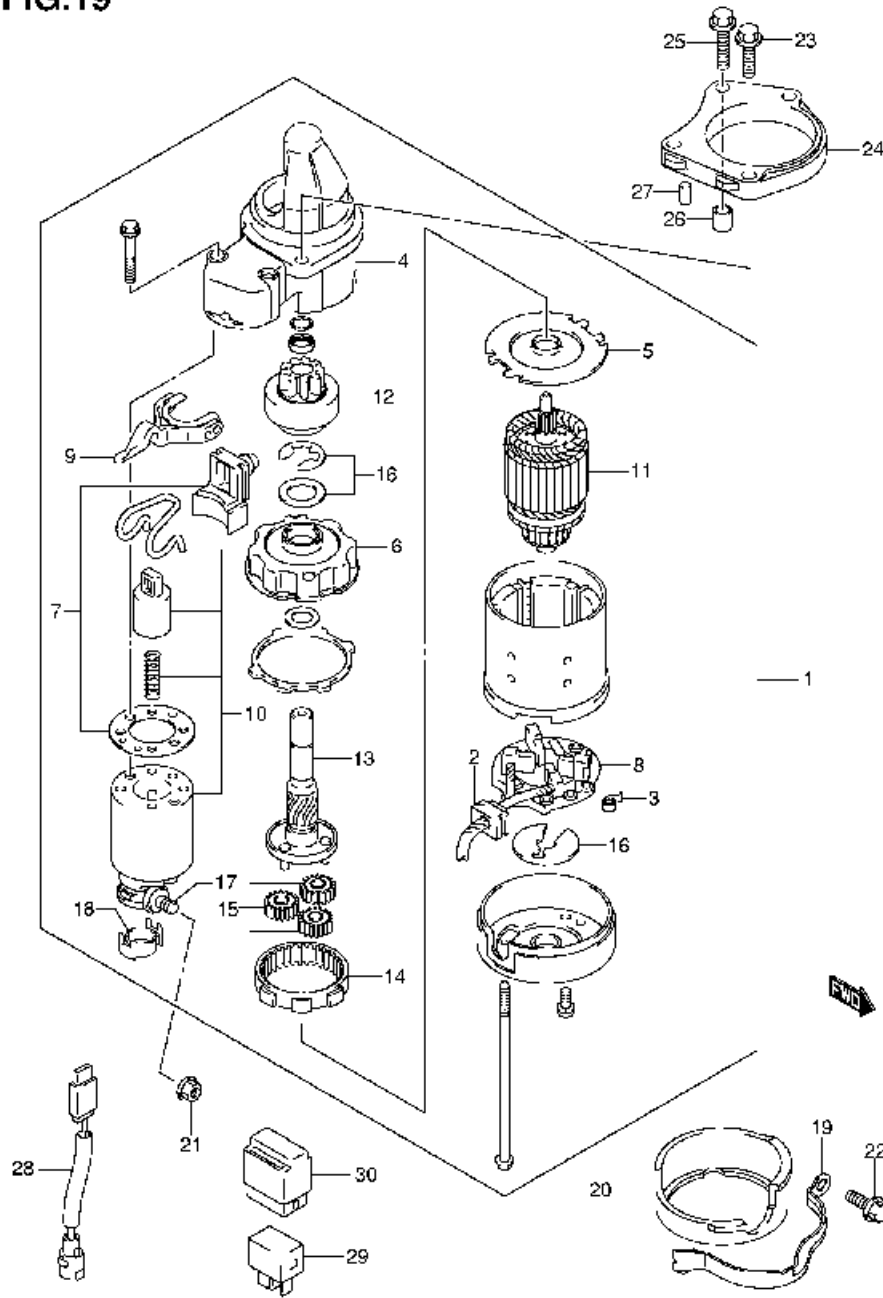
DF25 E01 018
DRIVE SHAFT

STARTING MOTOR

N° Réf. N° Pièce Désignation

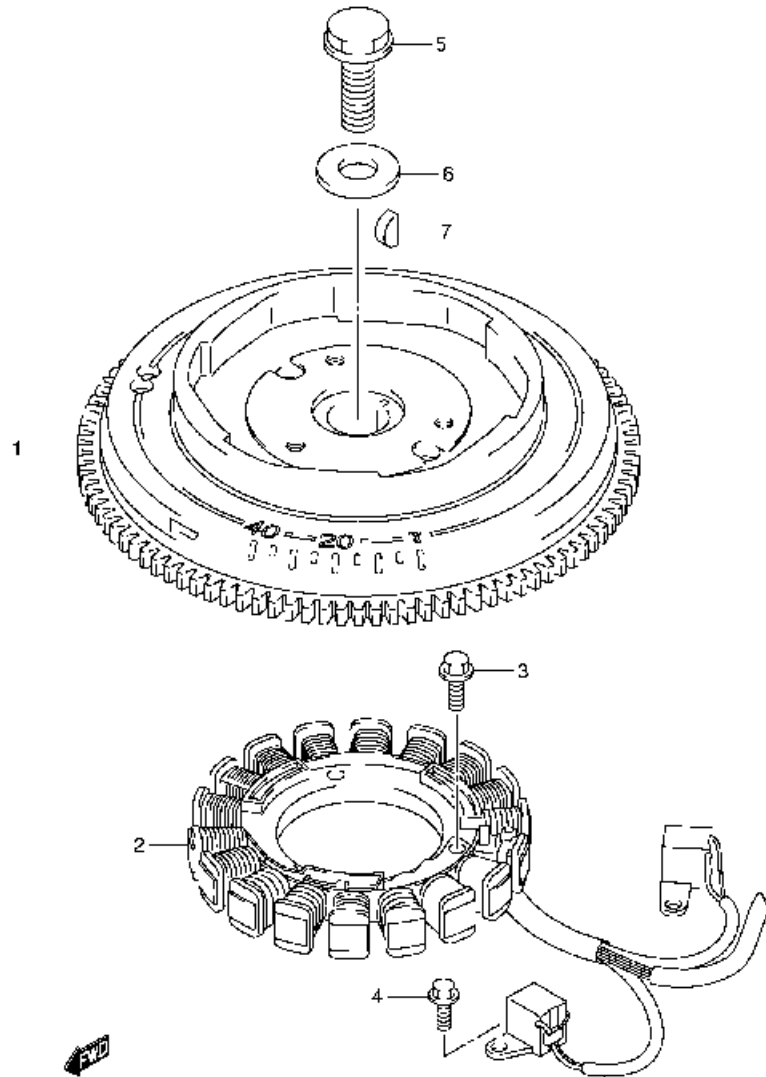
1	31100-95J00	Starting Motor
2	31131-94J00	. Brush Set, Plus
3	31135-90J00	. Spring
4	31151-94J00	. Case, Gear
5	31152-90J00	. Plate, Center
6	31153-90J00	. Bracket, Planet Gear
7	31171-96J00	. Cover Kit, Dust
8	31173-94J00	. Holder, Brush
9	31191-96J00	. Lever, Shift
10	31220-94J00	. Switch, Magnet
11	31310-90J00	. Armature
12	31320-94J00	. Pinion
13	31341-94J00	. Shaft, Pinion
14	31343-90J00	. Internal Gear
15	31344-90J00	. Gear, Planetary
16	31360-93J00	. Washer Set
17	31913-93J00	. Terminal
18	31914-93J00	. Cap, Terminal
19	31912-95J00	Band, Starter Motor
20	31918-95J00	Damper, Lower
21	08316-10087	Nut, Starter Motor
22	01550-08207	Bolt, Starter Motor Lower
23	01550-08257	Bolt, Starter Motor
24	31911-95J00	Bracket, Starter Motor
25	01550-08307	Bolt, Starter Motor Bracket
26	04211-11129	Pin, Starter Motor Bracket
27	04221-06129	Pin, Starter Motor Bracket
28	36645-94J00	Lead Wire
29	38860-76F01	Relay Assy, Starter Motor
30	38915-90J00	Holder, Relay

FIG.19



DF25 E01 019
STARTING MOTOR

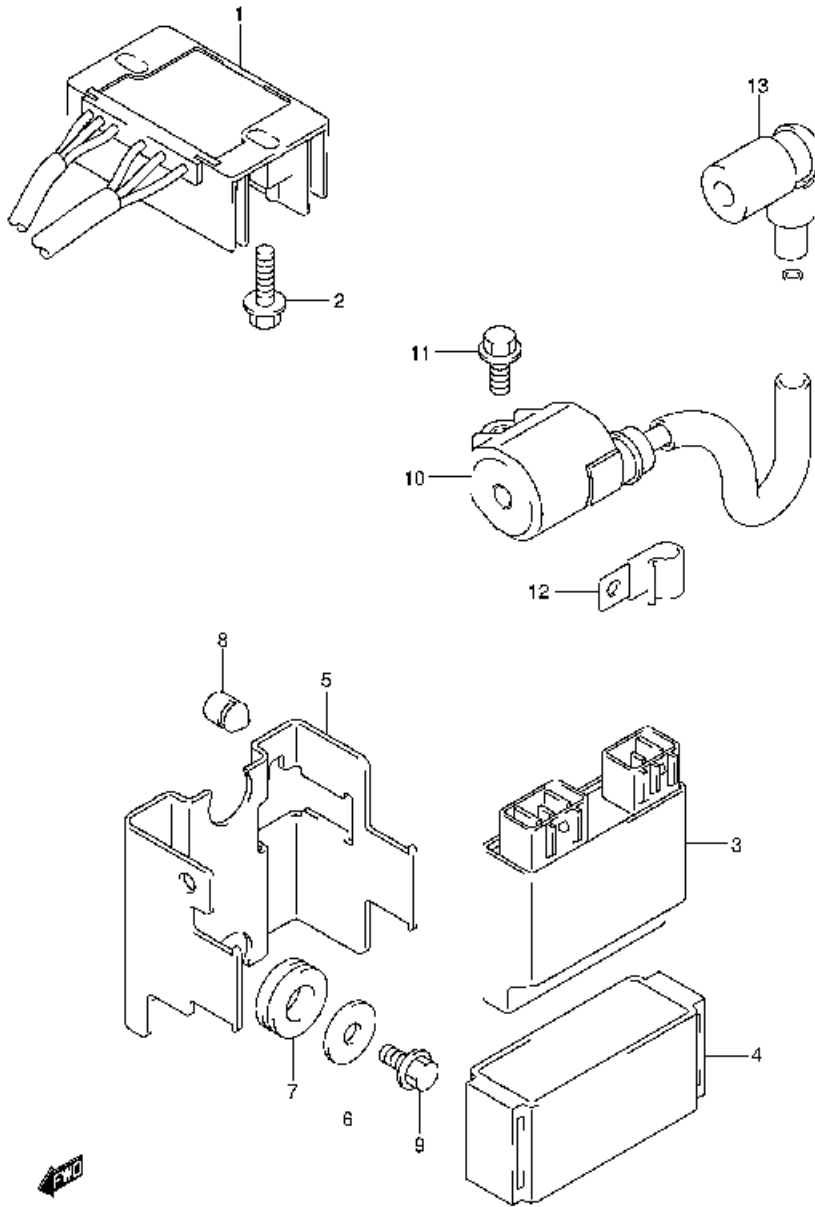
FIG.20



N° Réf.	N° Pièce	Désignation
1	32102-95J00	Flywheel
1	32102-95J10	Flywheel
2	32120-95J00	Coil, Stator & Pulser
2	32120-95J10	Coil, Stator & Pulser
3	01550-06257	Bolt, Coil Base
4	02162-05127	Screw, Ignition Timing Coil
5	09103-16001	Bolt, Flywheel
6	09160-16046	Washer, Flywheel
7	09420-04008	Key, Flywheel

DF25 E01 020
MAGNETO

FIG.21

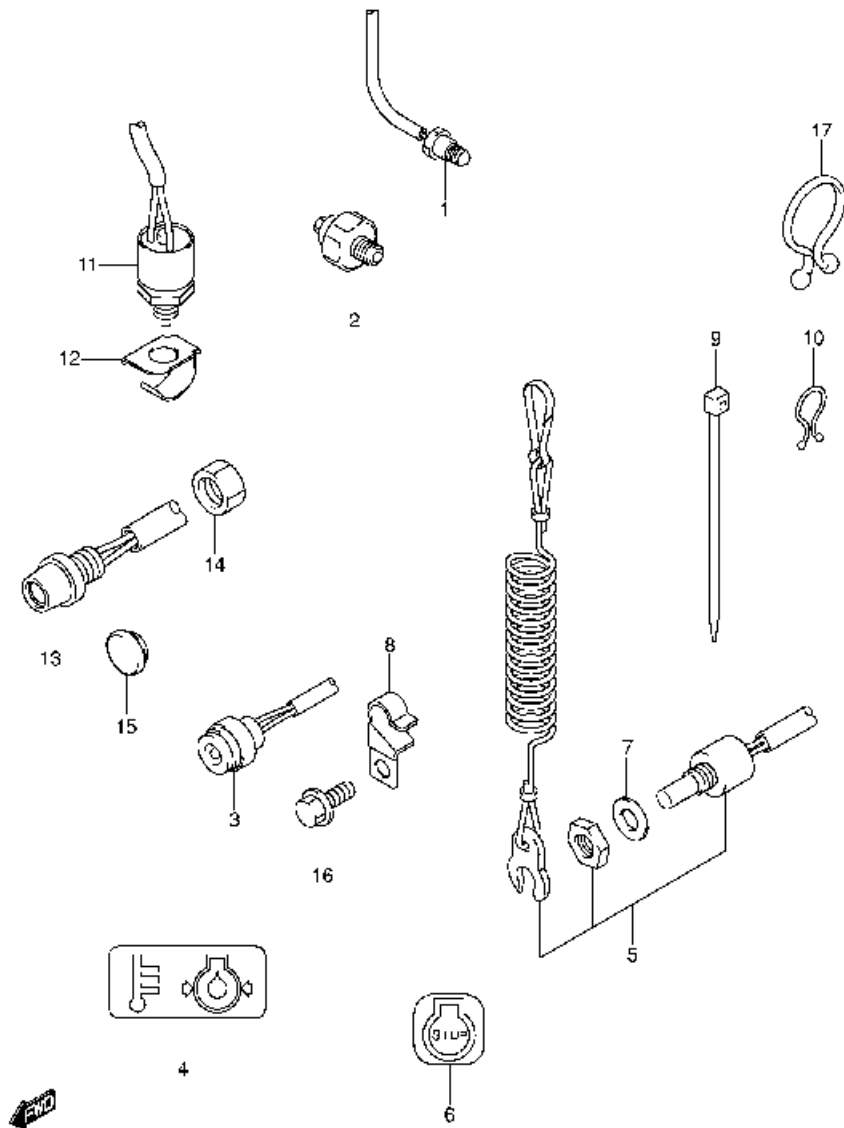


RECTIFIER / IGNITION COIL

N° Réf.	N° Pièce	Désignation
1	32800-95J00	Rectifier & Regulator Assy
2	01550-06257	Bolt, Rectifier
3	32900-95J00	Unit, Cdi
3	32900-95J10	Unit, Cdi
4	32980-38F00	Holder, Cdi Unit
5	32890-95J00	Holder, Electric Parts
5	32890-95J01	Holder, Electric Parts
6	09160-06054	Washer, Holder (6.5x22x1.6)
7	09320-12011	Cushion, Holder
8	09321-06013	Cushion, Holder
9	01550-06127	Bolt, Holder
10	33410-95J00	Coil Assy, Ignition
11	01550-06167	Bolt
12	09403-09316	Clamp, High Tension Cord
13	33510-93E00	Cap Assy, Spark Plug

DF25 E01 021
RECTIFIER/IGNITION COIL

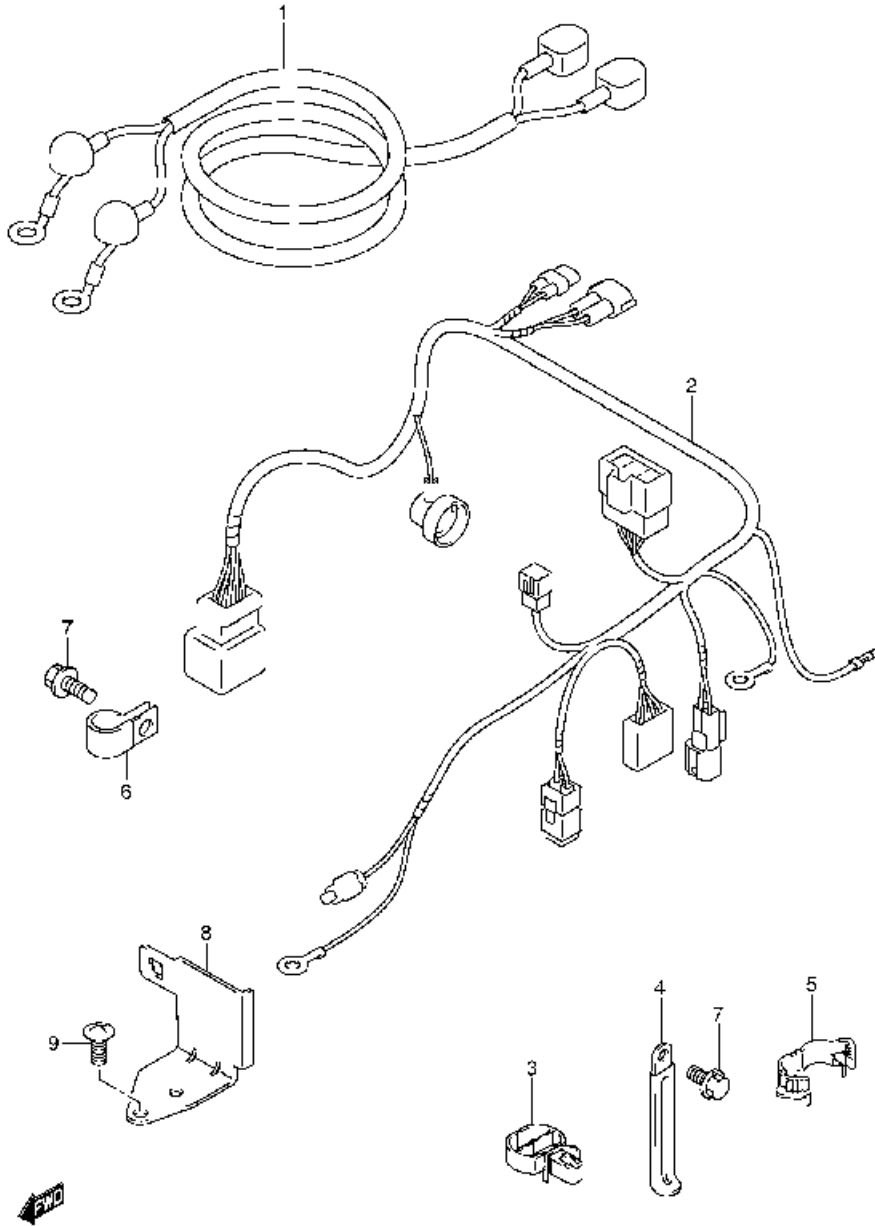
FIG.22



N° Réf.	N° Pièce	Désignation
1	34830-87J20	Sensor Assy, Temp
2	37820-93E00	Switch Assy, Oil Pressure
3	36360-89J00	Indicator Assy, Warning
4	36367-89J00	Label, Warning
5	37830-95J00	Switch Assy, Emergency & Stop
6	37835-95D00	Label, Stop
7	09160-12067	Washer, Emergency Switch
8	09403-12308	Clamp, Switch Lead
9	09407-10404	Clamp, Switch Lead
10	09408-00012	Clamp, Stop Switch Lead (id:11.5)
11	37721-95J00	Switch Assy, Neutral
12	37725-95600	Actuator, Neutral Switch
13	37161-89E13	Switch Assy, Start
14	09159-14014	Nut, Starter Motor Switch
15	37163-95J00	Plug, Starting Switch Hole
16	01550-08127	Bolt, Clamp
17	09408-00024	Clamp, Starter Lead (id:23)

DF25 E01 022
SENSOR/SWITCH

FIG.23

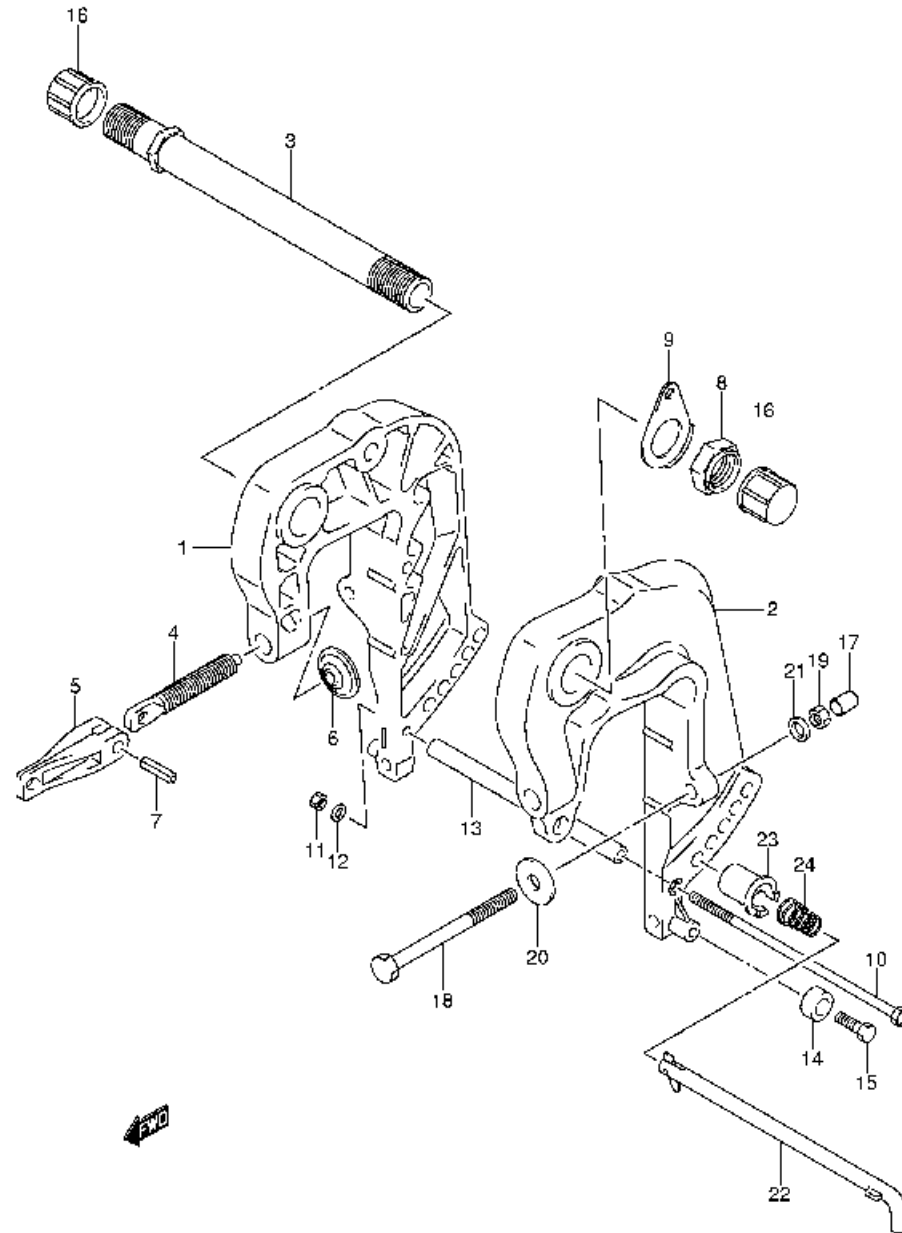


HARNESS

N° Réf.	N° Pièce	Désignation
1	33810-95J00	Cable Assy, Starter
2	36610-95J00	Harness Assy, Wiring
2	36610-95J10	Harness Assy, Wiring
2	36610-95J20	Harness Assy, Wiring
3	09403-14315	Clamp, Harness
4	29404-93J10	Clamp, Harness
4	29404-93J10	Clamp, Harness
5	09408-00184	Clamp, Harness
6	09403-13408	Clamp, Harness
7	01550-06127	Bolt, Clamp
7	01550-06127	Bolt, Clamp
7	01550-06127	Bolt, Clamp
8	36616-95J00	Holder, Connector
9	02142-06167	Screw, Holder

DF25 E01 023
HARNESS

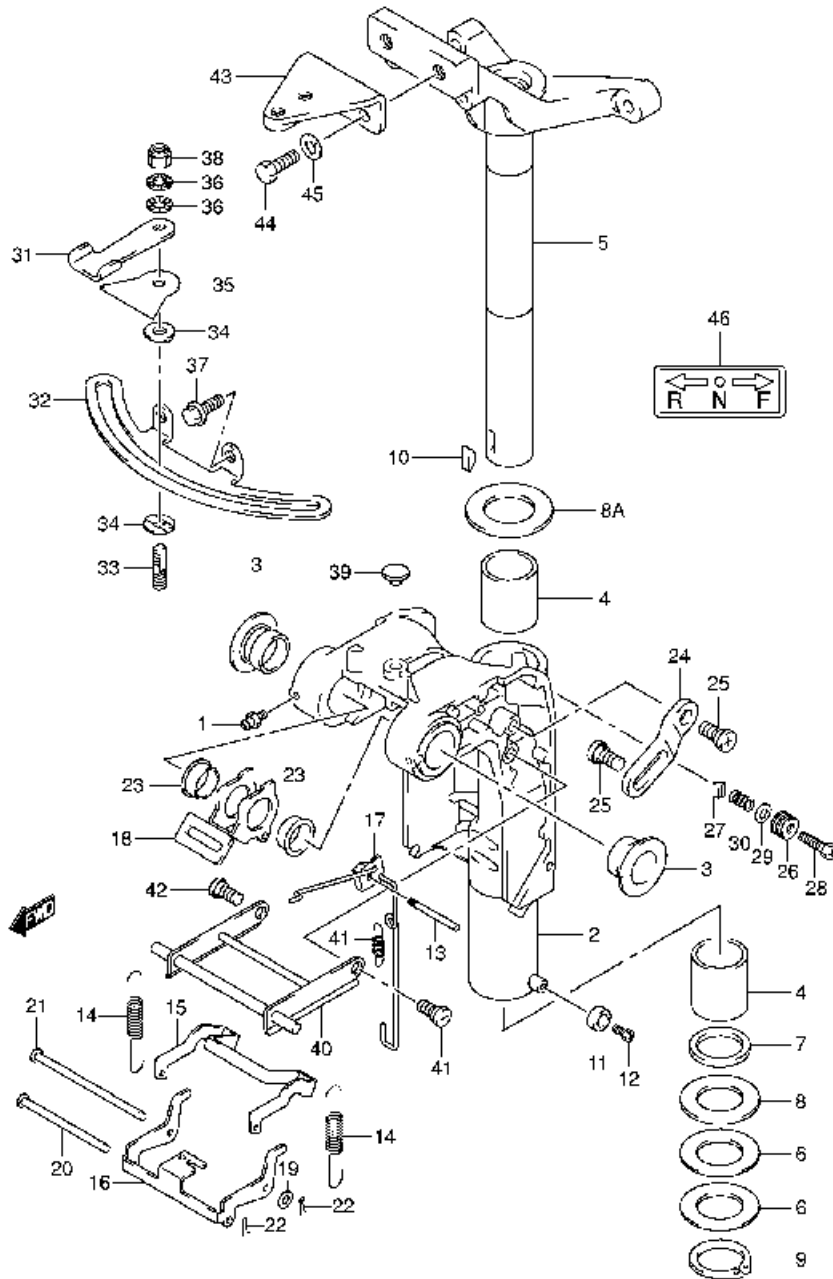
FIG.24



N° Réf.	N° Pièce	Désignation
1	41111-95J00-0EP	Bracket, Clamp Stbd (black)
2	41121-95J00-0EP	Bracket, Clamp Port (black)
3	41130-95J00	Shaft, Clamp Brkt
4	41211-95J00	Screw, Clamp
5	41212-98602	Handle, Clamp
6	41213-98100	Plate, Clamp
7	09205-06007	Pin, Clamp Handle
8	09159-22006	Nut, Clamp Bracket Shaft
9	41135-93J00	Washer, Clamp Bracket Shaft
10	09100-06165	Bolt, Clamp Bracket Lower
11	29141-93J00	Nut, Clamp Bracket Lower
12	09160-06082	Washer, Clamp Bracket Lower
13	09180-06342	Spacer, Clamp Bracket Lower
14	55321-87J00	Anode, Protection
15	09103-06281	Bolt
16	41151-94500	Cap, Clamp Bracket Shaft
17	41153-95J00	Cap, Transom Bolt
18	09100-10309	Bolt, Transom (10x110)
19	09159-10050	Nut, Transom Bolt
20	09160-10139	Washer, Transom (10.5x35x3)
21	09160-10140	Washer, Transom (10.5x18x3)
22	45420-95J00	Pin, Tilt Lock
23	45425-95J00	Stopper, Tilt Lock Pin
24	09441-17004	Spring, Tilt Lock Pin

DF25 E01 024
CLAMP BRACKET

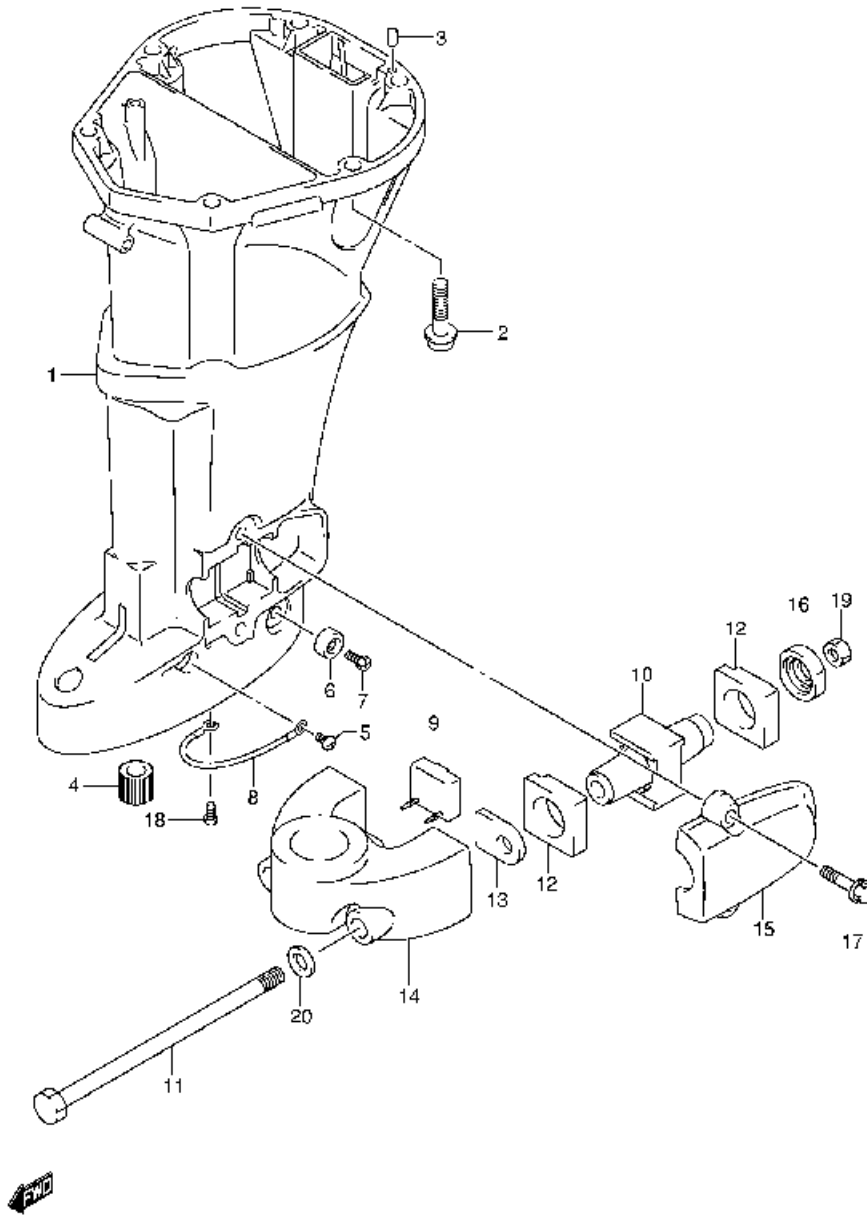
FIG.25



N° Réf.	N° Pièce	Désignation
1	22511-99010	Nipple, Grease Swivel Brkt
2	43111-95J00-0EP	Bracket, Swivel (s) (black)
2	43111-95J10-0EP	Bracket, Swivel (l) (black)
3	43211-87J00	Bush, Swivel Bracket
4	43711-89J10	Bush, Steering
5	43750-95J00-0EP	Bracket, Steering (s) (black)
5	43750-95J10-0EP	Bracket, Steering (l) (black)
6	09181-39001	Shim, Swivel Bracket (39.5x64x0.3)
7	09282-39001	Seal, Swivel Bracket (39.2x51x5)
8	09160-39001	Washer, Pilot Shaft (39.5x64x1)
8a	43721-95J00	Plate, Steering Upper (39.5x71x1)
9	09380-38003	Circlip, Pilot Shaft Lower
10	09420-05003	Key, Pilot Shaft
11	55321-87J00	Anode, Protection
12	09103-06281	Bolt
13	41225-94501	Pin, Release Arm
14	45211-95J00	Spring, Reverse Lock
15	45231-95J00	Arm, Reverse Lock
16	45241-95J00	Link, Reverse Lock Arm
17	45250-95J00	Link, Release
18	45261-95J00	Lever, Release
19	09160-06082	Washer, Rev Lock Arm Link Pin (6.5x13x1.0)
20	09200-06069	Pin, Rev Lock Arm
21	09200-06070	Pin, Rev Lock Arm Link
22	09204-01002	Pin, Rev Lock Arm Cotter
23	09306-22006	Bush, Release Lever
24	41223-95J00	Arm, Tilt Stop
25	09106-10078	Bolt, Tilt Stop Arm
26	43412-93900	Cover, Steering Adjuster
27	43417-95J00	Adjuster, Steering
28	09100-08227	Bolt, Steering Adj (8x27)
29	09160-08082	Washer, Strg Adj (8.5x16x1.2)
30	29440-93J00	Spring, Steering Adjuster
31	43411-95J00	Lever, Steering Adjuster
32	43415-95J00	Plate, Steering Adjuster
33	43512-95J00	Shaft, Steering Adjuster
34	43514-95J00	Washer, Friction Plate
35	43514-95J10	Plate, Strg Adj Friction
36	43516-89J00	Washer, Steering Adjuster
37	09116-08121	Bolt, Strg Adj Plate (8x22)
38	09159-08131	Nut, Steering Adjuster
39	09250-08010	Plug, Steering Adjuster
40	45710-95J00	Arm, Shallow Water Drive
41	45722-95J00	Spring, Shallow Wa Drive Arm
42	09106-10078	Bolt, Shallow Wa Drive Arm
43	43755-95J00	Attachment, Steering Bracket
44	09100-10270	Bolt, Strg Brkt Attachment (10x25)
45	09162-10005	Washer, Lock (10.2x18.4x2.5)
46	21131-96010	Mark, Clutch Shift

DF25 E01 025
SWIVEL BRACKET

FIG.26



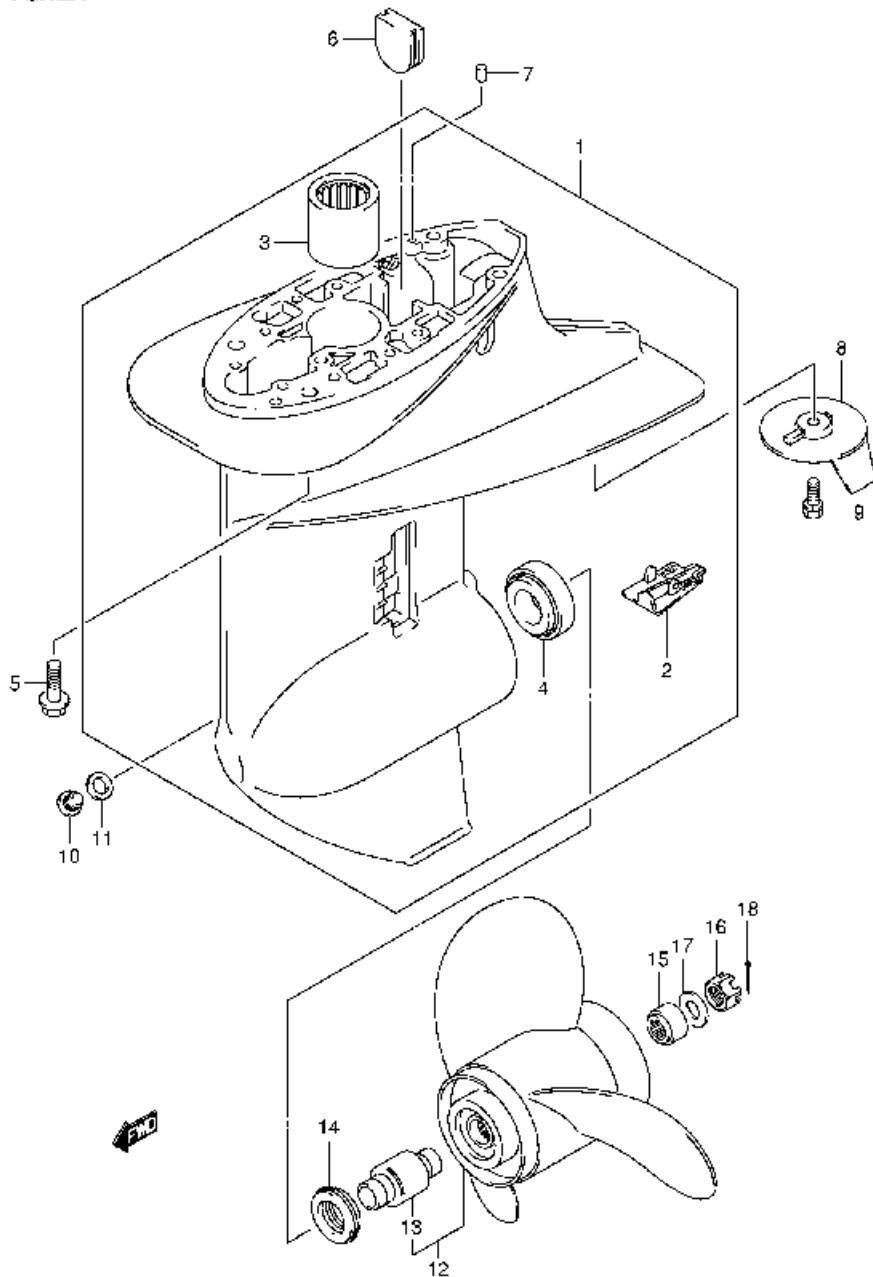
N° Réf.	N° Pièce	Désignation
1	52111-95J00-0EP	Housing, Drive Shaft (s) (black)
1	52111-95J10-0EP	Housing, Drive Shaft (l) (black)
2	09116-10143	Bolt, Drive Shaft Hsg (10x40)
3	09202-06023	Pin, Drive Shaft Hsg Knock
4	57130-96300	Bush, Drive Shaft
5	09125-06063	Screw, Mt Brkt To Hsg Lead (6x10)
6	55321-87J00	Anode, Protection
7	09103-06281	Bolt
8	36894-87D00	Lead, Mt Brkt To Hsg
9	54151-95J00	Mount, Lower Thrust
10	54160-95J00	Mount, Lower
11	54166-95J00	Bolt, Lower Mount
11	54166-95J01	Bolt, Lower Mount
12	54167-95J00	Mount, Lower Side
13	54170-95J00	Cushion, Lower Side
14	54211-95J00-0EP	Bracket, Lower Mount (black)
15	54221-95J00-0EP	Cover, Lower Mount (black)
16	54240-95J00	Mount, Lower Thrust Rev
17	29116-93J10	Bolt, Lower Mount Cover (8x35)
18	09125-06063	Screw, Mt Brkt To Hsg Lead
19	09159-12014	Nut, Lower Mount Bolt
20	09160-12110	Washer, Lower Mount Bolt (12.5x22x3)

DF25 E01 026
DRIVE SHAFT HOUSING

N° Réf. N° Pièce Désignation

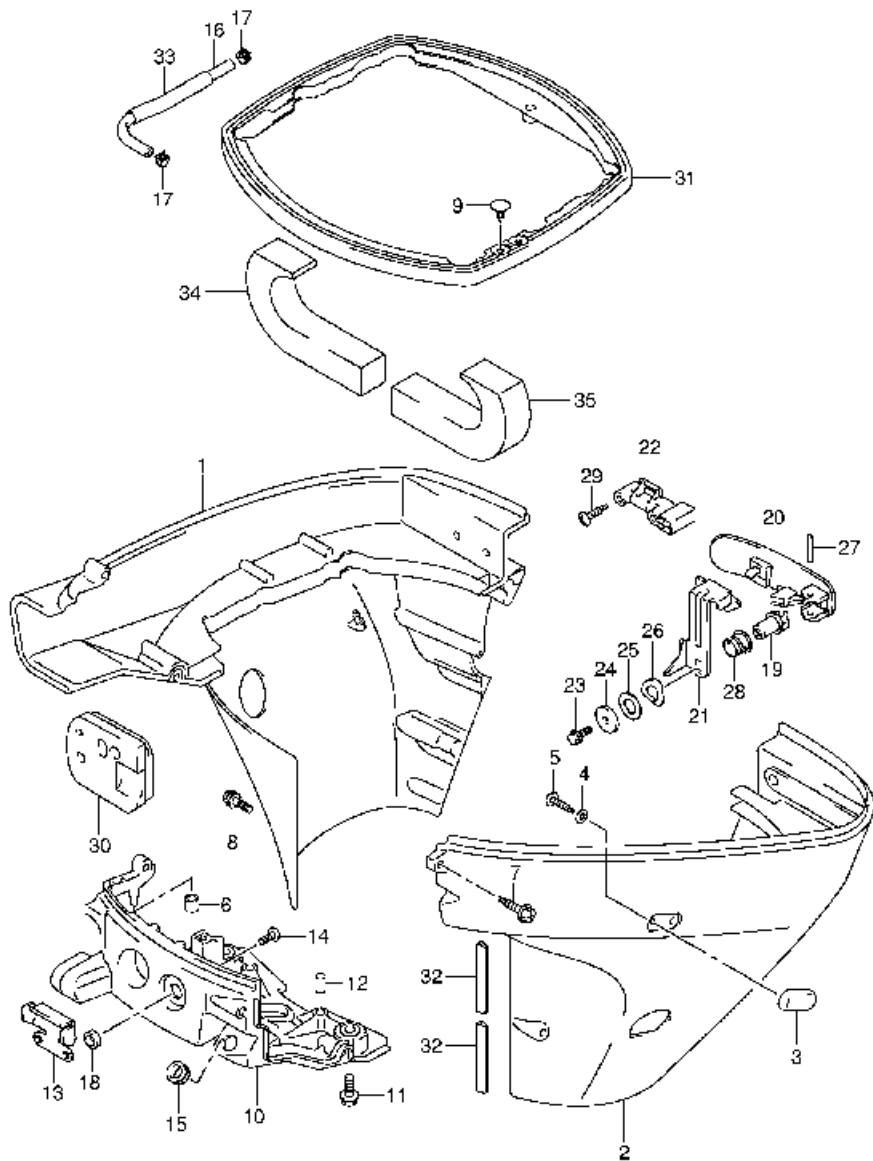
1	55100-95J00-0EP	Case Assy, Gear (black)
2	55114-96310	- Cover, Gear Case Under
3	09263-20046	- Bearing, Pinion
4	09265-25015	- Bearing, Prop Shaft
5	09116-08122	Bolt (8x30)
6	17566-87D11	Grommet, Gear Case
7	09202-06023	Pin, Gear Case Knock
8	55125-96310	Tab, Trim
9	09116-08121	Bolt, Trim Tab (8x22)
10	09248-10008	Plug, Drain
11	09168-10022	Gasket, Drain Plug
12	58100-96410-019	Propeller (3x10-1/4x10)
12	58100-96420-019	Propeller (3x10-1/4x11)
12	58100-96430-019	Propeller (3x10-1/4x12)
12	58100-96440-019	Propeller (3x10-1/4x13)
12	58100-95D00-019	Propeller (3x10-1/4x14)
12	58100-96370-019	Propeller (3x10-1/4x9)
12	58100-96470-019	Propeller (3x10-1/4x10)
12	58100-96480-019	Propeller (3x10-1/4x12)
12	58100-96490-019	Propeller (3x10-1/4x13)
12	58100-96460-019	Propeller (3x10-1/4x15)
13	58120-96401	- Bush, Propeller
14	57632-95J00	Stopper, Propeller Bush
15	57633-96300	Spacer, Propeller Nut
16	09141-14008	Nut
17	09160-14028	Washer
18	09204-03003	Pin, Cotter
19	57630-96300	Propeller Nut Kit
20	25700-95J00	Sealing Kit, Gear Case

FIG.27



DF25 E01 027
GEAR CASE

FIG.28

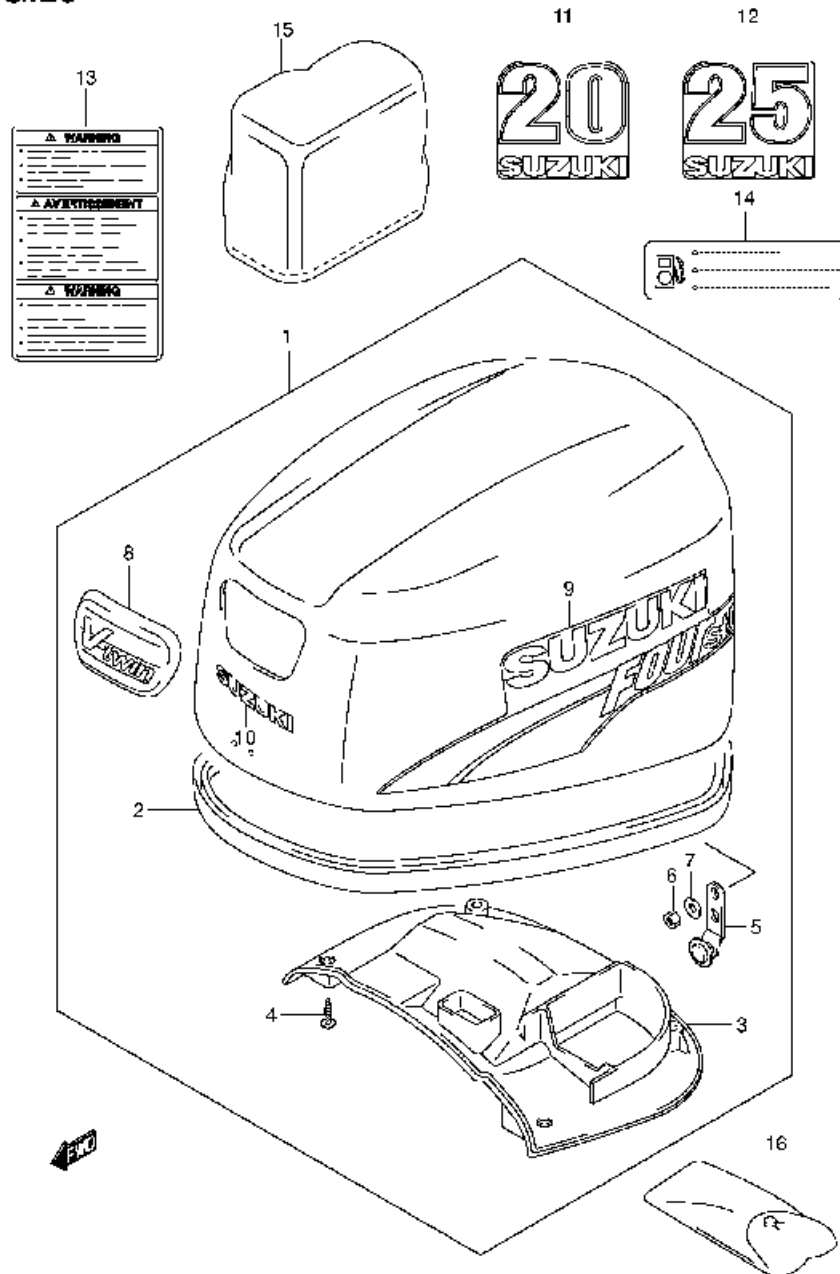


Titre du cliché.
SIDE COVER

N° Réf.	N° Pièce	Désignation
1	61810-95J00-0EP	Cover, Side Stbd (black)
2	61821-95J00-0EP	Cover, Side Port (black)
2	61821-95J10-0EP	Cover, Side Port (black)
3	61851-95J01	Protector, Side Cover
4	09160-05024	Washer, Protector
5	03542-05129	Screw, Protector
6	09320-05016	Protector, Front Panel
7	09136-06148	Screw, Side Cover (6x35)
8	09136-06149	Screw, Side Cover (6x55)
9	09409-05302-5PK	Pin, Side Cover Seal (black)
10	61831-95J00-0EP	Panel, Front (black)
11	09116-08121	Bolt, Front Panel (8x22)
12	09202-08006	Pin, Front Panel (black)
13	61412-95J00	Hook, Instrument Panel
14	02142-05127	Screw, Instrument Panel Hook
15	09308-12012	Grommet, Fuel Connector Hose
16	61157-89J00	Hose, Water Indicator
17	17814-90J00	Clip, Water Inspection Hose
18	09320-13024	Cushion, Warning Indicator
19	61632-93J00	Shaft, Engine Cover Hook
20	61633-95J00	Lever, Hook Rear
21	61641-95J00	Hook, Engine Cover
22	61673-95J00	Latch, Hook Lever
23	09103-06092	Bolt, Hook Lever (6x15)
24	09160-06160	Washer, Hook Lever (6.5x24x4)
25	09160-13008	Washer, Rear Hook Lever (13.5x31.5x0.5)
26	09164-14008	Washer, Wave
27	09202-04022	Pin, Hook Lever
28	09306-13007	Bush, Hook Lever
29	03542-06209	Screw, Hook Lever Latch
30	61124-95J00	Grommet, Cable
30	61124-95J10	Grommet, Cable
30	61124-95J20	Grommet, Cable
31	61134-95J00	Seal, Side Cover
32	61135-95J00	Cushion, Side Cover
33	18498-90J00	Protector, Wtr Indicator Hose
34	54144-95J00	Seal, Upper Mount Stbd
35	54145-95J00	Seal, Upper Mount Port

DF25 E01 028
SIDE COVER

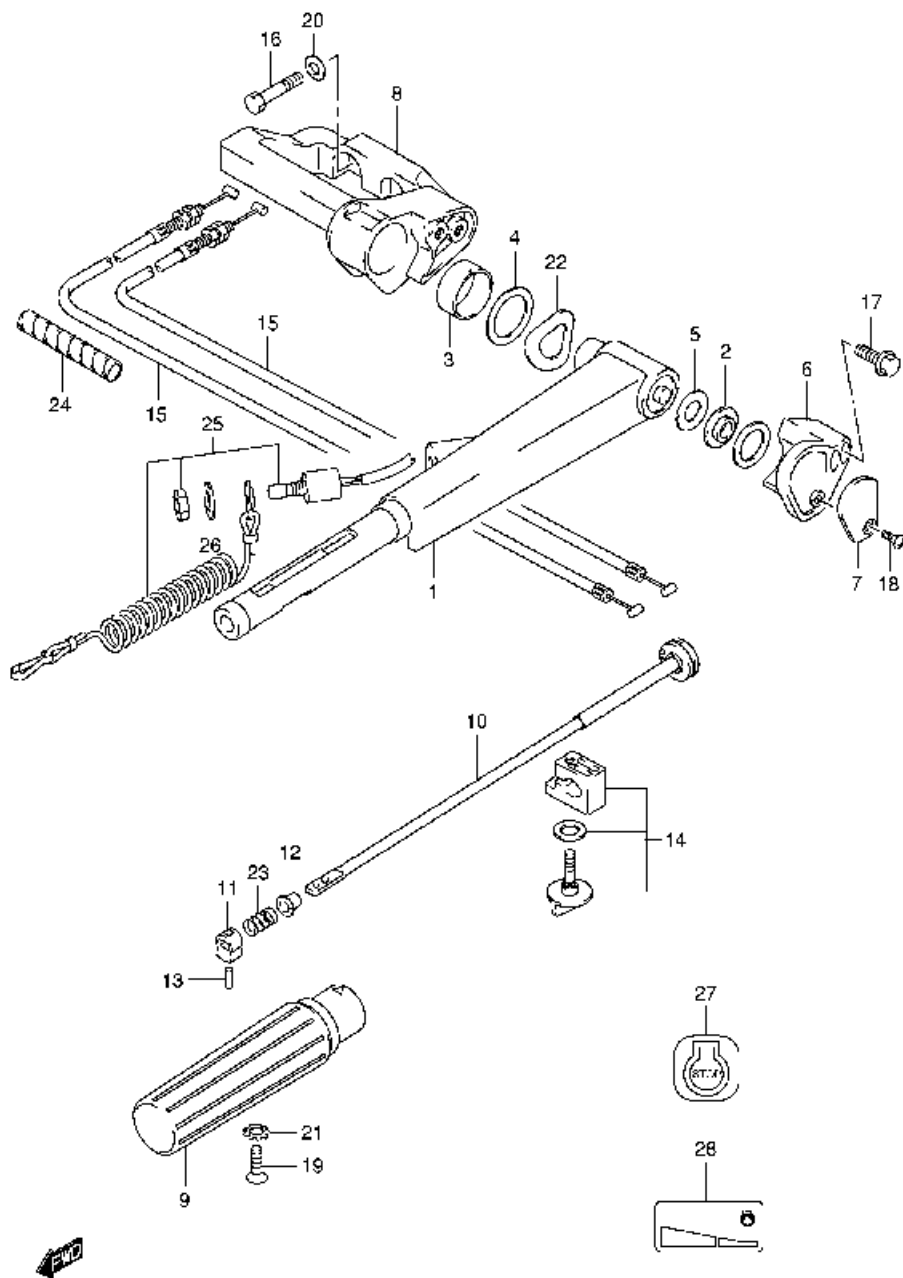
FIG.29



N° Réf.	N° Pièce	Désignation
1	61400-95Y11-OEP	Cover Set, Engine (black)
1	61400-95Y21-OEP	Cover Set, Engine (black)
2	61112-95J00	• Rubber, Eng Cover
3	61433-95J00	• Cover, Air Intk Inner
4	03542-05209	• Screw, Air Intk Inner
5	61610-95J00	• Fastener, Rear
6	09140-06020	• Nut, Rear Fastener
7	09160-06094	• Washer, Rear Fastener
8	61465-95J00	• Emblem, Engine Cover
9	61443-95J01	• Stripe, Engine Cover Stbd
9	61453-95J01	• Stripe, Engine Cover Port
10	68271-95J00	• Mark, Emblem Front
11	61435-95J20	Mark, Emblem Rear (20)
12	61435-89J61	Mark, Emblem Rear (25)
13	61458-99E31	Label, Engine Cover
14	69716-99E13	Label, Fuel Limitation
15	68110-94400	Cover, Weather
16	09800-81821	Tool Set

DF25 E01 029
ENGINE COVER

FIG.30



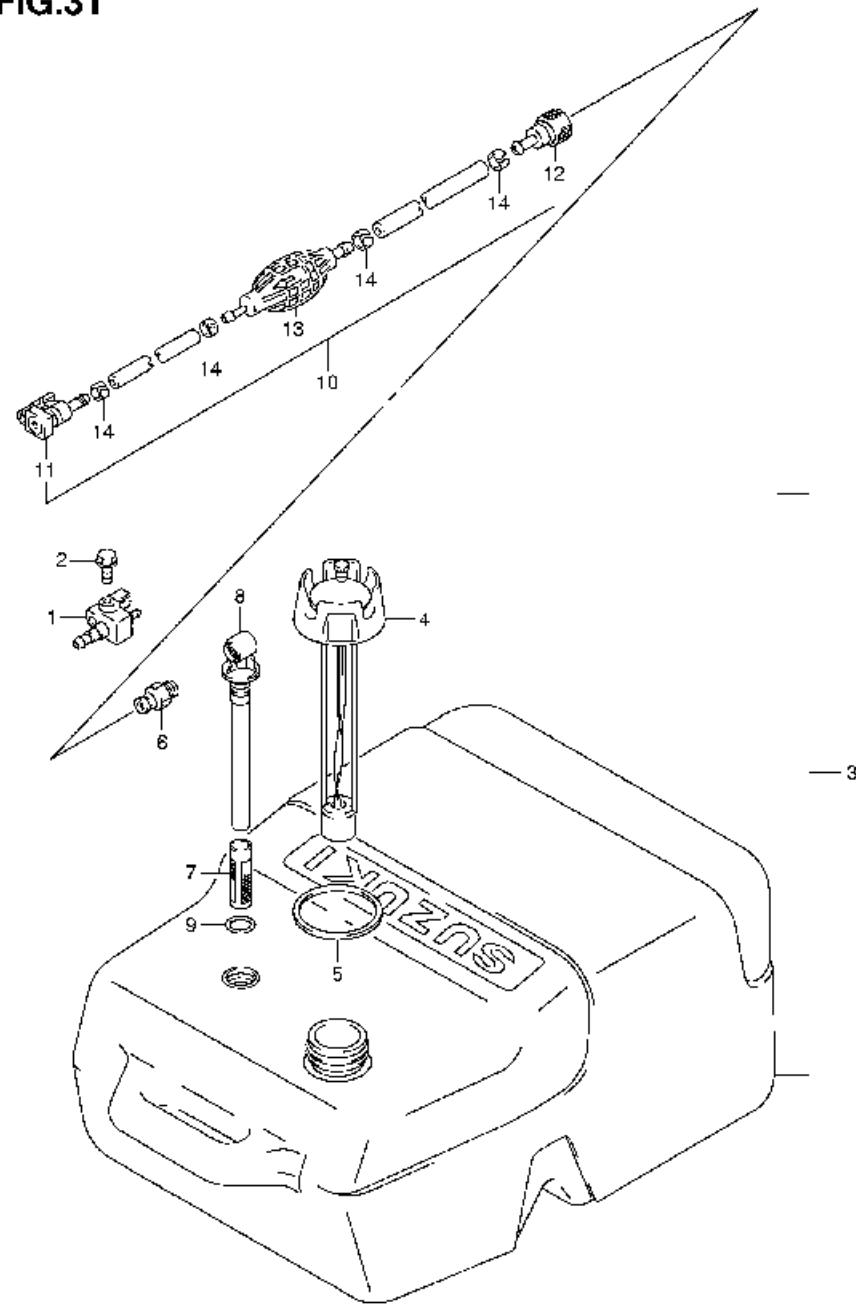
Titre du cliché.
TILLER HANDLE

N° Réf.	N° Pièce	Désignation
1	63111-95J00-0EP	Handle, Tiller
2	63114-94300	Spacer, Handle Cover
3	63115-89J00	Bush, Tiller Handle
4	63115-96310	Spacer, Handle Cover Inside
5	63118-94300	Shim (13.2x31x0.3)
6	63121-95J00-0EP	Cover, Tiller Handle
7	63122-95J00	Protector, Handle Cover
8	63131-95J00-0EP	Bracket, Tiller Handle
9	63210-93E30	Grip, Handle
10	63220-96320	Rod, Handle
11	63223-89J00	Stopper, Handle Rod
12	63225-93200	Bush, Handle Rod
13	63227-93200	Pin, Handle Rod
14	63240-97E10	Adjuster Set, Handle Grip
15	63610-95J00	Cable Assy, Throttle
16	09100-10220	Bolt, Handle Bracket (10x35)
17	09116-08121	Bolt, Handle Cover (8x22)
18	09125-05042	Screw, Handle Cover Protector (5x10)
19	09126-06015	Screw, Handle Grip (6x23)
20	09160-10098	Washer, Handle Brkt (10x18x1)
21	09163-06001	Washer, Handle Grip Screw
22	09164-32005	Washer, Wave
23	09440-12027	Spring, Handle Rod
24	33833-91J00	Tube, Throttle Cable
25	37830-95J00	Switch Assy, Emergency & Stop
26	09160-12067	Washer, Emergency Switch (12.5x23x1)
27	37835-95D00	Label, Stop
28	69714-95J00	Mark, Handle Grip



DF25 E01_030
TILLER HANDLE

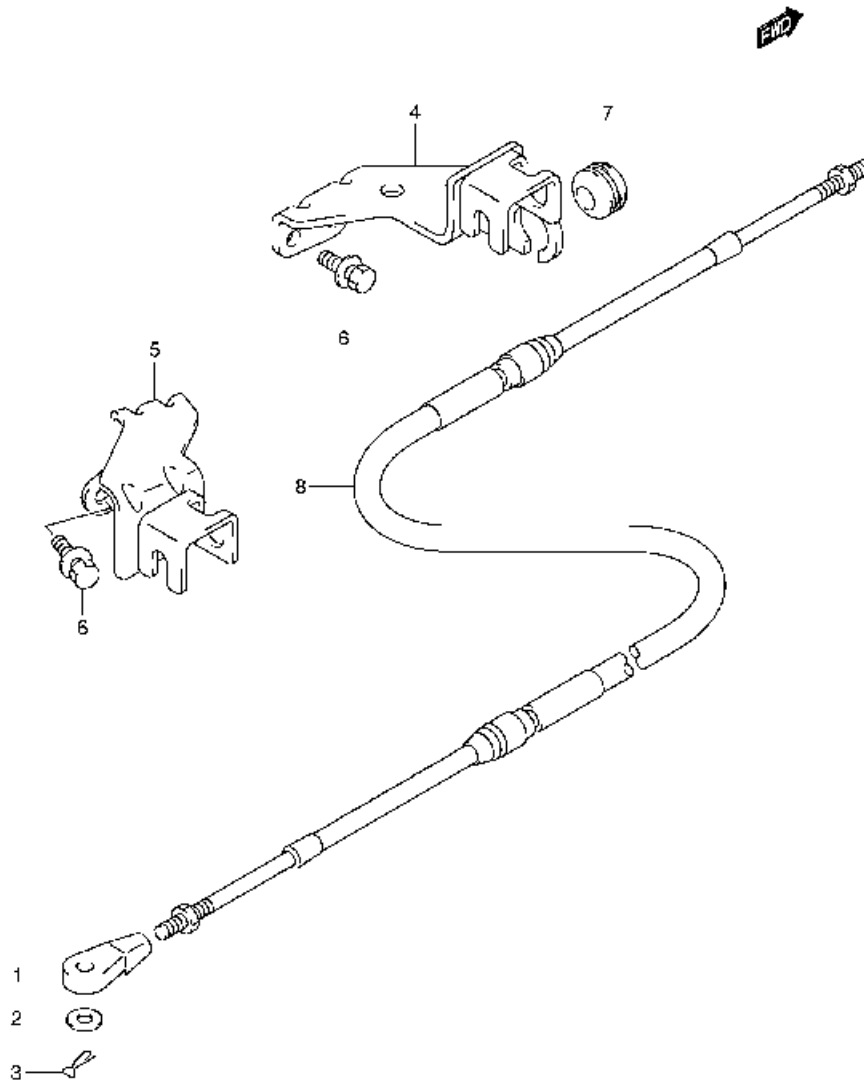
FIG.31



N° Réf.	N° Pièce	Désignation
1	65720-986B0	Plug, Fuel Connector
2	09103-06237	Bolt (6x12.5)
3	65000-95D01	Tank Assy, Fuel (25l)
4	65520-95D00	• Cap
5	65561-95D00	• Gasket, Tank Cap
6	65740-95D01	• Plug, Fuel Connector
7	65831-95D00	• Filter, Outlet
8	65890-95D00	• Outlet Assy
9	65892-95D00	• O Ring, Outlet
10	65700-87J11	Hose, Fuel
11	65750-87J11	• Socket, Fuel Hose
12	65750-95500	• Socket, Fuel Hose
13	65770-95504	• Pump, Squeeze
14	65781-98500	• Clip

DF25 E01 031
FUEL TANK (RESIN)

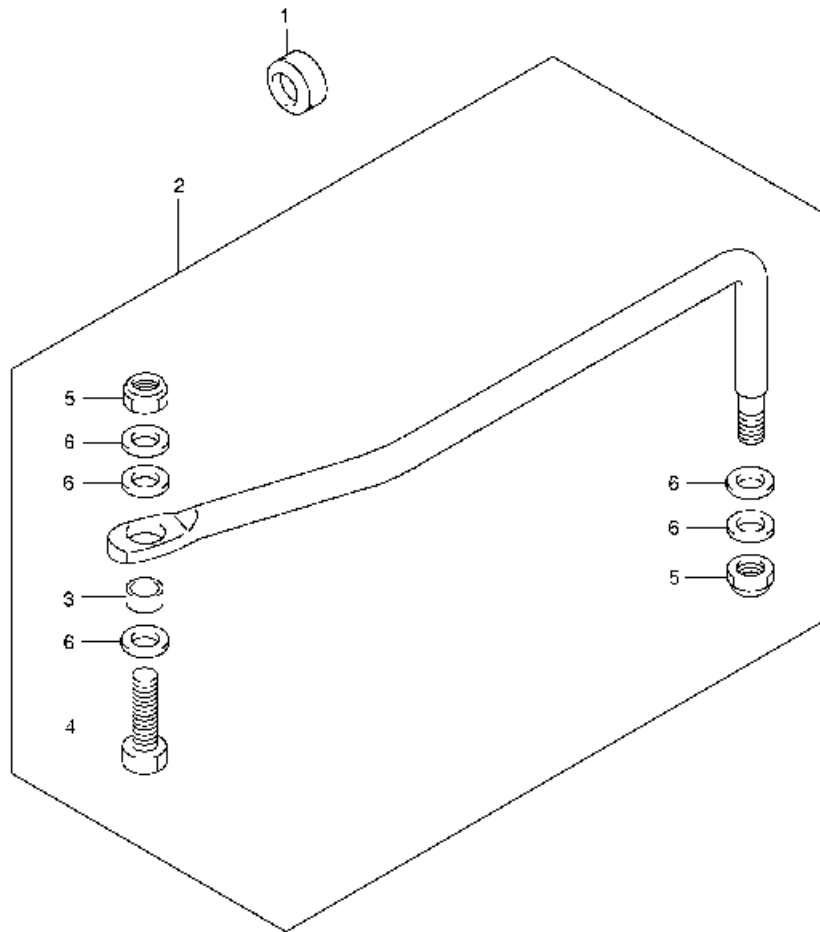
FIG.32



N° Réf.	N° Pièce	Désignation
1	67467-89J01	Connector, Remocon Cable
2	09160-06055	Washer (7x12x1.0)
3	09385-06012	Clip
4	67340-95J00	Holder, Remocon Cable
5	67350-95J00	Holder, Remocon Cable
6	09116-06094	Bolt, R/con Ca Holder (6x15)
7	09308-08013	Grommet, Remocon Cable
8	67320-93J00	Cable, Remocon 8f (2.4m)
8	67320-93J10	Cable, Remocon 10f (3.1m)
8	67320-93J20	Cable, Remocon 12f (3.7m)
8	67320-93J30	Cable, Remocon 14f (4.3m)
8	67320-93J40	Cable, Remocon 16f (4.9m)
8	67320-93J50	Cable, Remocon 18f (5.5m)
8	67320-93J60	Cable, Remocon 20f (6.1m)
8	67320-93J70	Cable, Remocon 22f (6.7m)
8	67320-93J80	Cable, Remocon 24f (7.3m)

DF25 E01 032
REMOCON CABLE (TYPE:R)

FIG.33

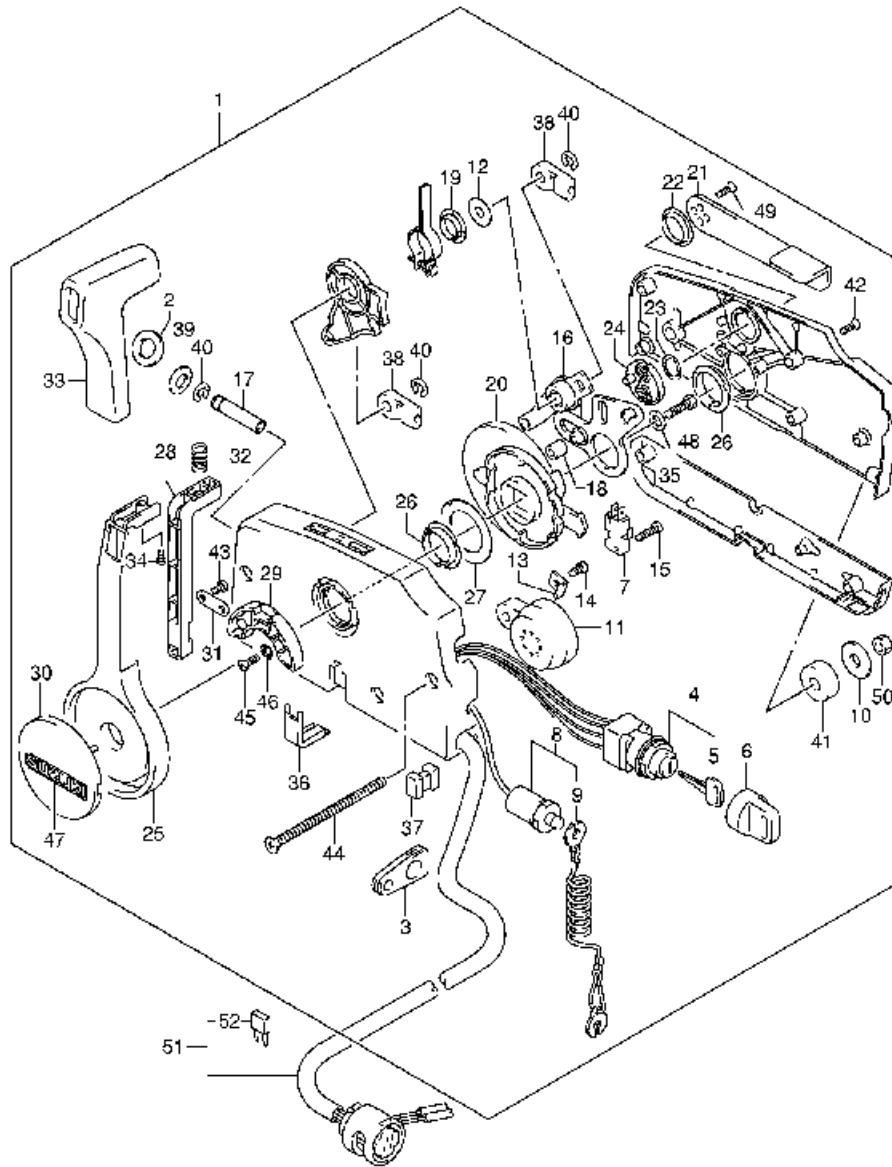


N° Réf.	N° Pièce	Désignation
1	41161-94400	Seal, Steering Cable
2	67701-95J00	Link Assy, Drag
3	67721-89J00	· Spacer
4	67725-95J00	· Bolt, Drag Link
5	67726-99E00	· Nut
6	67728-99E00	· Washer



DF25 E01 033
DRAG LINK (TYPE:R)

FIG.34

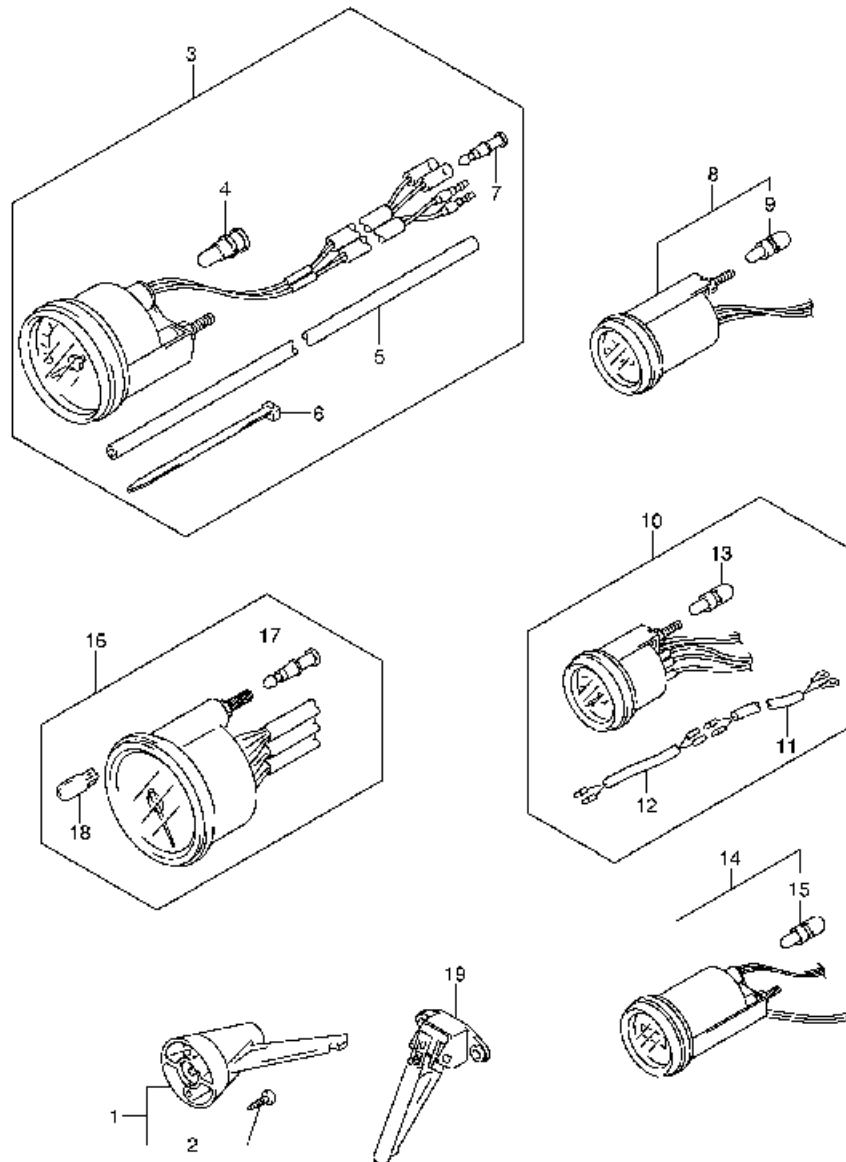


Titre du cliché.
REMOTE CONTROL BOX

N° Réf.	N° Pièce	Désignation
1	67200-94J10	Remote Control Assy
2	37859-90J00	· Spacer
3	36628-92E00	· Grommet, Wire Harness
4	37110-94J00	· Switch Assy, Ignition
5	37141-99E00	·· Key (931)
5	37141-99E10	·· Key (932)
5	37141-99E20	·· Key (933)
5	37141-99E30	·· Key (934)
5	37141-99E40	·· Key (935)
5	37141-99E50	·· Key (936)
5	37141-99E60	·· Key (937)
5	37141-99E70	·· Key (938)
5	37141-99E80	·· Key (939)
5	37141-99E90	·· Key (940)
5	37141-99EA0	·· Key (941)
5	37141-99EB0	·· Key (942)
6	37143-99E00	·· Cap, Key
7	37721-93J90	· Switch, Neutral
8	37820-93J00	· Switch Assy, Emergency
9	37823-92E01	·· Plate
10	09160-06104	· Washer
11	36500-93J00	· Buzzer
12	67212-95600	· Washer
13	67213-92E00	· Bracket, Buzzer
14	09125-05042	· Screw, Buzzer Brkt
15	67296-92E10	· Screw, Neutral Sw
16	67220-95630	· Plate Assy
17	67223-99E10	· Knob, Brake Adj
18	67229-95600	· Roller
19	67232-95600	· Bush
20	67238-87D00	· Gear, Drive
21	67241-99E10	· Lever, Free Throttle
22	67243-95600	· Bush
23	67244-95600	· Washer, Wave
24	67245-95600	· Drum, Free Throttle
25	67251-99E10	· Lever, Handle
26	67252-95600	· Bush
27	67253-95600	· Washer
28	67255-99E00	· Arm, Lock
29	67256-95600	· Holder, Neut Lock
30	67257-99E00	· Cap, Lever
31	67258-99E00	· Bracket, Lock Arm
32	67259-87D00	· Spring, Neutral Arm
33	67261-99E00	· Grip
34	67296-94310	· Screw
35	67264-95600	· Washer
36	67267-95610	· Cover, Wire
37	67273-95600	· Spacer
38	67275-95600	· End, Cable
39	67288-92E00	· Washer, Brake Adj Knob
40	67292-94300	· E Ring
41	67294-95600	· Spacer
42	67296-90J00	· Screw
43	67296-94300	· Screw
44	67296-95600	· Screw
45	67296-95610	· Screw
46	67297-95600	· Washer
47	68165-16B00-13L	· Emblem
48	09100-08232	· Bolt
49	09126-05003	· Screw
50	09140-06020	· Nut
51	36620-94J00	Wire Assy, Remote Control
52	09481-10501	· Fuse (10a)

DF25 E01 034
REMOTE CONTROL BOX

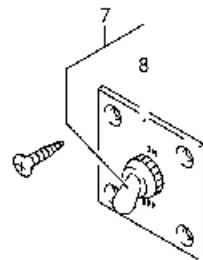
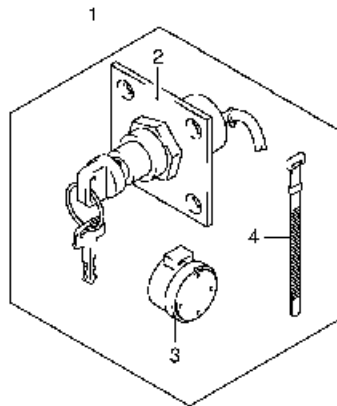
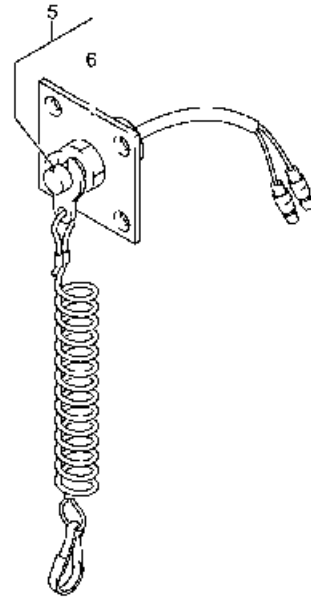
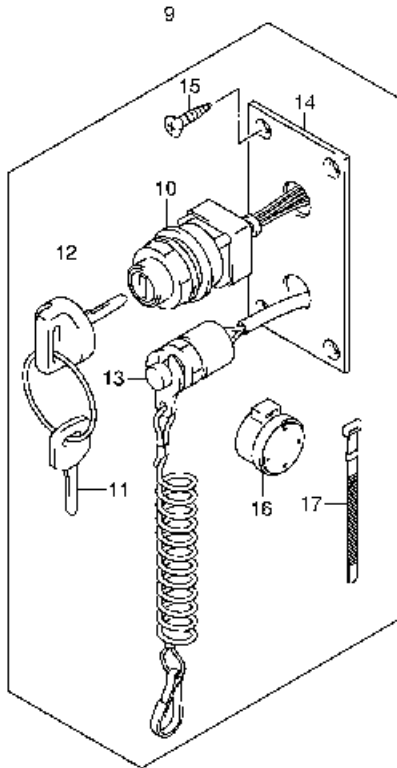
FIG.35



N° Réf.	N° Pièce	Désignation
1	34190-95500	Sender Assy, Speedometer
2	03112-06303	• Screw
3	34100-93J20	Speedometer Assy
3	34100-93J51	Speedometer Assy
3	34100-93J40	Speedometer Assy
3	34100-93J51	Speedometer Assy
4	09471-12028	• Bulb
5	34191-92E00	• Tube
6	09407-14407	• Band
7	36615-96300	• Terminal, Resin
8	34600-93J00	Meter Assy, Voltage
8	34600-93J11	Meter Assy, Voltage
9	09471-12103	• Bulb
10	34300-93J00	Gauge Assy, Fuel
10	34300-93J11	Gauge Assy, Fuel
11	34310-92E00	• Lead, Fuel Gauge
12	34360-92E00	• Adapter, Fuel Gauge
13	09471-12103	• Bulb
14	34500-93J00	Meter Assy, Hour
14	34500-93J11	Meter Assy, Hour
15	09471-12103	• Bulb
16	34200-93J20	Tachometer Assy
16	34200-93J31	Tachometer Assy
17	36615-96300	• Terminal, Resin
18	09471-12028	• Bulb
19	34190-87D00	Sender, Speedometer

DF25 E01 035
OPT:METER

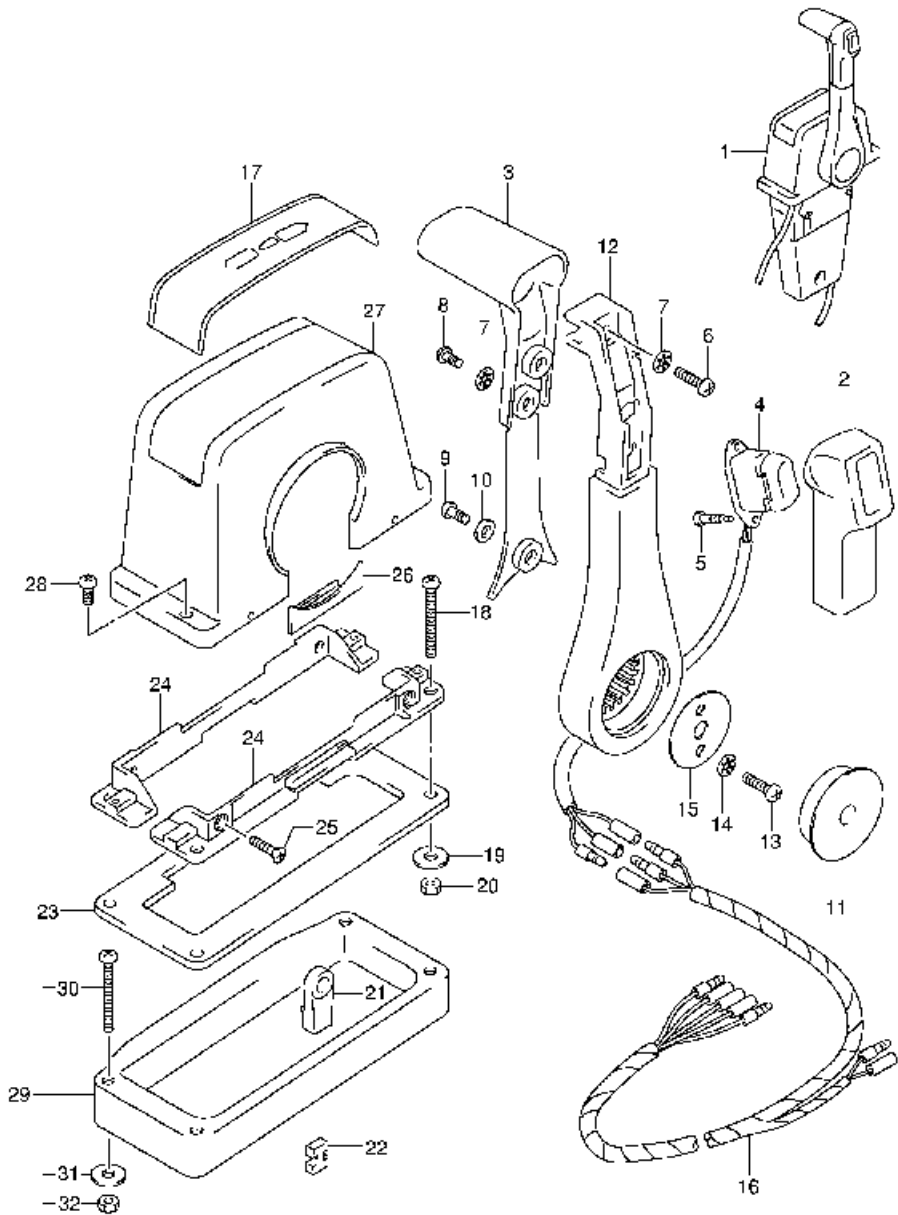
FIG.36



N° Réf.	N° Pièce	Désignation
1	37100-96J00	Panel Assy, Ignition Sw
2	37139-99E00	. Panel, Ignition Sw
3	38500-93J90	. Buzzer Assy, Warning
4	09407-08401	. Clamp, Buzzer
5	37803-93J00	Panel Assy, Emergency Sw
6	37825-99E00	. Panel, Emergency Sw
7	37210-93J00	Panel Assy, Lighting Sw
8	37212-93J00	. Panel, Lighting Sw
9	37100-96J20	Panel Assy, Engine Sw
10	37110-93J00	. Switch Assy, Ignition
11	37141-99E00	.. Key (931)
11	37141-99E10	.. Key (932)
11	37141-99E20	.. Key (933)
11	37141-99E30	.. Key (934)
11	37141-99E40	.. Key (935)
11	37141-99E50	.. Key (936)
11	37141-99E60	.. Key (937)
11	37141-99E70	.. Key (938)
11	37141-99E80	.. Key (939)
11	37141-99E90	.. Key (940)
11	37141-99EA0	.. Key (941)
11	37141-99EB0	.. Key (942)
12	37143-99E00	.. Cap, Key
13	37820-93J00	. Switch Assy, Emergency
14	37139-99E20	. Panel
15	03121-0516A	. Screw
16	38500-93J90	. Buzzer Assy, Warning
17	09407-08401	. Clamp, Buzzer

DF25 E01 036
OPT:SWITCH

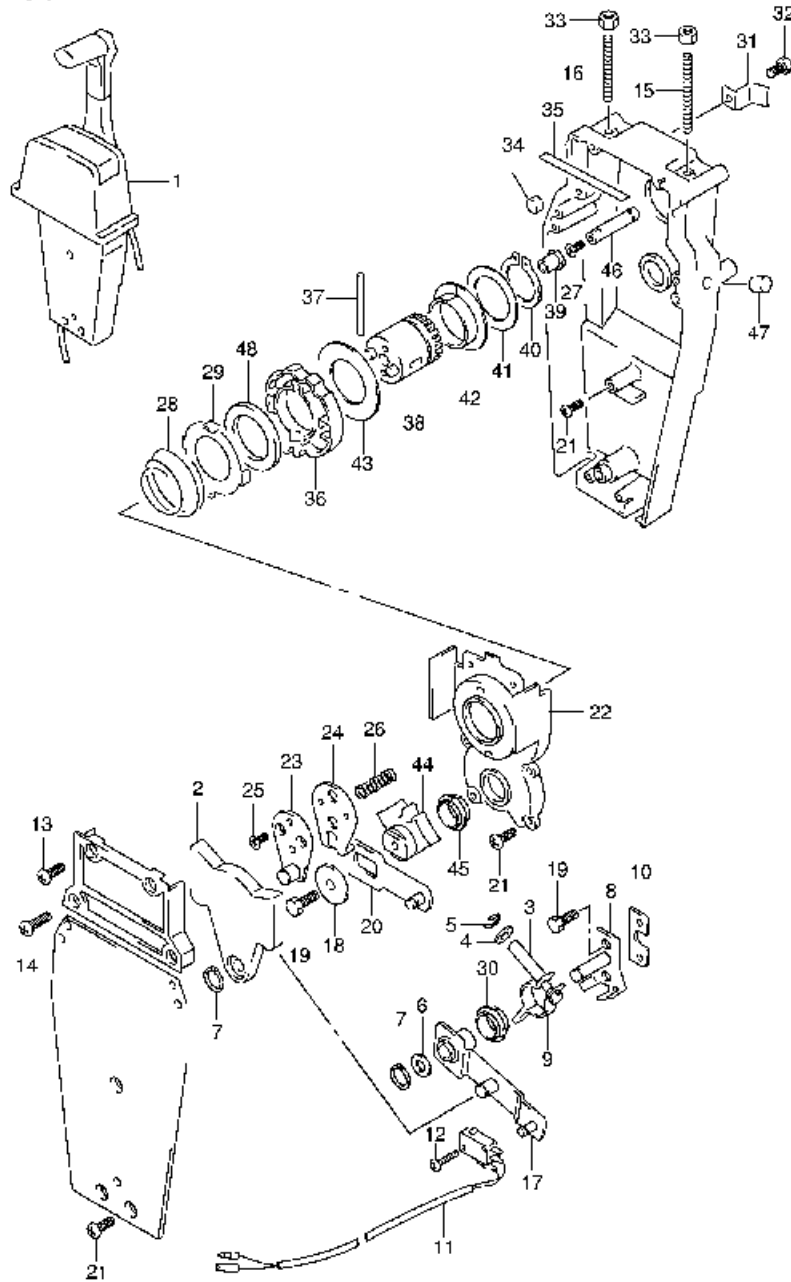
FIG.37



N° Réf.	N° Pièce	Désignation
1	67200-93J12	Remote Control Assy
2	67261-93J00	. Grip, No.1
3	67263-93J00	. Grip, No.2
4	37850-93J10	. Switch Assy, Ptt
5	67295-92E10	. Screw
6	67296-88D10	. Screw
7	67288-92E20	. Washer
8	67295-92E00	. Screw
9	67296-92E70	. Screw
10	67288-92E40	. Washer
11	67257-92E00	. Cap, Lever
12	67251-93J00	. Lever, Handle
13	67296-92E60	. Screw
14	67288-92E30	. Washer
15	67253-92E00	. Washer
16	36890-93J00	. Wire Harness
17	67281-93J00	. Decal
18	67296-92E30	. Screw
19	09160-05024	. Washer
20	67287-92E00	. Nut
21	67275-95600	. End, Cable
22	67273-95600	. Spacer
23	67273-92E00	. Grommet
24	67274-92E00	. Flange
25	67296-95610	. Screw
26	67271-92E00	. Cover
27	67211-93J00	. Cover
28	67296-92E70	. Screw
29	67500-93J00	Kit, Remocon Spacer Single
30	09125-05135	. Screw
31	09160-05029	. Washer
32	09140-05005	. Nut

DF25 E01 037
OPT:TOP MOUNT SINGLE (1)

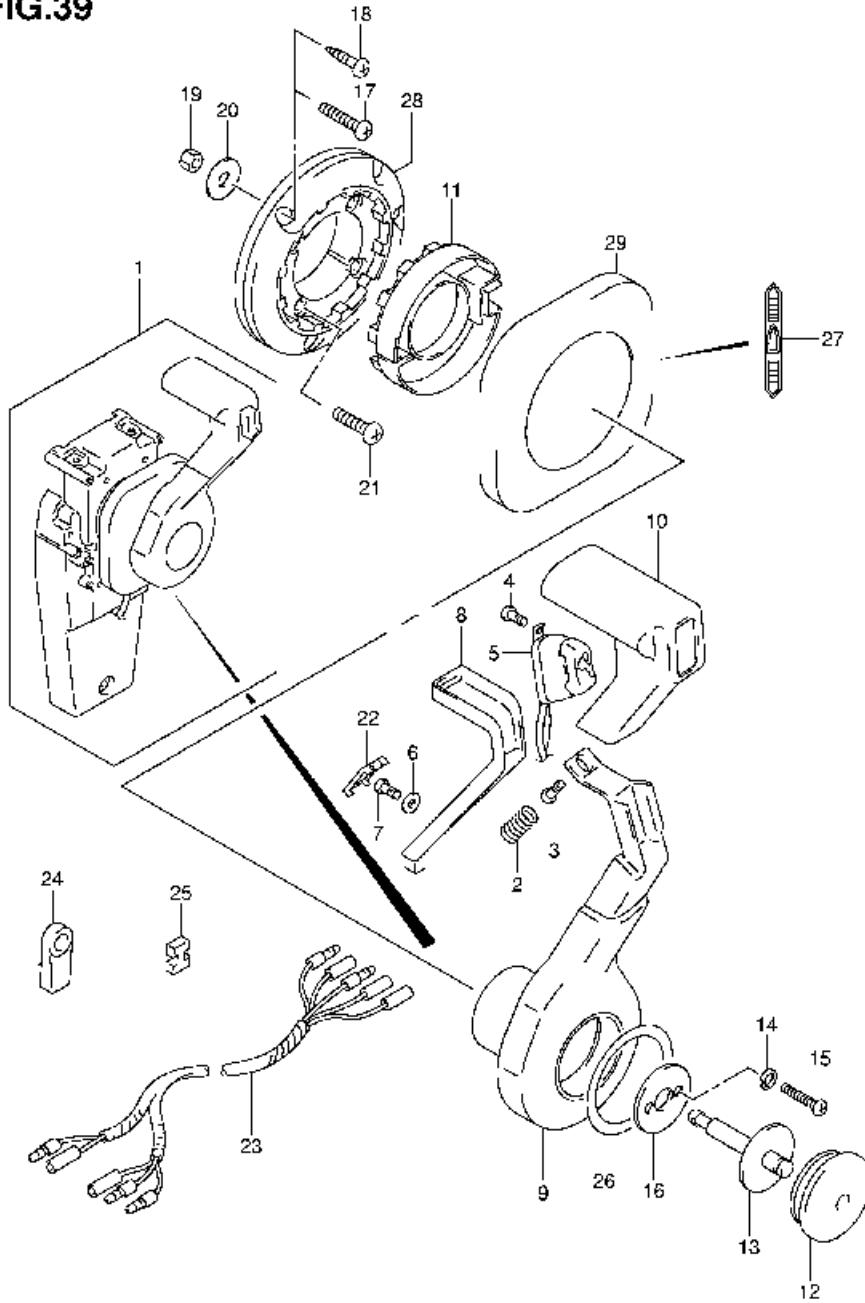
FIG.38



N° Réf.	N° Pièce	Désignation
1	67200-93J12	Remote Control Assy
2	67222-92E00	. Dual Plate
3	67223-92E00	. Brake Adjust
4	67288-92E00	. Washer
5	67292-94300	. E Ring
6	67288-92E10	. Washer
7	67291-92E00	. Snap Ring
8	67221-92E00	. Shift Assy
9	67224-92E00	. Brake Arm Assy
10	67294-92E00	. Spacer
11	37721-95500	. Switch Assy, N/r
12	67296-92E10	. Screw (3x15)
13	67296-88D10	. Screw (5x16)
14	67296-92E20	. Screw (5x25)
15	67226-92E00	. Bolt, Stopper Front
16	67226-92E10	. Bolt, Stopper Rear
17	67240-92E00	. Arm Assy, Throttle
18	67228-92E00	. Washer
19	67286-92E00	. Bolt (6x18)
20	67230-92E00	. Arm Assy, Shift
21	09125-05042	. Screw (5x10)
22	67234-92E00	. Case, Gear
23	67245-92E00	. Lever Assy, Throttle
24	67227-92E00	. Stopper
25	09126-06006	. Screw (6x20)
26	67225-92E00	. Spring
27	09125-04004	. Screw (4x6)
28	67233-92E00	. Spring
29	67235-92E00	. Plate, Shift Lock
30	67232-95620	. Bush
31	67269-92E00	. Bracket
32	67296-88D10	. Screw
33	09140-06020	. Nut
34	67236-92E00	. Roller
35	67237-92E01	. Spring
36	67238-92E00	. Gear, Drive
37	67239-92E00	. Pin
38	67246-92E00	. Shift, Drive
39	67252-92E00	. Bush
40	67291-92E10	. Snap Ring
41	67253-92E10	. Washer
42	67252-92E10	. Bush
43	67253-95600	. Washer
44	67231-92E00	. Gear, Shift
45	67232-95600	. Bush
46	67241-92E00	. Rod, Free Acc
47	67243-92E00	. Grommet
48	67239-92E10	. Plate, Shift Pin

DF25 E01 038
OPT:TOP MOUNT SINGLE (2)

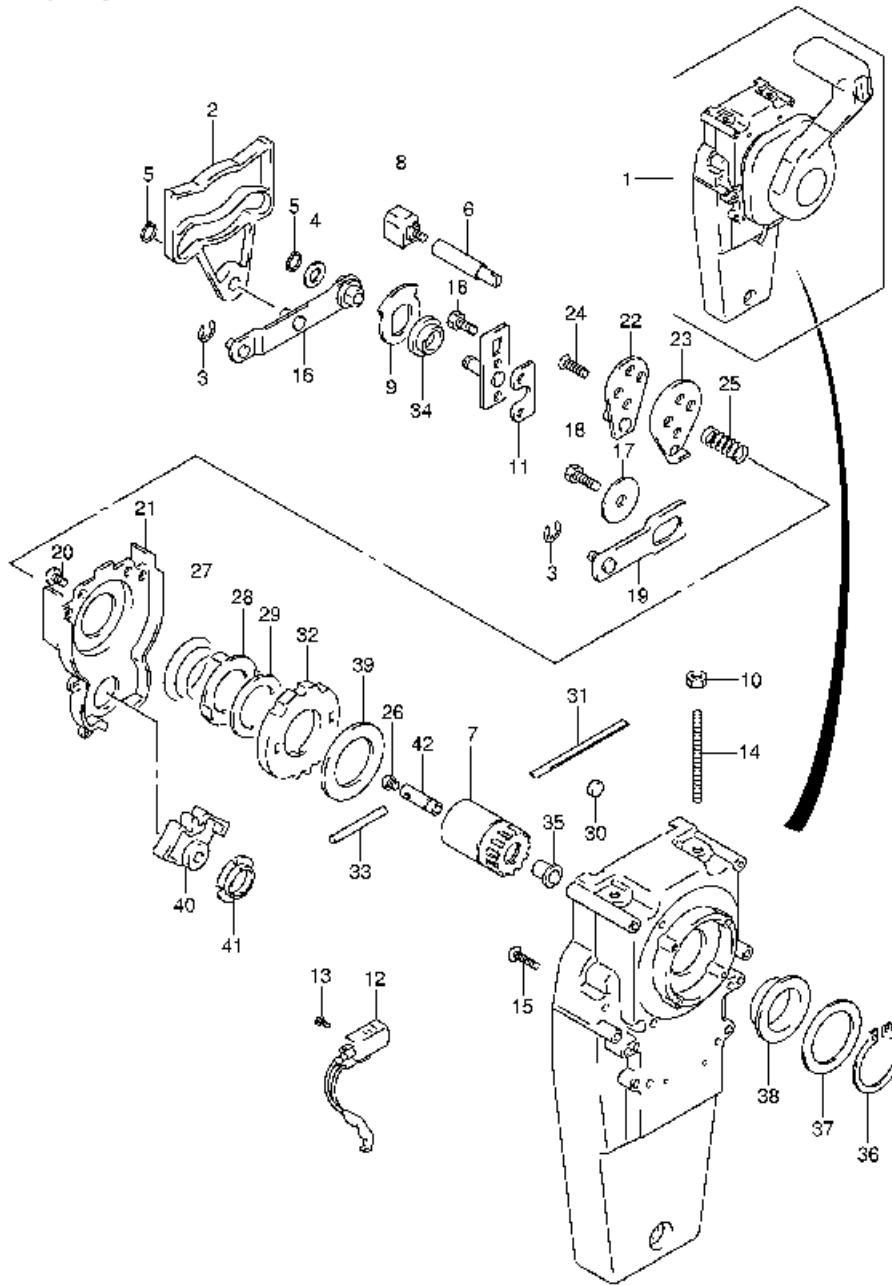
FIG.39



N° Réf.	N° Pièce	Désignation
1	67200-93J30	Remote Control Assy, Concealed
2	67298-92E50	• Spring
3	67296-94310	• Screw
4	67295-92E10	• Screw (3x12)
5	37850-92E24	• Switch Assy, Ptt
6	67288-92E60	• Washer
7	09125-04021	• Screw (4x20)
8	67255-92E50	• Arm, Neutral Lock
9	67251-92E50	• Lever
10	67261-92E50	• Grip
11	67256-92E50	• Holder, Neutral Lock
12	67257-92E00	• Cap, Lever
13	67242-92E50	• Shaft, Free Acc
14	67298-92E20	• Washer
15	67296-88D10	• Screw (5x16)
16	67288-92E70	• Washer
17	67296-88D20	• Screw (6x35)
18	67295-92E50	• Screw (6x30)
19	67287-92E50	• Nut
20	09160-06104	• Washer
21	67296-88D30	• Screw (5x30)
22	67254-92E50	• Cover, Lock Arm
23	36890-93J00	• Wiring Assy
24	67275-95600	• End, Cable
25	67273-95600	• Spacer
26	67283-92E50	• Decal, Lever
27	67284-92E50	• Decal, Clutch
28	67274-92E50	• Base
29	67211-92E50	• Cover

DF25 E01 039
OPT:CONCEALED REMOCON (1)

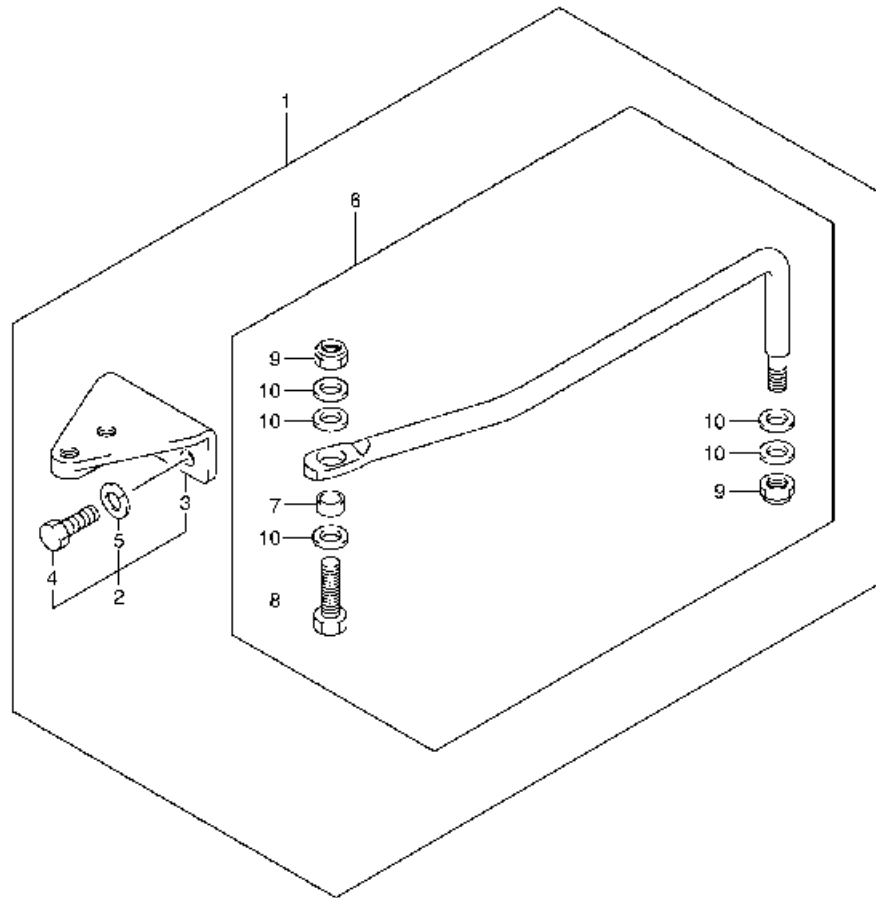
FIG.40



N° Réf.	N° Pièce	Désignation
1	67200-93J30	Remote Control Assy, Concealed
2	67222-92E50	• Duel Plate
3	67292-94300	• E Ring
4	67288-92E10	• Washer
5	67291-92E00	• Snap Ring
6	67223-92E50	• Brake Adjust
7	67246-92E50	• Shaft, Drive
8	67224-92E50	• Brake Shoe Assy
9	67225-92E50	• Disk, Brake
10	09140-06020	• Nut
11	67294-92E00	• Spacer
12	37721-95500	• Switch Assy, Neutral
13	67296-92E10	• Screw (3x15)
14	67226-92E50	• Bolt, Stopper
15	67296-92E20	• Screw (5x25)
16	67240-92E50	• Arm Assy, Throttle
17	67228-92E00	• Washer
18	67286-92E00	• Bolt (6x18)
19	67230-92E00	• Arm Assy, Shift
20	09125-05042	• Screw (5x10)
21	67234-92E00	• Gear Case
22	67245-92E00	• Lever Assy, Throttle
23	67227-92E00	• Stopper
24	67296-98D10	• Screw (6x20)
25	67225-92E00	• Spring
26	09125-04004	• Screw (4x6)
27	67233-92E00	• Spring
28	67235-92E00	• Plate, Shift Lock
29	67239-92E10	• Plate, Shift Pin
30	67236-92E00	• Roller
31	67237-92E01	• Spring
32	67238-92E50	• Gear, Drive
33	67239-92E00	• Pin
34	67232-92E50	• Bush
35	67252-92E00	• Bush
36	67291-92E10	• Snap Ring
37	67253-92E10	• Washer
38	67252-92E10	• Bush
39	67253-95600	• Washer
40	67231-92E00	• Gear, Shift
41	67232-95600	• Bush
42	67241-92E50	• Rod, Free Acc

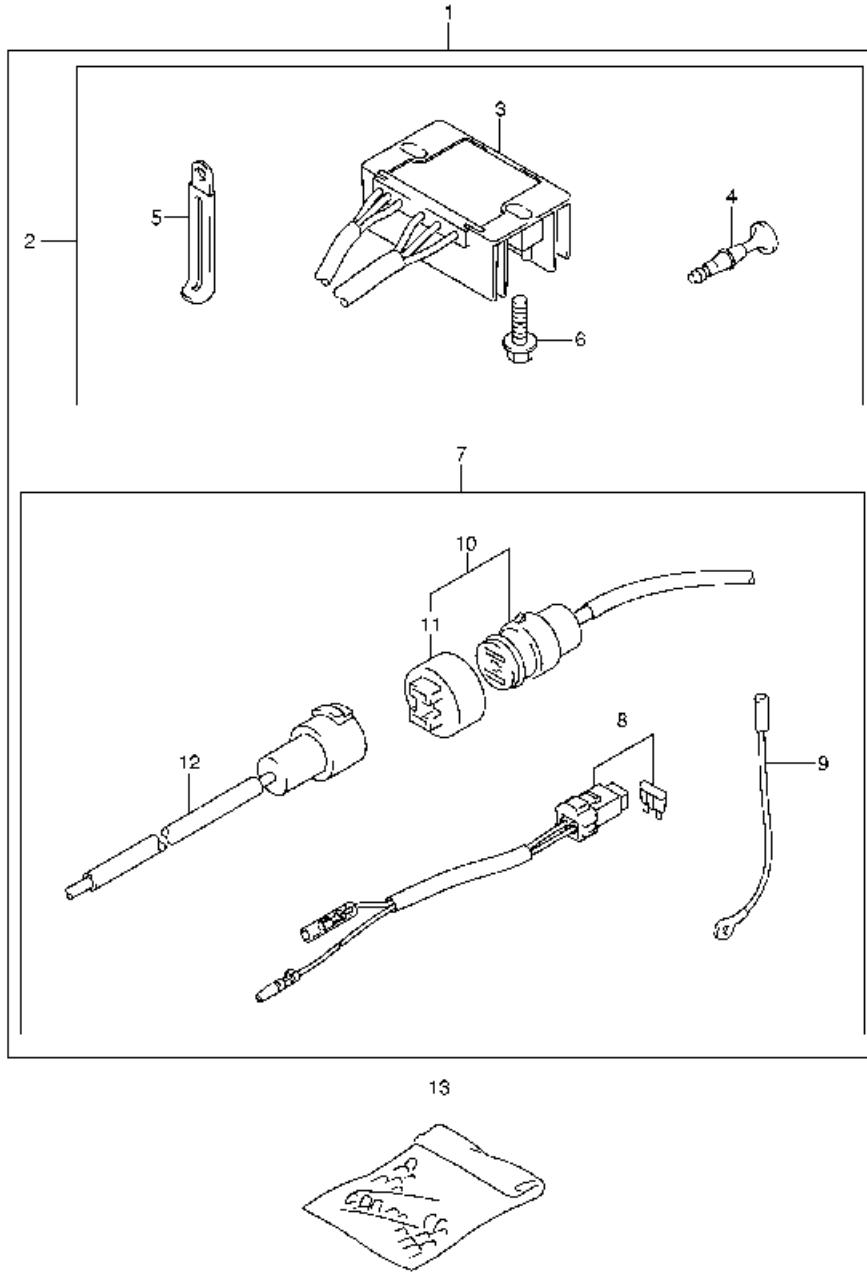
DF25 E01 040
OPT:CONCEALED REMOCON (2)

FIG.41



N° Réf.	N° Pièce	Désignation
1	67700-95J00	Link Set, Drag
2	67100-95J00	• .. Attachment Set, Remocon
3	43755-95J00	•• .. Attachment, Steering
4	09100-10270	•• .. Bolt
5	09162-10005	•• .. Washer, Lock
6	67701-95J00	• .. Link Assy, Drag
7	67721-89J00	•• .. Spacer
8	67725-95J00	•• .. Bolt
9	67726-99E00	•• .. Nut
10	67728-99E00	•• .. Washer

FIG.42

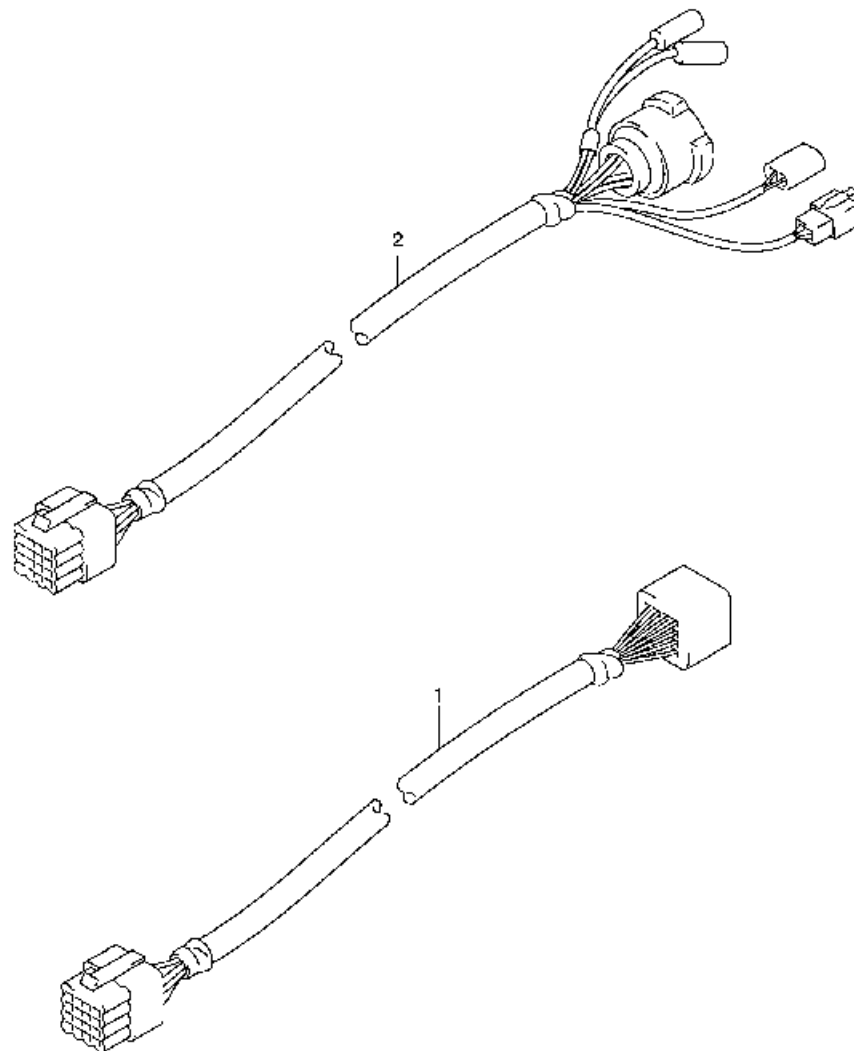


N° Réf.	N° Pièce	Désignation
1	32000-95J00	Kit, Battery Charging
2	32801-95J00	* .. Rectifier / Regulator Set
3	32800-95J00	** .. Rectifier / Regulator Assy
4	36615-96300	** .. Terminal, Resin
5	29404-93J10	** .. Clamp, Rect / Rgltr Lead
6	01550-06257	* .. Bolt, Rectifier
7	39600-95J00	* .. Receptacle Set
8	36740-95J00	** .. Case Assy, Fuse
9	37801-98300	** .. Lead, Receptacle Ground
10	39601-95D00	** .. Receptacle Assy, Lighting
11	36634-93910	** .. Cap
12	39602-93900	** .. Plug Assy, Lighting
13	36990-87D00	Terminal & Sleeve Set

DF25 E01 042
OPT: ELECTRICAL

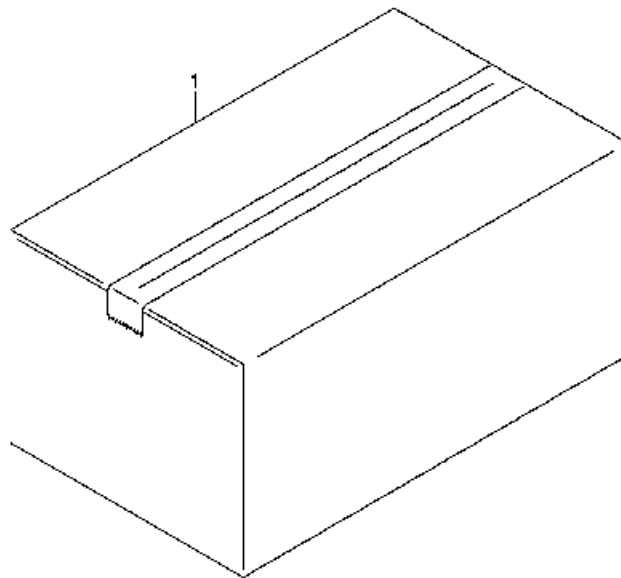
N° Réf.	N° Pièce	Désignation
1	36620-93J10	Wire Assy, Remocon Extension
2	36620-93J30	Wire Assy, Remocon Adapter

FIG.43



DF25 E01 043
OPT:HARNESS

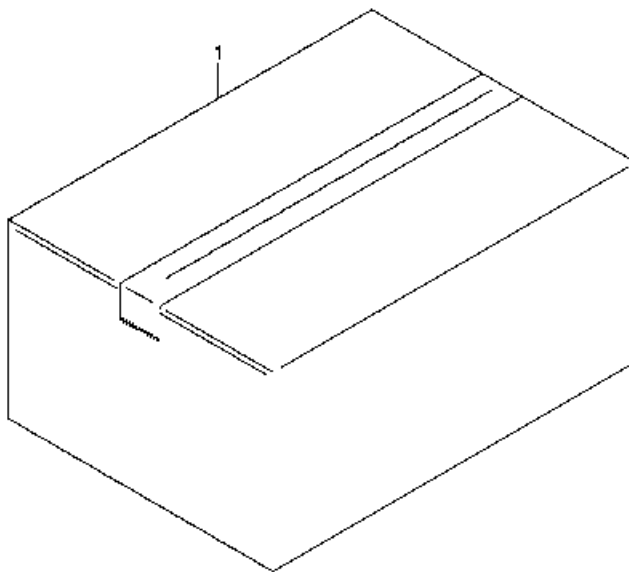
FIG.44



N° Réf.	N° Pièce	Désignation
1	31000-95J00	Starter Set, Electric
2	11511-95J00	. . Cover, Magneto
2	11511-95J01	. . Cover, Magneto
3	31101-95J00	. . Motor Set, Starting
4	31100-95J00	** . Motor Assy, Starting
5	31911-95J00	** . Bracket, Starter Motor
6	31912-95J00	** . Band, Starter Motor
7	31918-95J00	** . Damper, Lower
8	36645-94J00	** . Lead Wire
9	38860-76F01	** . Relay Assy, Starter Motor
10	38915-90J00	** . Holder, Relay
11	01550-08207	** . Bolt, Starter Motor Lower
12	01550-08257	** . Bolt, Starter Motor
13	01550-08307	** . Bolt, Starter Motor Bracket
14	04211-11129	** . Pin, Starter Motor Bracket
15	04221-06129	** . Pin, Starter Motor Bracket
16	08316-10087	** . Nut, Starter Motor
17	32102-95J00	. . Flywheel
18	32120-95J00	. . Coil, Stator & Pulser
19	32801-95J00	. . Rectifier & Regulator Set
20	32800-95J00	** . Rectifier & Regulator Assy
21	36615-96300	** . Terminal, Resin
22	29404-93J10	** . Clamp, Rect / Rgltr Lead
23	01550-06257	** . Bolt, Rectifier
24	33800-95J00	. . Cable Set, Starting With Sw
25	33810-95J00	** . Cable Assy, Starter Motor
26	36610-95J00	** . Harness Assy, Wiring
27	37161-89E13	** . Switch Assy, Start
28	09159-14014	** . Nut, Starter Motor Switch
29	61465-95J00	. . Emblem, Engine Cover

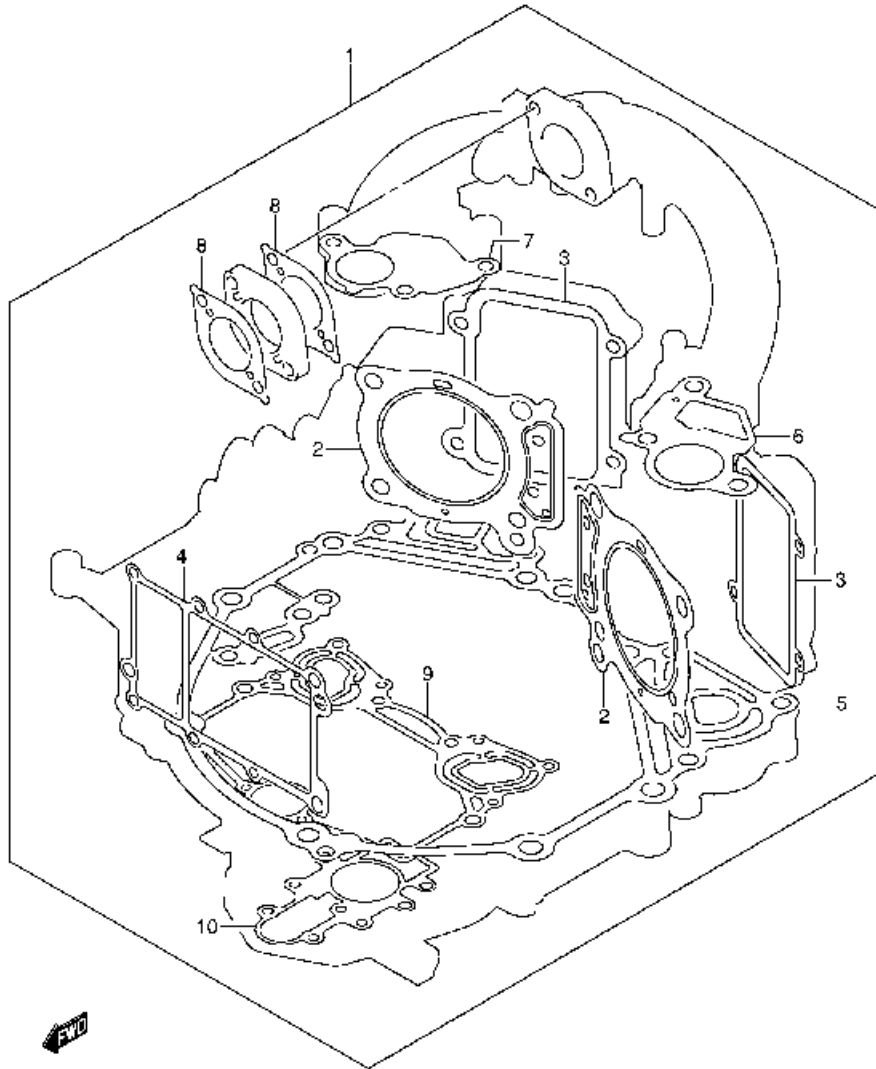
DF25 E01 044
OPT: STARTING MOTOR SET

FIG.45



N° Réf.	N° Pièce	Désignation
1	67130-95J00	Kit, Remocon Attachment
2	21241-95J00	. Link, Clutch Lever
3	23210-95J00	. Lever, Clutch Control
4	09160-05029	. Washer, Clutch Lever Link
5	09160-06084	. Washer, Clutch Lever
6	09180-06230	. Spacer, Clutch Lever
7	09204-01002	. Pin, Clutch Lever Link
8	01550-06257	. Bolt, Clutch Lever
9	19120-95J00	. Lever, Throttle Control
10	19122-95J00	. Lever, Interlink Throttle
11	19185-95J00	. Spring, Throttle Lever
12	19761-95J00	. Stay, Throttle Cable
13	63610-95J10	. Cable Assy, Throttle
14	09160-06047	. Washer, Throttle Lever (6.2x20x2)
15	01550-06127	. Bolt, Throttle Lever
16	01550-06167	. Bolt, Throttle Cable Stay
17	67467-89J01	. Connector, Remocon Cable
18	09160-06055	. Washer, R/con Ca Connector (7x12x1.0)
19	09385-06012	. Clip, R/con Ca Connector
20	67340-95J00	. Holder, Remocon Cable
21	67350-95J00	. Holder, Remocon Cable
22	09116-06094	. Bolt, R/con Ca Holder (6x15)
23	09308-08013	. Grommet, Remocon Cable
24	36610-95J20	. Harness Assy, Wiring
25	36616-95J00	. Holder, Connector
26	37163-95J00	. Plug, Starting Switch Hole
27	02142-06167	. Screw, Connector Holder
28	61124-95J20	. Grommet, Cable

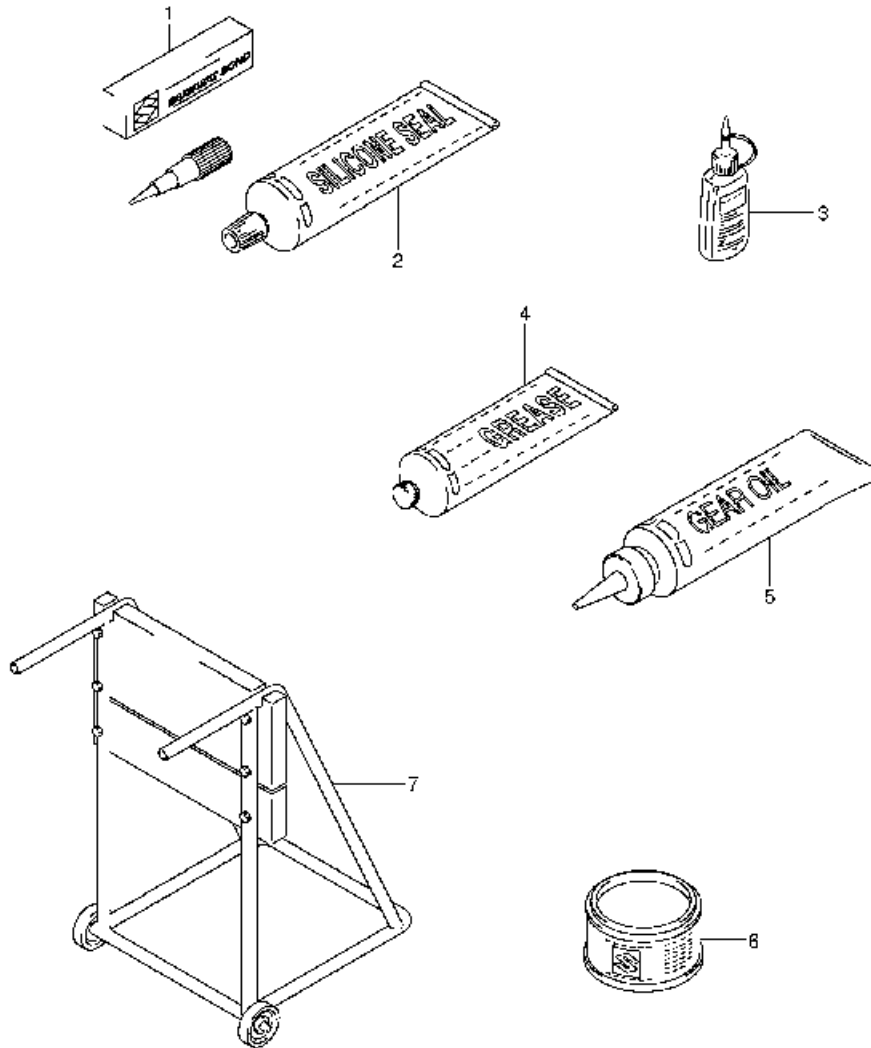
FIG.46



N° Réf.	N° Pièce	Désignation
1	11410-95811	Gasket Set
2	11141-95J00	• Gasket, Cyl Head
3	11189-95J00	• Gasket, Cyl Head Cover
4	11219-95J01	• Gasket, Cyl Block Cover
5	11351-95J01	• Gasket, Crankcase
6	13119-95J00	• Gasket, Intake Manifold
7	13122-95J00	• Gasket, Intake Manifold Stbd
8	13125-95J00	• Gasket, Carburetor
9	11489-95J01	• Gasket, Oil Pan
10	56132-95J00	• Gasket, Drive Sft Oil Seal Hsg

DF25 E01 046
OPT:GASKET SET

FIG.47



OPTIONAL

N° Réf.	N° Pièce	Désignation
1	99000-31110	Liquid Gasket No.1215
1	99000-31140	Liquid Gasket No.1207b
2	99000-31120	Liquid Gasket No.1212c Silicon
3	99000-32050	Thread Lock No.1342
3	99000-32020	Thread Lock No.1333b
4	99000-25161	Grease, Water Resistant
5	99000-22540	Gear Oil, Outboard Motor
6	99000-25011	Super Grease (a)no.3
7	09914-39941	Hanger, Engine
8	99011-95J00-051	Manual, Owner's
8	99011-95J00-01T	Manual, Owner's
8	99011-95J01-054	Manual, Owner's
8	99011-95J02-056	Manual, Owner's

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